

GRITAUTOMATION®



Hardware Installation

Device Configuration

Operations of GRIT® Systems

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2nd Printing, October 2022

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TO OUR CUSTOMERS

Thank you for purchasing your GRIT Automation® system. Please read this manual carefully to ensure that your new products are installed, configured, and maintained correctly.

We're a small company that loves the product we've created, and we're confident you will too! If you ever have any questions or feedback, feel free to contact us at the address below.

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GETTING STARTED



Device Power

Attention: Supplying appropriate and sufficient power for your GRIT devices is crucial for optimal performance. Please, carefully read through all power information and recommendations.

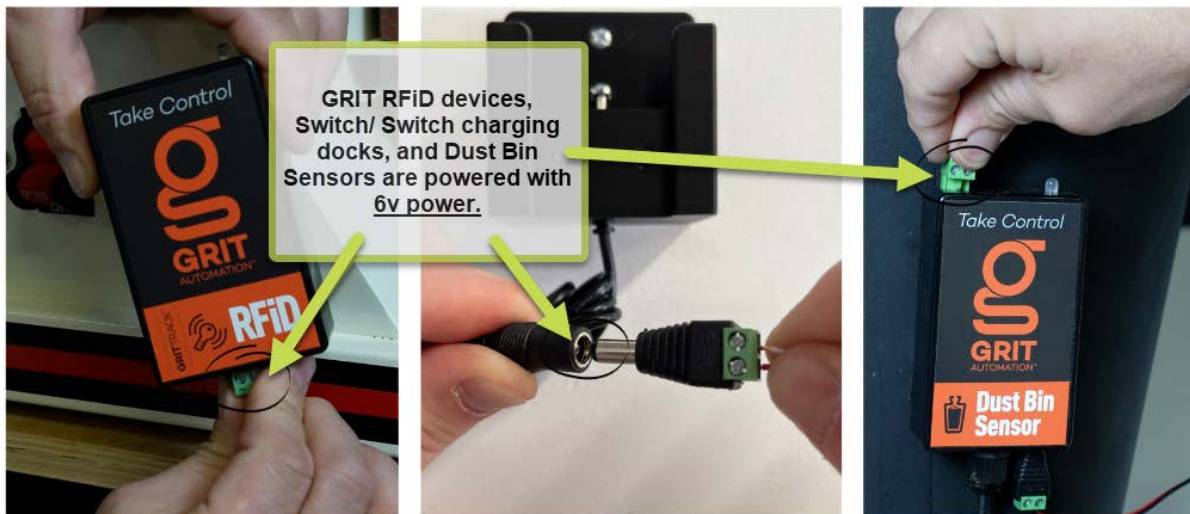
Most importantly, remember to unplug or cut the power to any tool you are working on.

Getting Started

Power Requirements

RFiD, Switch charging docks, Gate Control, and Dust Bin Sensor's Strobe Light are all powered with low-voltage power, BUT require different voltages to operate. All low-voltage devices are shipped with 18/2 solid copper thermostat wire.

6v power



6v 1a Power Supply:
GRIT Trigger/Collector

A Trigger (or Collector) outputs enough power to operate one RFiD, Switch charging dock, and/or one Dust Bin Sensor.



GETTING STARTED

9v power



The low-voltage wire can be run from a device to the Power Bank in a "home run" fashion, or, hopped from one Gate Control device to the next on its way to the Power Bank in a "daisy chained" fashion. The Power Bank has two low-voltage jacks, but two sets of wires can be landed in each, if needed.

*Note: These recommendations could slightly increase or decrease based on the frequency with which multiple gates on the same Power Bank open in unison and/or how close to the dust collector the gate is located. Large Gate Control (5"+) devices do use more amperage than the Standard Gate Control (2.5"-4").

Troubleshooting:

- If gates seem "sluggish", decrease the number of gates that operate synchronously on a single Power Bank. If gates aren't receiving sufficient amps, they lose "throw" power.
- If gates keep "re-setting", you may need to ground your ductwork.

GETTING STARTED

12v power

Getting Started

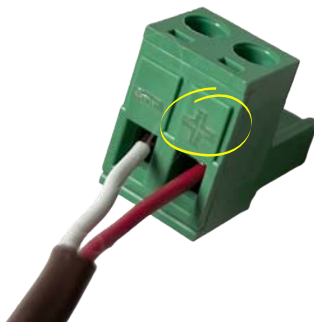


Pay Attention to Polarity

A brief note about the two types of low-voltage connectors used in the GRIT system: Terminals and Jacks. The positive and negative ports for these two connectors are located on opposite sides from each other. When running the low-voltage wire to devices, pay attention to polarity. A good rule of thumb is "Red on Right/Positive." This rule does not hold, however, for the low-voltage jacks found on Switch charging docks, Dust Bin Sensor Strobe Lights, or Power Banks. Refer to the image below.

Low-voltage terminal

- / +



Low-voltage jack

+ / -



GETTING STARTED

GRIT Lock®

The premise of GRIT Lock is simple: easily lock/unlock tools to increase shop safety. With the use of GRIT Triggers, we are able to not only control the power that reaches your tool, but also, measure the current draw of the machine. Beyond the lock/unlock capability, the system provides an additional safety feature: Emergency Lock. Understanding how GRIT Lock® works and how to fine tune the power profile configuration of each tool/Trigger will ensure the proper current measurement to detect when a tool is running, as well as, optimal response time in the event of an Emergency Lock situation.

Emergency Lock

One of our safety "policies" is that GRIT will NEVER turn off a tool that is running. In the event that the HUB goes offline, someone initiates a system update, or someone is running a tool after the HUB's scheduled lock time, GRIT NEVER CUTS POWER TO A RUNNING TOOL.

An Emergency Lock, or an instance when GRIT will cut power to a tool, is described in the following scenario:

GRIT quickly cuts power to tools left in the 'ON' position prior to that tool's Trigger being unlocked.

Example: The entire shop is locked. Person 'A' walks up to the bandsaw and flips the power switch 'ON'. Since the tool is locked, it will not power on. Mistakenly, person 'A' leaves the tool's power button in the 'ON' position and walks away.

Later, the shop owner enters the shop and unlocks all the tools. When the bandsaw gets the unlock command, the Trigger will switch on the power feeding the bandsaw. As soon as the Trigger unlocks, GRIT immediately checks whether power is flowing. If the Trigger reads power above the activation current level set for the bandsaw, it cuts the power again within 1/60th of a second (1 cycle of AC current). GRIT immediately re-locks the bandsaw and logs an event called 'Emergency Lock'. To allow usage of a tool that has been shut off due to Emergency Lock, simply turn off the tool, then press the unlock button again.

GRIT Lock® and the Importance of Trigger Configuration

The effectiveness of a majority of your GRIT system, including GRIT Lock, is dependent upon properly configuring each tool's Trigger. A Trigger's "job" within the system is, in essence, to measure and control current flow to its tool. All tools vary in the amount of current they pull, the amount they pull when 'on' versus 'running' (i.e., CNCs), the time it takes to reach their full draw (i.e., slow-start router tables), and the consistency with which they pull it while running (i.e., lasers). With your shop's complexity in mind, GRIT has a fully configurable application to completely capture each tool's power profile.

The details for properly configuring Triggers are covered under the Trigger Configuration section.

GETTING STARTED

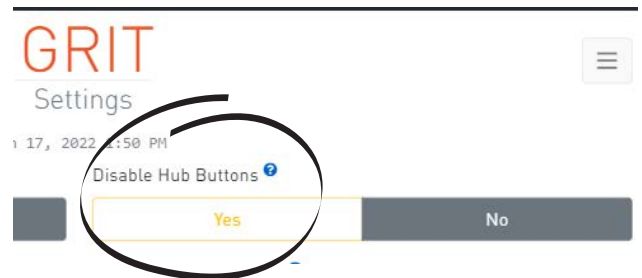
6 Ways to Lock/Unlock Your Tools

Lock/Unlock the entire shop with:

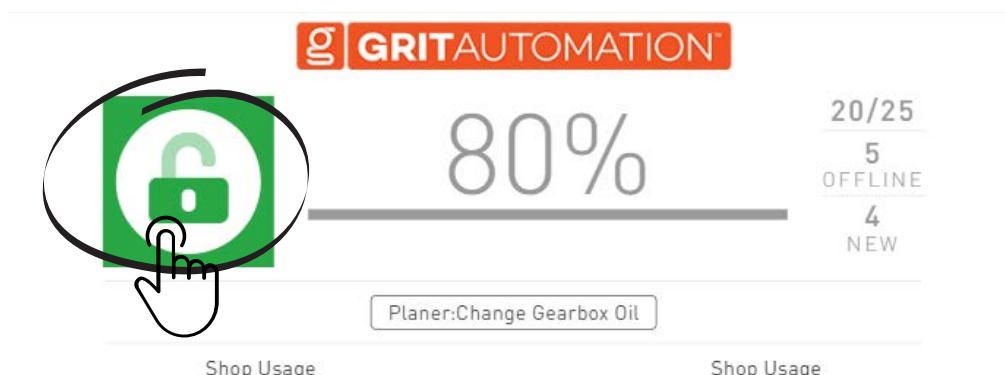
1. The Hub buttons.



*Note: the use of the Hub buttons can be disabled in the Admin section if the Hub is mounted in a location where using the buttons poses a safety concern.



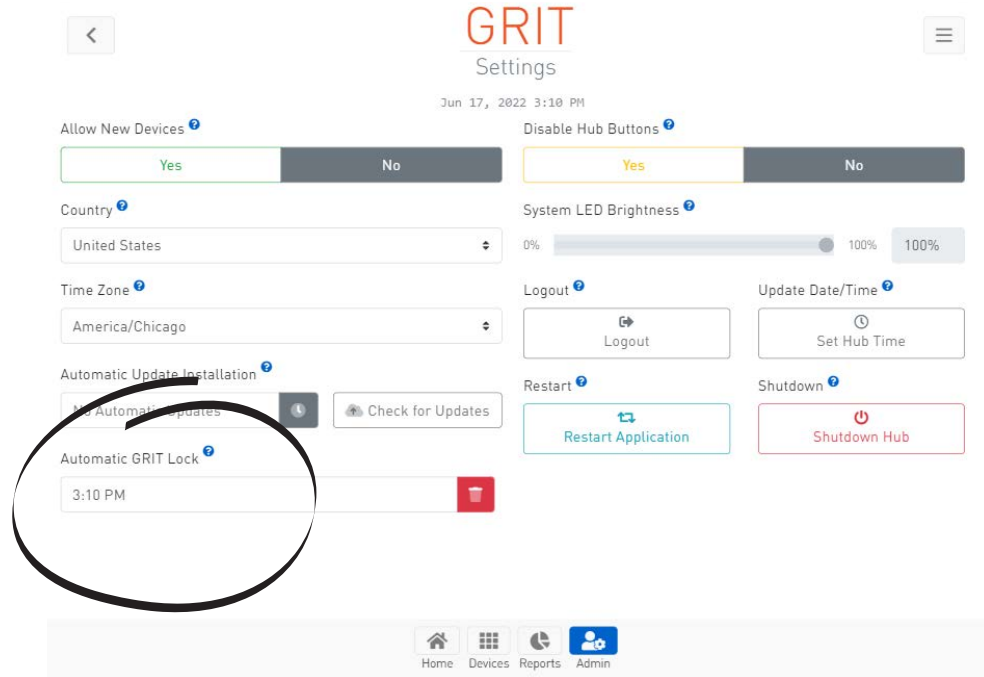
2. The GRIT App Dashboard.



GETTING STARTED

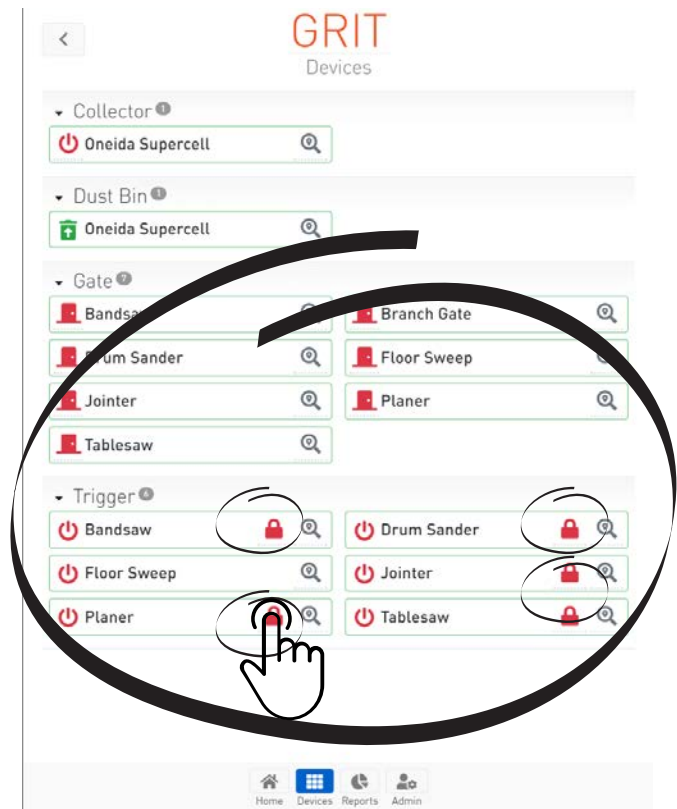
3. The Automatic GRIT Lock setting.

A scheduled system lock can be setup to automatically lock all triggers at the end of the day.



Lock/Unlock a single tool with:

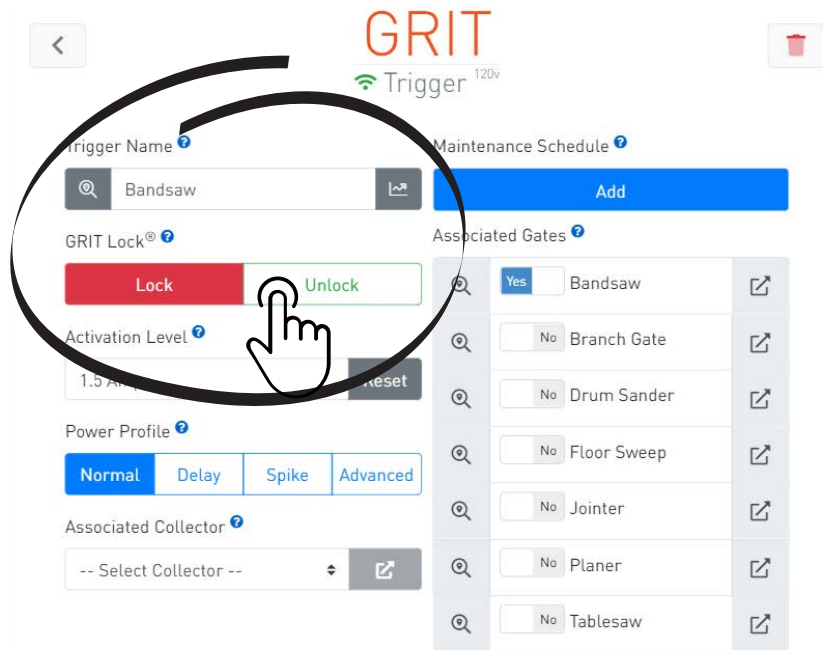
4. The GRIT App Devices screen.



GETTING STARTED

5. The GRIT App Trigger screen.

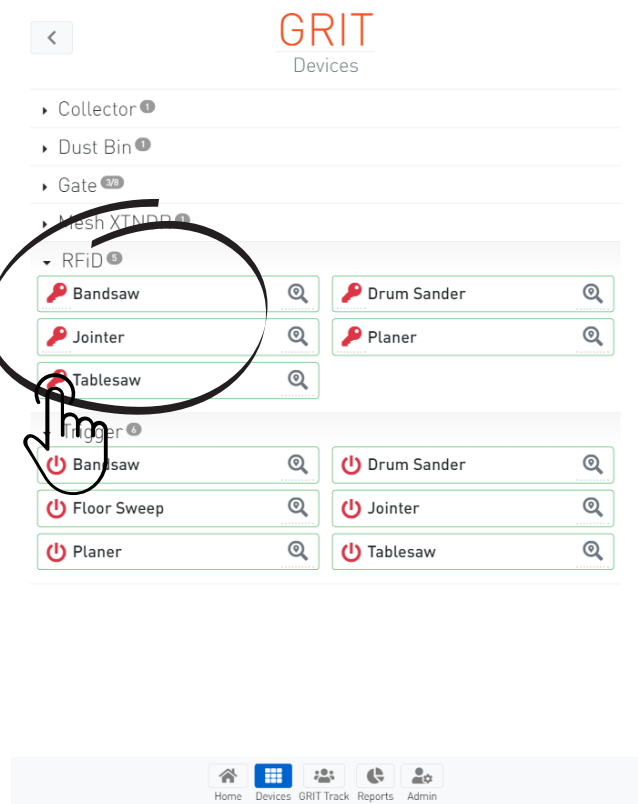
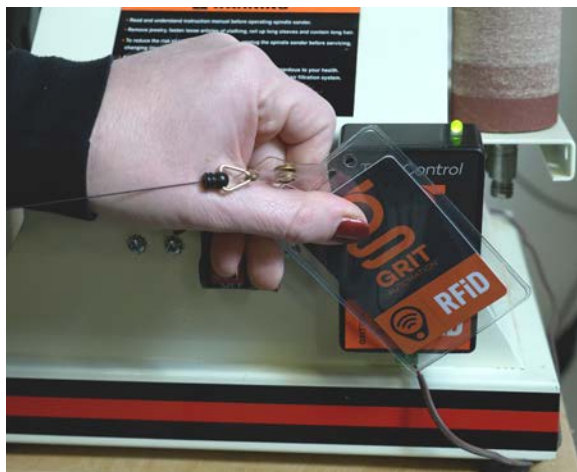
A tool's detailed configuration screen provides a button to toggle the state of that Trigger.



6. GRIT Track[®] RFID devices.

If a tool is outfitted with Access Control, unlock:

- by swiping a RFID card.
- by pressing the key icon in the GRIT App



Initial Setup

The GRIT Hub® is the "brains" of the system and should be installed first.

- Select a location for your Hub that:
 - is centrally located in your shop to support good connectivity with other devices.
 - is located near an ethernet connection or close to your personal Wi-Fi port (if applicable).
 - is located near a 120v outlet.
- The GRIT system does not require internet access to operate, however, in order to access your system remotely and to perform updates, internet access is required and recommended. The two options of accessing the Hub are:
 - **Connect with the Hub via your own local network, or;**
 - **Connect with the Hub via its own projected Wi-Fi***

Plug in the Hub using the provided power supply. Allow the Hub to boot up (can take up to 2 minutes). A QR code is visible on the side display when the Hub is ready for connection.

Choose the connection method you'll be using: Ethernet or the Hub's own Wi-Fi*.

***Note: If planning to connect with your own private Wi-Fi, choose the initial setup option that first connects with the Hub's Wi-Fi. If you switch from the Hub's WiFi to your personal WiFi, wait until you have completed that proc to save the App shortcut to your device Homescreen.**

GETTING STARTED

GRIT Hub® Connection Options

Option 1: Connect to GRIT Hub with ethernet

Step 1:

Plug one end of an ethernet cable into the jack located on the bottom of the Hub, and the other end into your personal router or switch.



Option 2: Connect with GRIT Hub Wi-Fi (ensure ethernet is not plugged in.)

Step 1:

Press the button on the left side of the Hub until a QR code labeled 'CONNECT TO HUB WIFI' appears on the display screen.



Step 2:

Scan the QR code with your phone or tablet's camera to join.

(Note: If your phone/tablet has trouble scanning the QR code, you can manually connect):

- Go to the device's W-Fi settings.
- Select the Wi-Fi network that starts with 'grithub-'.
- The password is gritautomation (all one word, all lowercase).

GETTING STARTED

Access the GRIT App

After connecting with the Hub via ethernet or the Hub's own Wi-Fi, it is now time to access the GRIT App. (Remember, if you plan to switch from the Hub's Wi-Fi to your own personal Wi-Fi connection, wait until that step is completed to save the shortcut to your device as the IP address will change in the process of the switch.)



The GRIT App works on mobile phones, tablets, and PCs. Using the native browser for the mobile device allows for the application to be installed on the home screen.

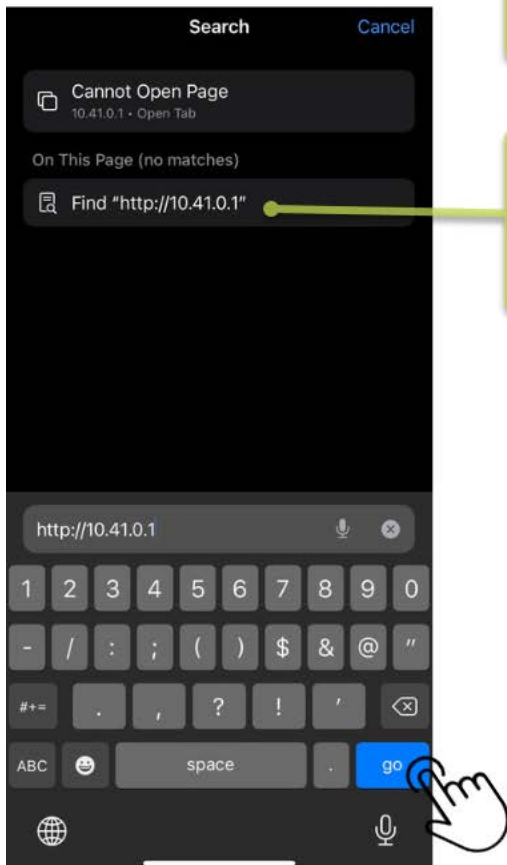
Apple devices use Safari (not Chrome).

Android devices, use Chrome.

Press the button on the left side of the Hub to display the unique IP address QR code. You can either:

Scan the code with your phone/tablet's camera,
or;

Manually enter the IP address displayed into your device's native browser.



GETTING STARTED

Create GRIT Administrator Account



Create Account

First Name Last Name

PIN Password

Choose your 4 digit security PIN 8 characters minimum

Mobile Phone Email

Continue

The 'Create Account' screen will appear after you access the GRIT App IP address.



Create Account

First Name Last Name

PIN Password

Choose your 4 digit security PIN 8 characters minimum

Mobile Phone Email

Continue

Complete this form with the information of the main administrator or shop owner.

The 4-digit PIN can be used to login to the GRIT account in the future, as well as, used on the SignOn kiosk, if applicable.

This is a novel PIN, so no other user can select a duplicate PIN.

Press 'Continue' once you complete all fields.



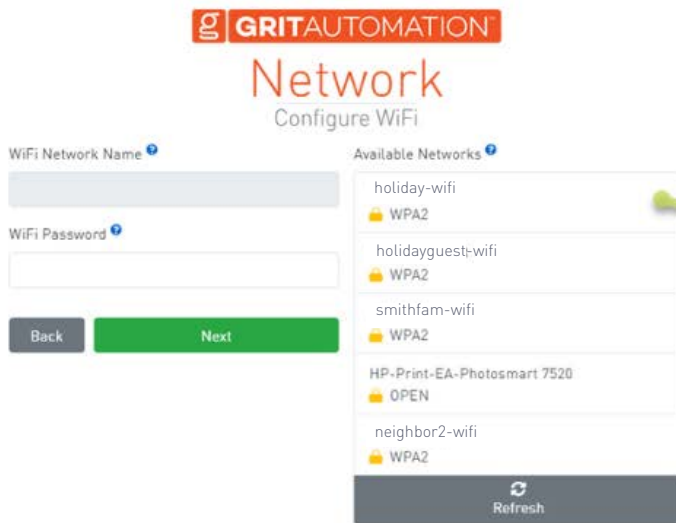
GETTING STARTED

Switch from Hub WiFi to Personal WiFi

Getting Started



Step 1:
If you would like to continue using the Hub's own WiFi, press 'No'.
If you would like to switch from the Hub's own WiFi to your own personal WiFi network, press 'Yes'.

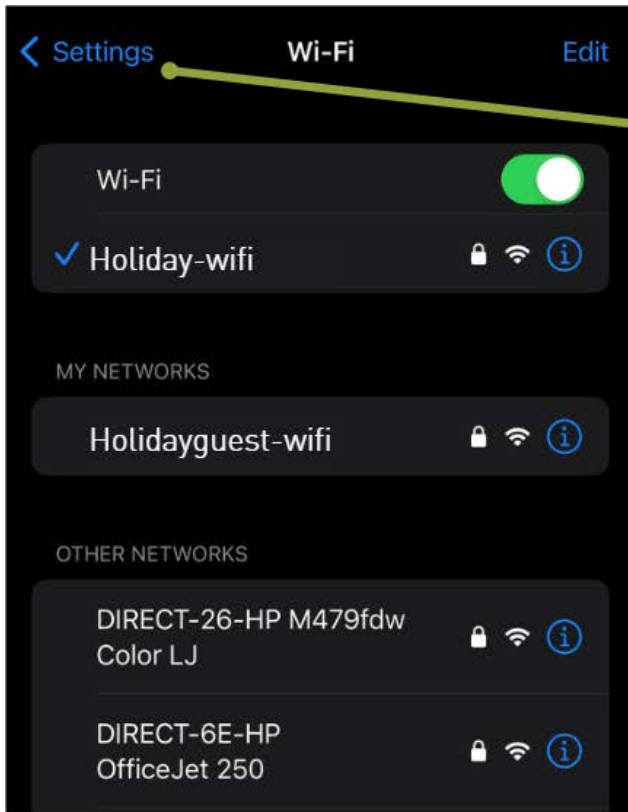


Step 2:
Select your preferred WiFi network from the list of Available Networks. If you do not see yours in the list, press 'Refresh'.
Once selected, enter your WiFi password. Take care to enter the password correctly.
Press 'Next'.



Step 3:
This screen will display when the connection has switched to your personal WiFi network.

GETTING STARTED



Step 4:

Go to your phone/tablet's Settings and make sure your device is on the same WiFi network you selected for your Hub.



Step 5:

Press the button on the side of the Hub until you see the QR code for the new GRIT App IP address.

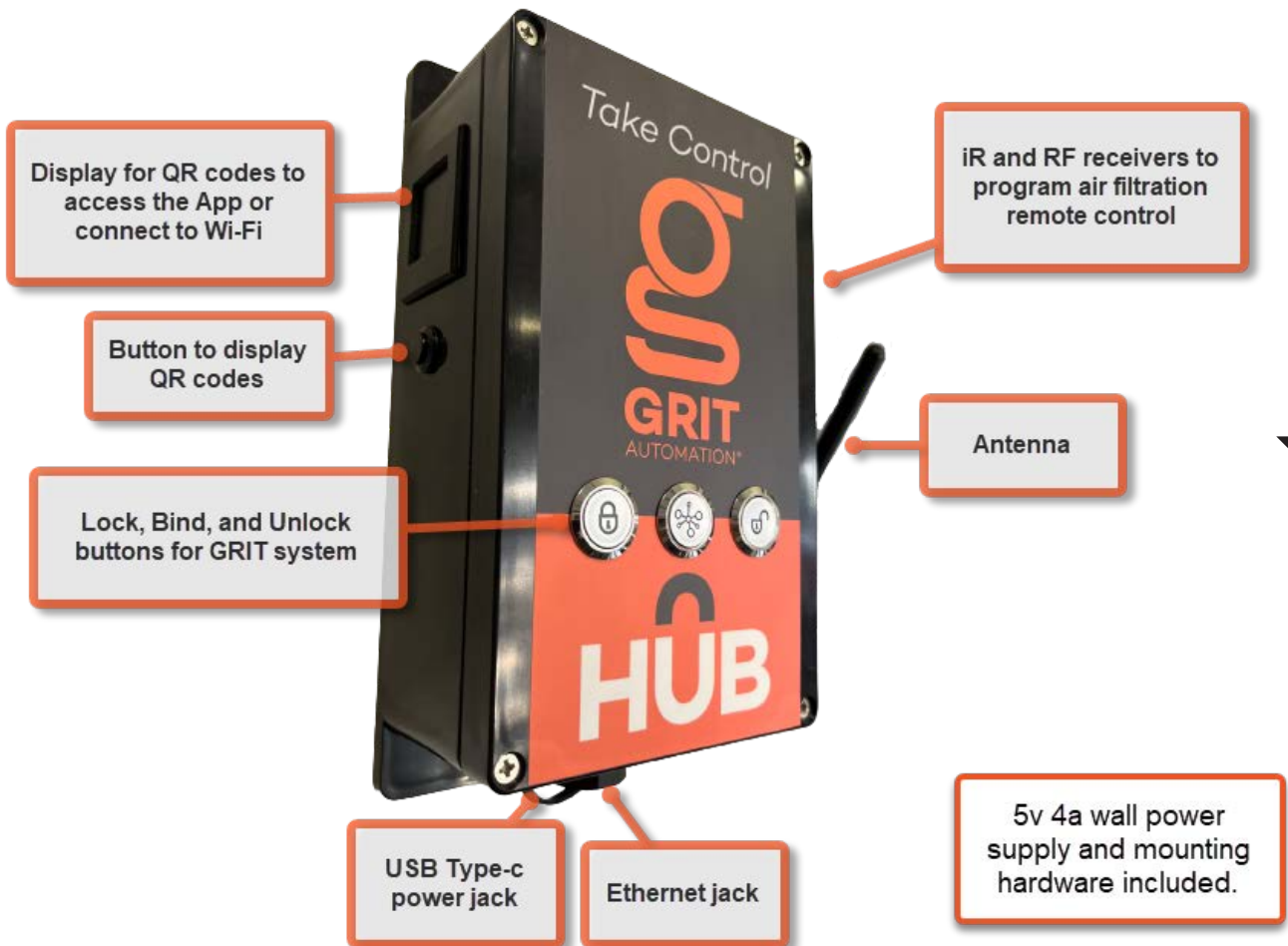
Scan with your phone/ tablet's camera or enter the IP address into your native browser's search window.

***Please note:** If you enter the wrong password during the WiFi setup, press and hold the button on the side of the Hub for 10 seconds to delete the WiFi settings and start again.

GRIT HUB® + APP

GRIT Hub®

The Hub is the 'brains' of your system and all other GRIT devices communicate through its Mesh Network. All data collected from the system is stored locally.



GRIT HUB® + APP

Installation

The GRIT Hub® can be installed anywhere as long as it can connect to a single device to form the GRIT Mesh Network. However, the following should be considered to avoid having to move it later.

- The more centrally located the GRIT Hub®, the better.
- If your system will be connecting to your local network via ethernet cable, ensure that its placement makes this connection easy.
- If your system will be connecting to a local Wi-Fi network, make sure it is placed with good signal strength.
- If your shop has any thick concrete walls or thick metal walls that separate portions of the space, try to position the Hub central to this barrier. This will ensure the best communication between the areas. If your space has many rooms spread over large distances you may need to purchase the GRIT Mesh Xtndr device to bridge the long distances.
- If your system will not be using GRIT Track® (RFiD), physical access to the hub should be considered to limit access by unauthorized persons (i.e., In a locked closet or office). If your system includes GRIT Track® (RFiD), the GRIT Lock® buttons on the front of the device are not used.
- Access to 120v power is required to power the GRIT Hub®.

When mounting the Hub make sure it has no obstructions that might hinder the communication with the GRIT Mesh Network.



Step 1:

Attach the Hub to the wall.
If the Hub is not to be mounted on a wall, it can lay flat on its back, on a high shelf.

GRIT HUB® + APP



Step 2:
Screw on the antenna and position it pointing up.



Step 3:
Plug the supplied 5v 4a power adapter into the jack on the bottom of the Hub, then into a 120v wall outlet.



Step 4:
If you are using an ethernet cable to connect to your local network, plug one end into a router or switch, and the other end into the jack on the bottom of the Hub.
(Cat5 cable not supplied.)

GRIT HUB® + APP

Bind Devices

After physically installing the other GRIT devices in the shop, you must Bind the devices to the Hub.

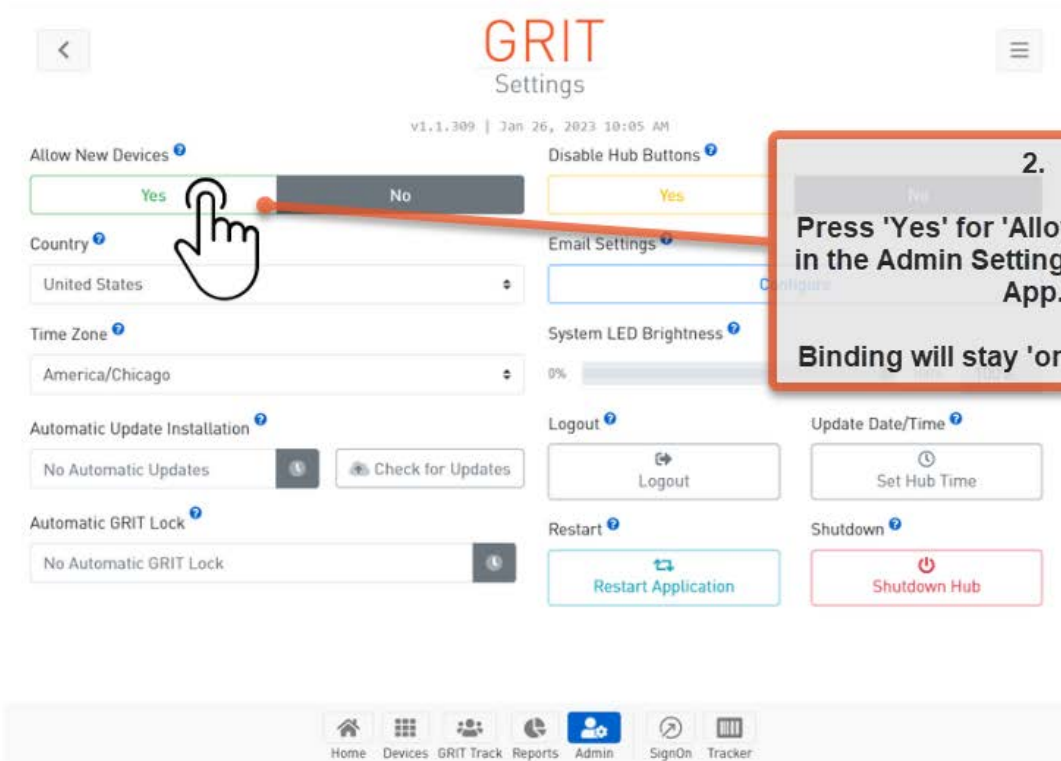
There are 2 Ways to Bind Devices*



1.

Press the center 'Bind' button on the front of the Hub. It will illuminate in solid blue when binding is activated.

Binding will stay 'on' for 5 minutes.



2.

Press 'Yes' for 'Allow New Devices' in the Admin Settings section of the App.

Binding will stay 'on' for 5 minutes.

GRIT HUB® + APP

*Bind Devices: Multi-Hub Environment

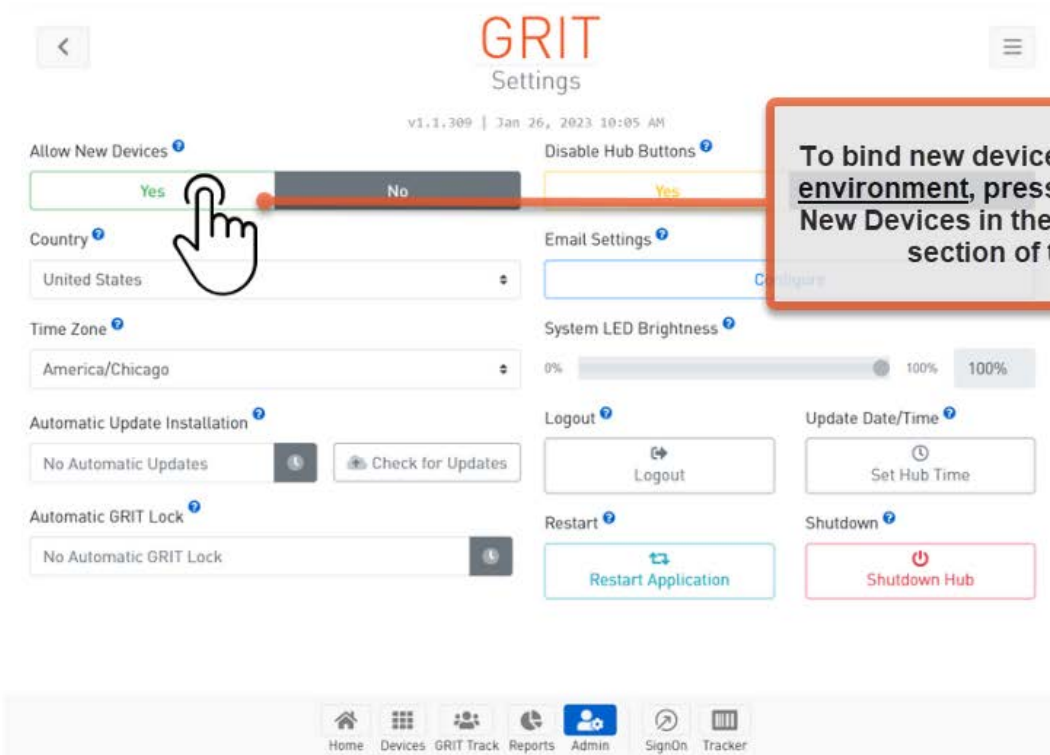
After physically installing the other GRIT devices in the shop, you must Bind the devices to the Hub. If there is another Hub that is close enough to yours to hear projected messages over the mesh network, your Hub will slightly alter its binding process to keep the systems separated.



When you are in an environment where there are multiple HUBs present, the 'Bind' button on the front of the HUB will no longer enable new devices to bind.

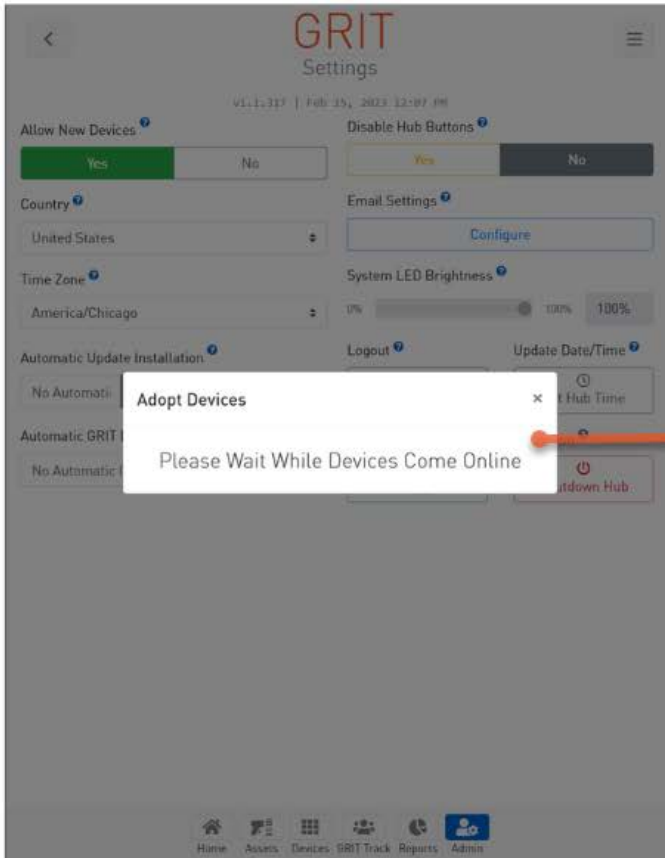
When pushed, it will FLASH blue (rather than being solid) indicating that you must use the App to bind.

GRIT App
Bind Devices

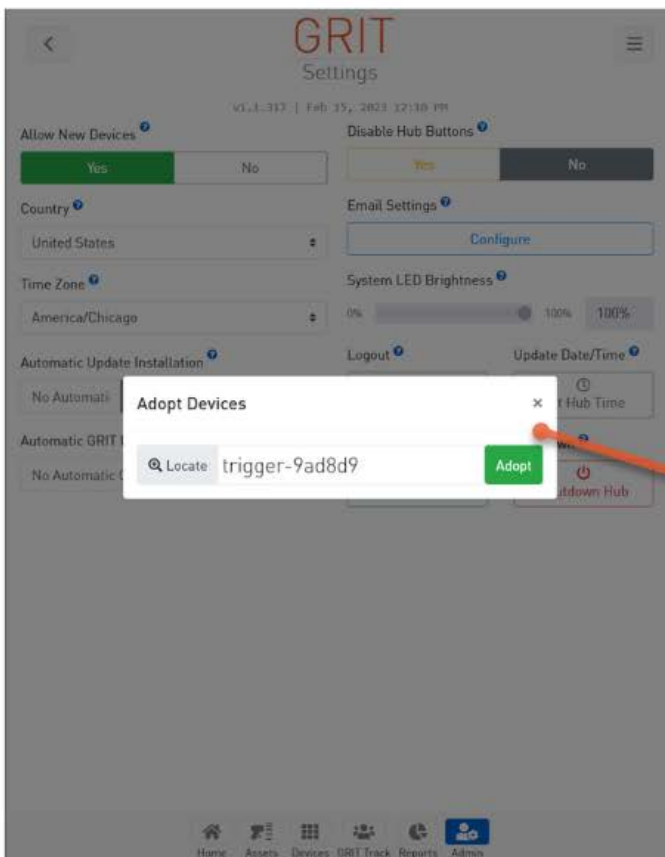


To bind new devices in a Multi-Hub environment, press 'Yes' for 'Allow New Devices' in the Admin Settings section of the App.

GRIT HUB® + APP



After pressing 'Yes', a popup window will appear. If there are no devices waiting to bind, you will see this message.



After pressing 'Yes', a popup window will appear. If there are new devices waiting to bind, you will see this message.

Press 'Adopt' for each device you would like to bind to your HUB.

Be sure to only 'Adopt' devices that are present in your shop, to eliminate the chance that you bind a device from a nearby shop.

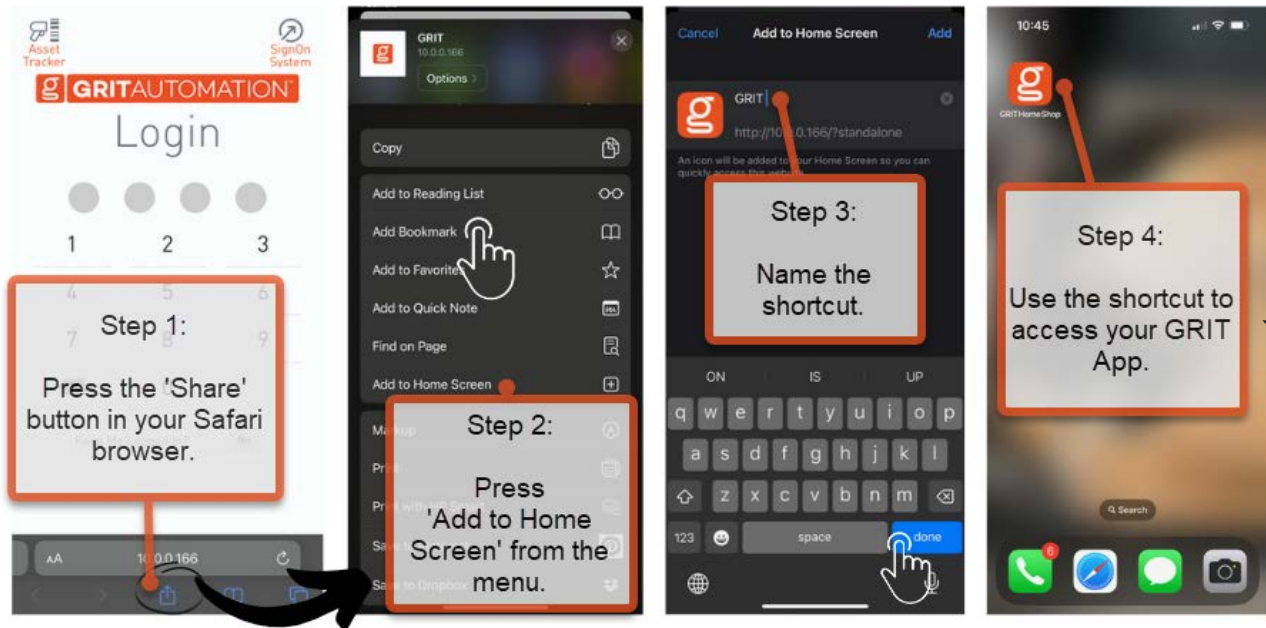
GRIT HUB® + APP

GRIT App

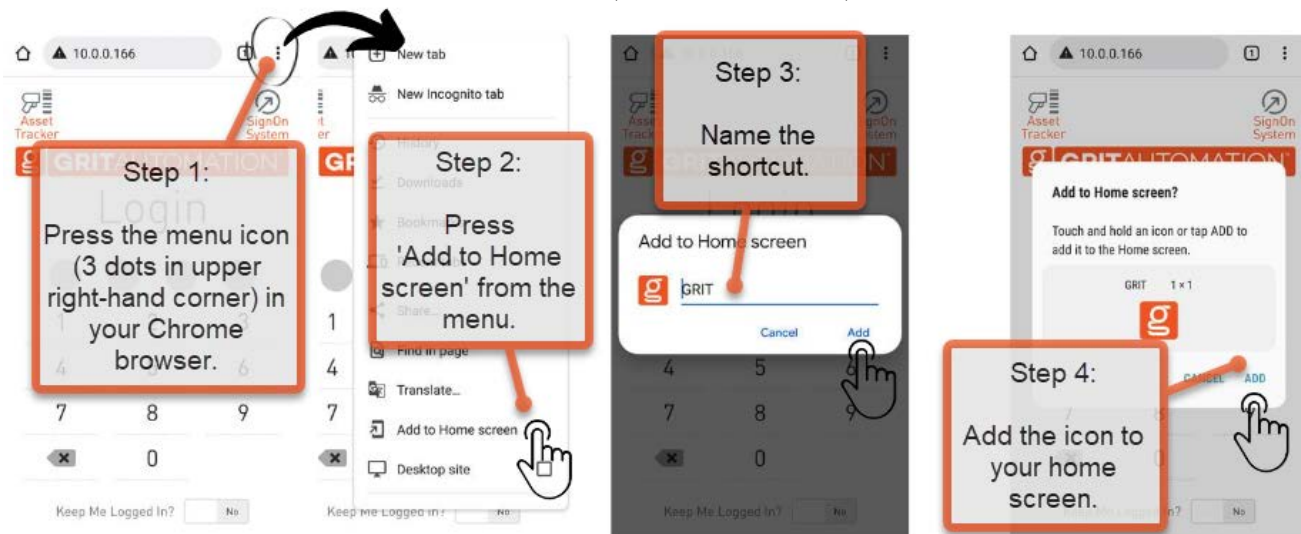
After connecting with your Hub and creating your GRIT administrator account, save the GRIT App shortcut to your Home Screen(s) for easy future access. Be aware that the network your phone/tablet/PC is on must be the same network used by your Hub. You will not be able to access the App from a different network.

Save App to Home Screen

iOS (use Safari)

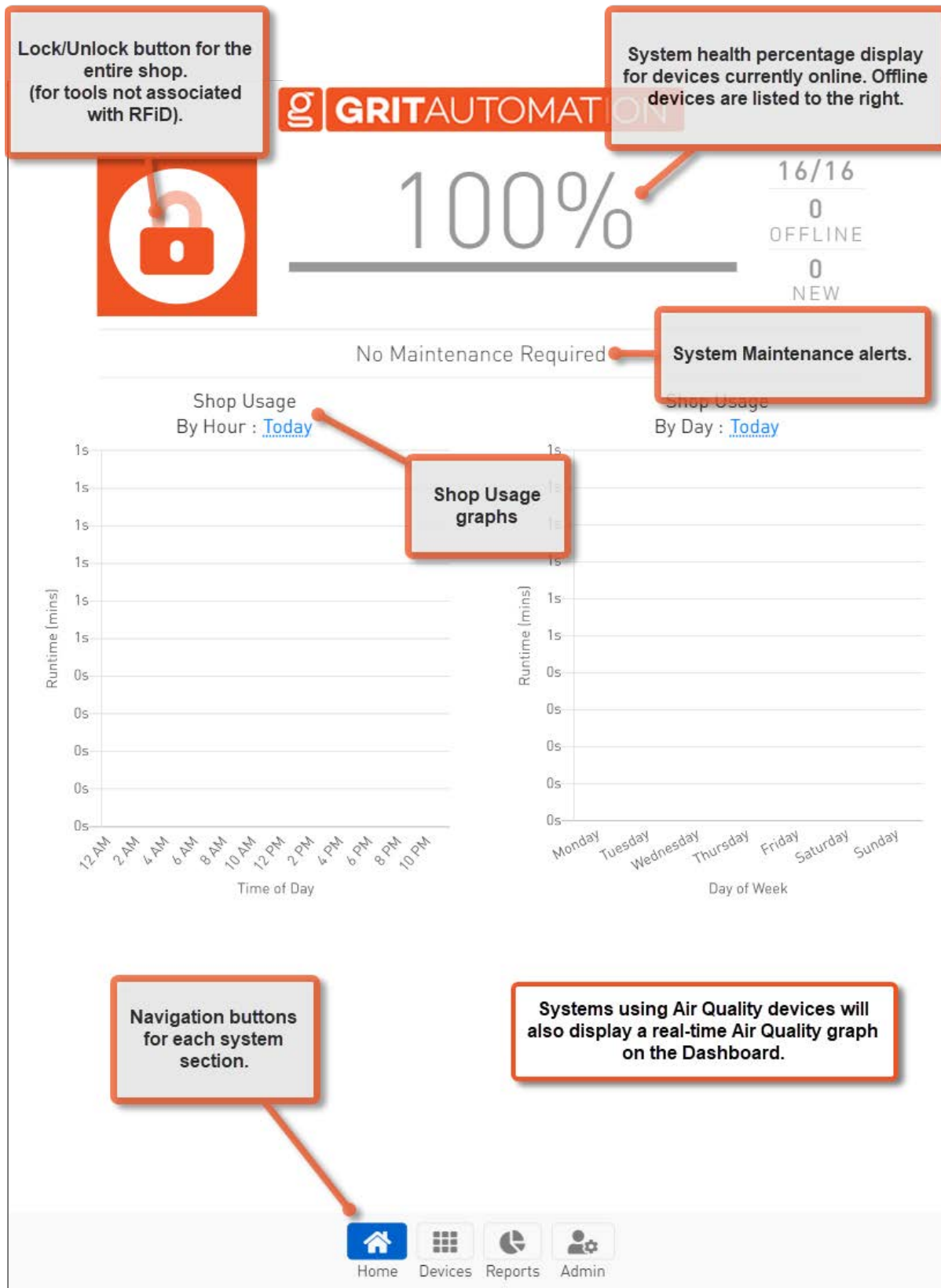


Android (use Chrome)



GRIT HUB® + APP

Common GRIT App Functionality Dashboard



GRIT HUB® + APP

Navigation

Back button for navigating to the previously used section/page.

GRIT Header Home/Dashboard button.

Hamburger menu expands to navigate to subsections

Navigate from one device's configuration page to another's.

Navigate to each subsection in your GRIT system.

GRIT App Functionality

Home Devices GRIT Track Reports Admin

My Profile
Devices
Network
Remote Access
Settings
Close

Yes Bandsaw
No Branch Gate
No Drum Sander
No Floor Sweep
No Jointer
No Planer

GRIT HUB® + APP

Icons



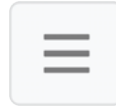
Locate button makes device LED lights flash



Displays Green/Red to indicate online/offline status



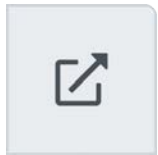
Display device graph



Hamburger menu to expand subsection options



Gives more in depth information about a field



Navigate to another device detail page



Indicates dropdown menu



Delete/Replace device



Displays Red/Locked or Green/Unlocked



Displays Red/Closed or Green/Open



Note: Any icon with these gray dots underneath is a clickable button

GRIT HUB® + APP

Devices Page Overview

The number displayed by each device category indicates the number of that device type bound with the system. A fraction 4/5, for example, would mean that one device is not online.

GRIT
Devices

Collector ¹

collector-dc7451

Dust Bin ¹

dustbin-dc59f0

Gate ⁷

gate-c00e94

gate-c1e31b

gate-fd040

gate-70d20

gate-c00e6c

gate-c00d90

gate-c00e80

Trigger ⁶

trigger-107536

trigger-97b716

trigger-edb3e3

switch-c71e94

trigger-8099e

trigger-98acf5

Generic names are assigned to each device until manually changed during configuration.

Clicking on a device listed will take you into that device's detail page for further configuration.

GRIT App
Devices

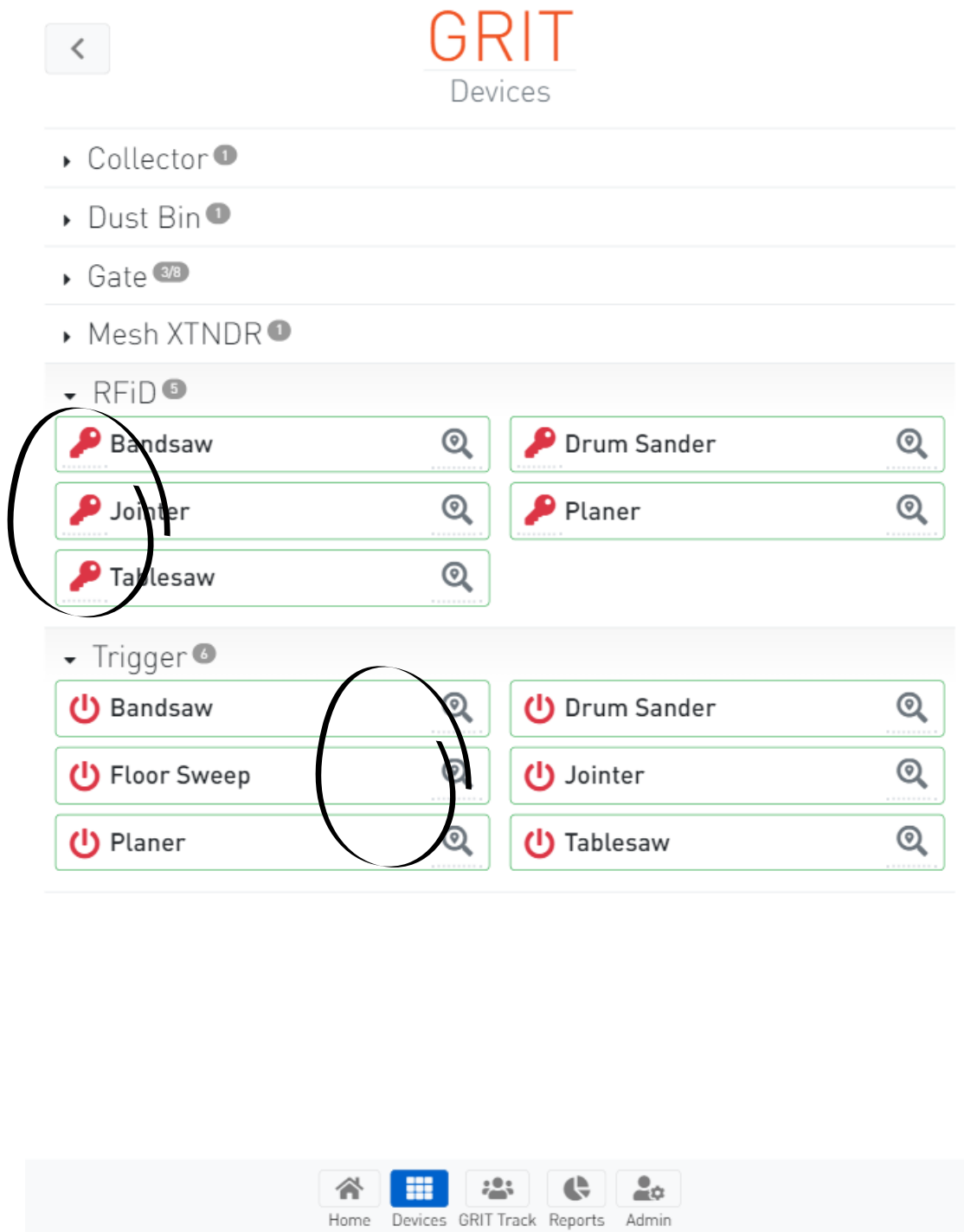
Home Devices Reports Admin

GRIT HUB® + APP

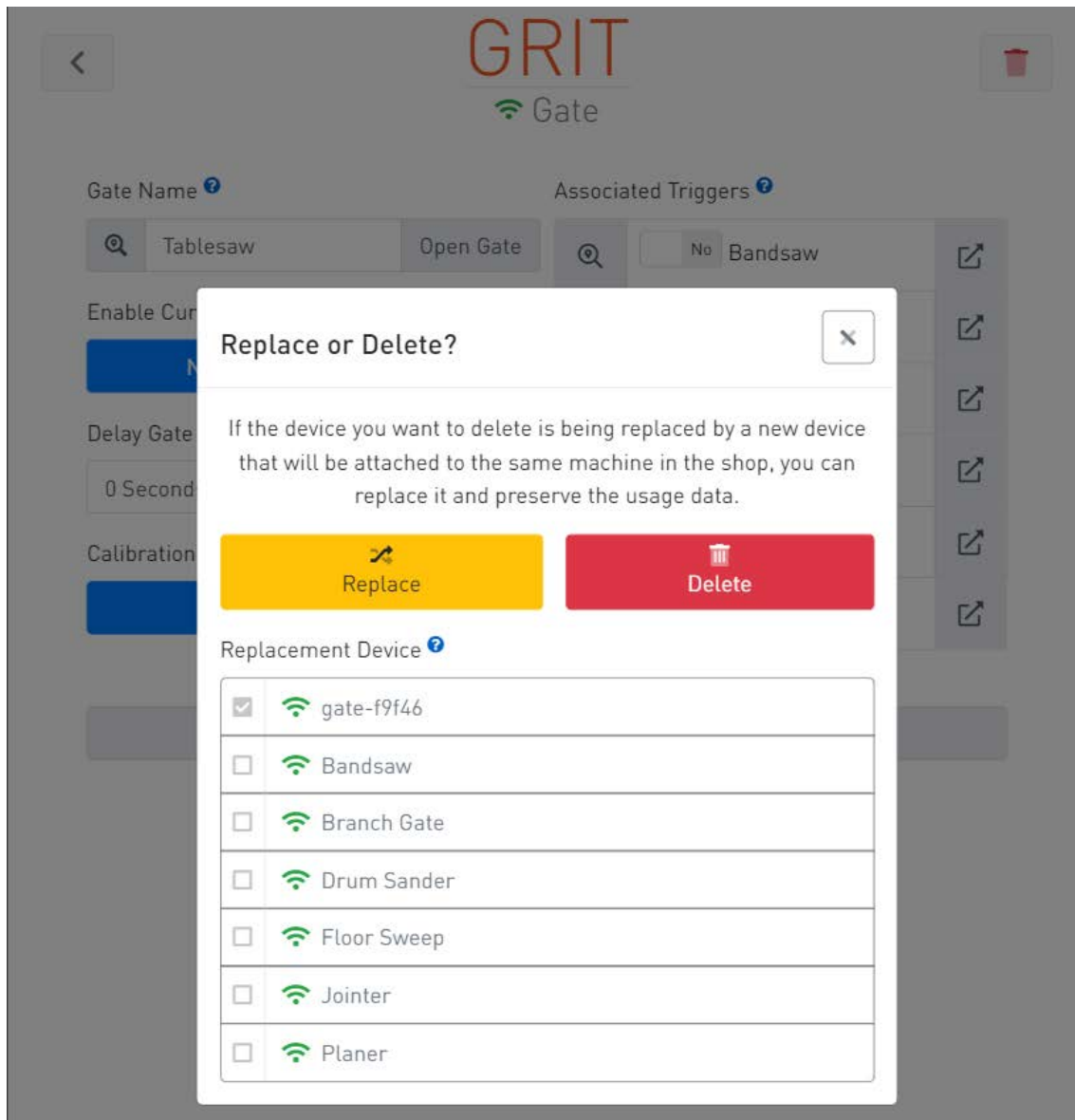
Devices Page Overview with GRIT Track® RFI

The Devices page displays all GRIT devices bound to the Hub. This includes RFI devices when they have been installed in a shop using GRIT Track®.

One notable difference in the Devices page when a shop is using GRIT Track® is that the key icon is present next to each RFI device and the Lock/Unlock icon is no longer located next to Triggers with an associated RFI.



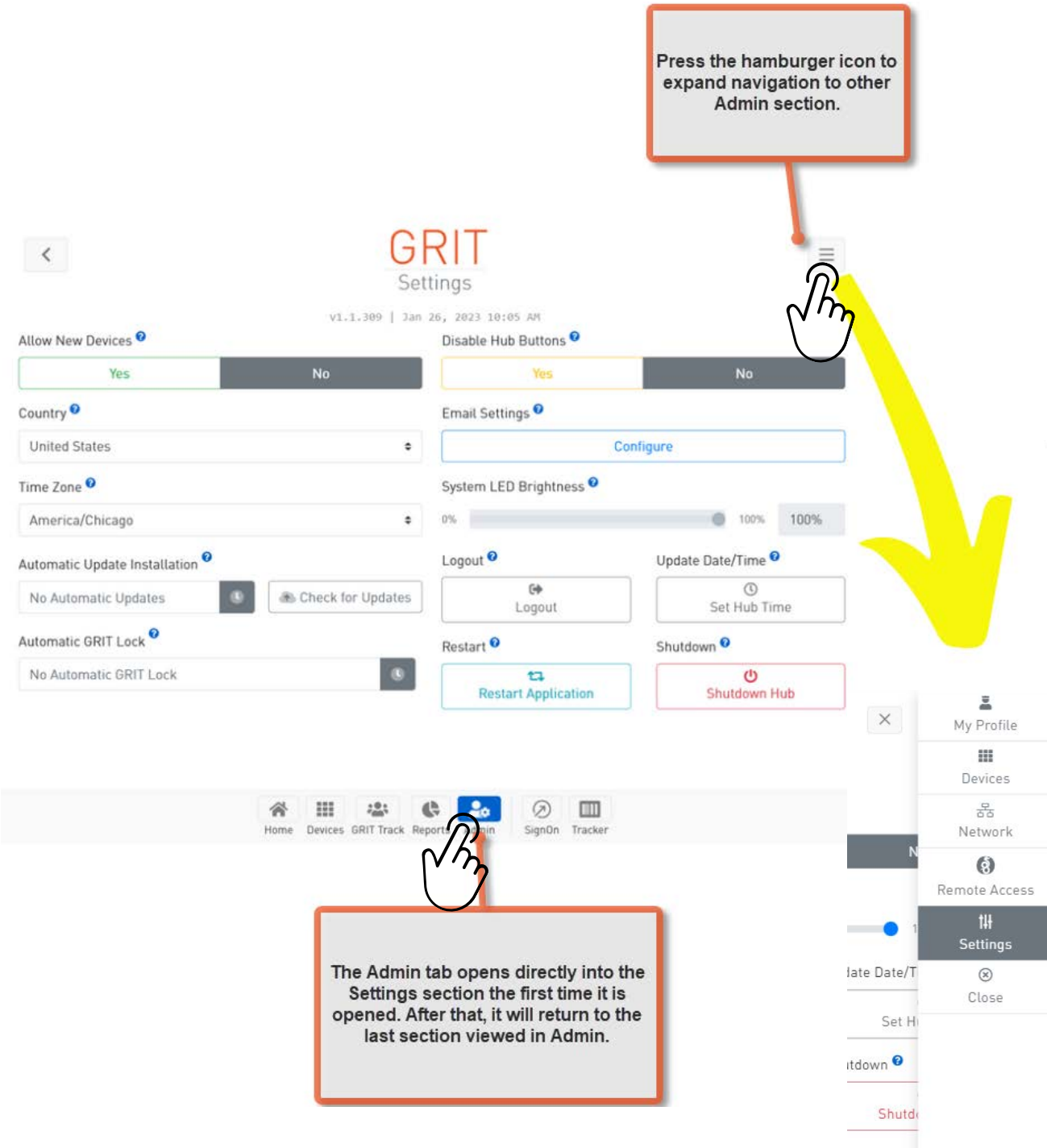
Replace/ Delete Device



- **To Delete** a device, go to the device's detail page and press the trash icon. Then select 'Delete'.
- **To Replace** a device with a new one on the same machine, physically remove the old device then install and Bind the new device. Go to the old device's detail page and press the trash icon. Then select the newly installed device in the Replacement Device list and press 'Replace'.

Administration

Press the hamburger icon to expand navigation to other Admin section.



The screenshot shows the GRIT Settings page. At the top, there is a hamburger menu icon (three horizontal lines) which is being pointed to by a hand cursor. A yellow arrow points from this icon to a navigation menu that has been expanded on the right side of the screen. The menu items include: My Profile, Devices, Network, Remote Access, Settings (which is highlighted in dark grey), and Close. Below the main settings area, there is a bottom navigation bar with icons for Home, Devices, GRIT Track, Reports, Admin, SignOn, and Tracker. A hand cursor is pointing to the Admin icon in this bar.

The Admin tab opens directly into the Settings section the first time it is opened. After that, it will return to the last section viewed in Admin.

Network

The Network page in the Admin tab is used to check internet connection status and connect the Hub with a local WiFi network.

The screenshot shows the 'Network' page in the GRIT App. At the top, there are three status cards: 'Internet' (Connected), 'Ethernet' (10.0.0.88), and 'GRIT Cloud' (Not Available). Below these are input fields for 'WiFi Network Name' and 'WiFi Password', a 'Save' button, and a 'Clear' button. To the right, there is a list of 'Available Networks' including 'Holiday-net1', 'Holiday-Guest', and 'DIRECT-6E-HP OfficeJet 250'. A 'Refresh' button is located below the list. A bottom navigation bar contains icons for Home, Devices, Reports, and Admin.

Internet Connection Status

Network connection method (Ethernet vs. Wi-Fi) display, including the Hub IP address (same as displayed on the Hub display screen).

Internet
Connected

Ethernet
10.0.0.88

GRIT Cloud®
Not Available

WiFi Network Name

WiFi Password

Save **Clear**

Available Networks

- Holiday-net1
WPA2
- Holiday-Guest
WPA2
- DIRECT-6E-HP OfficeJet 250
WPA2

Refresh

If connecting through local Wi-Fi, select your Network Name from the list of Available Networks and enter your Network password. Then, press 'Save'. The option to 'Disconnect' is given if connected via Wi-Fi to a local network.

If your desired network is not displayed in the Available Networks list, press 'Refresh' to scan available networks again.

Home Devices Reports Admin

GRIT App Network

GRIT HUB® + APP

Remote Access

WireGuard VPN opens the location where you can install WireGuard on a phone, tablet, or computer.

VPN Subdomain sets the custom subdomain that is used to access your GRIT Hub via the WireGuard VPN.
An example would be `shopname.grithubapp.com` or `lastname.grithubapp.com`

Search to filter who has been given Remote Access.

Remote Assistance allows for temporary access into your GRIT Hub. The access will automatically expire 1 hour after the invite has been sent. To achieve the remote assistance functionality, the system will create a temporary admin user account and remote access permissions.

List of users and Access Tokens with Remote Access.

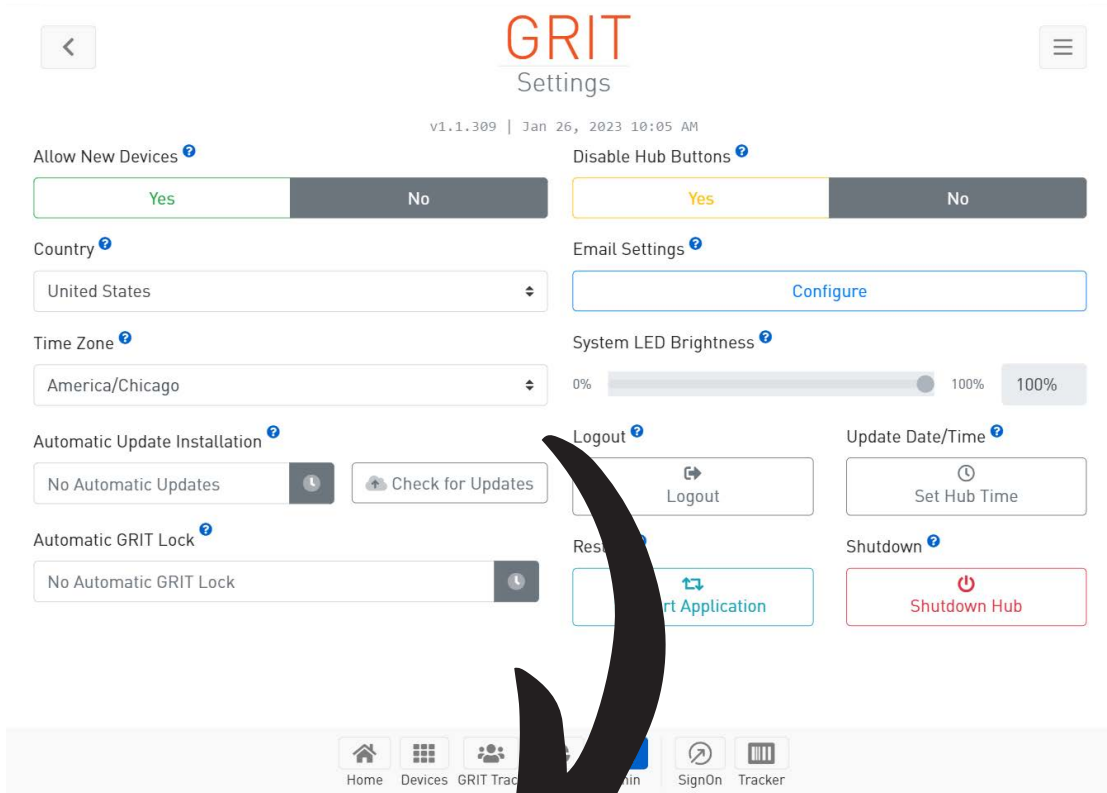
The interface includes the following elements:

- WireGuard VPN:** A button labeled "Install" with the WireGuard logo.
- VPN Subdomain:** A text input field containing "subdomain.grithubapp.com" and a "Save" button.
- Remote Assistance:** A text input field containing "remote.help@gritautomation" and an "Invite" button.
- Reporting Token:** A section with a "Reporting Token" label and an "Access Token" field, including edit and delete icons.
- Search:** A search bar with a magnifying glass icon and a plus sign.
- Bottom Navigation Bar:** Icons for Home, Devices, GRIT Track, Reports, Admin, SignOn, and Tracker.

GRIT HUB® + APP

Settings

The Settings page in the Admin tab is used to manage key elements of your GRIT system.



Allow newly installed GRIT devices to Bind to the Hub. This can also be achieved by pressing the Bind button on the front of the Hub.

Set the country for your system so that power and current readings are properly processed.

Set the Time Zone to allow your system to report dates and times correctly and adjust for Daylight Savings Time, if applicable.

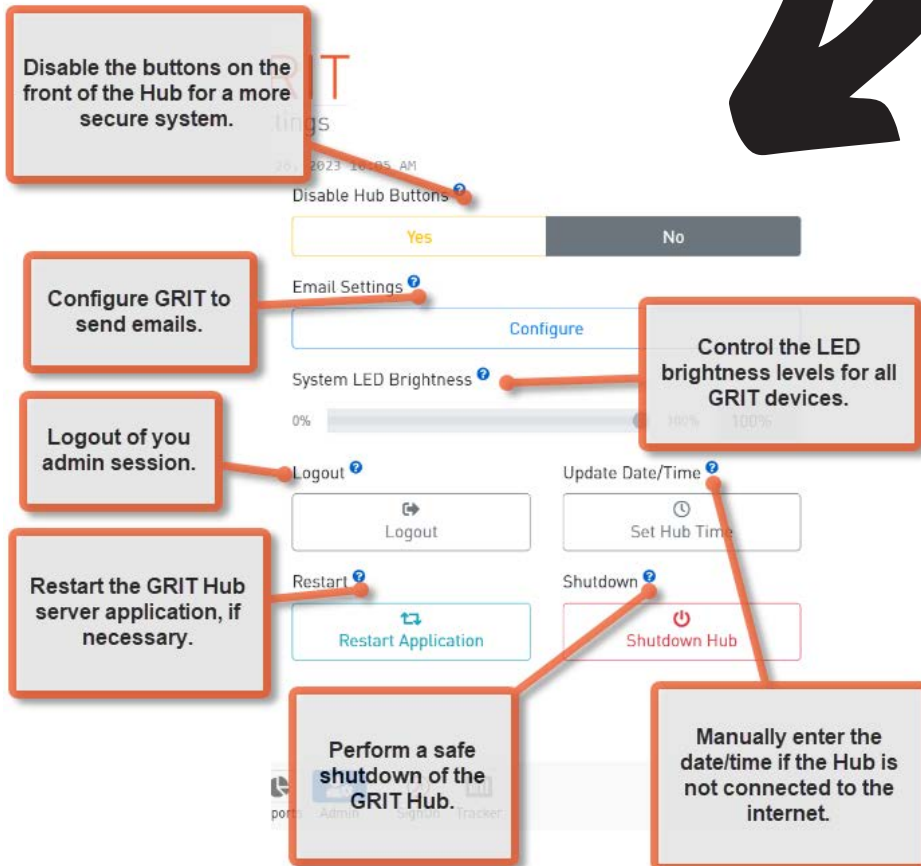
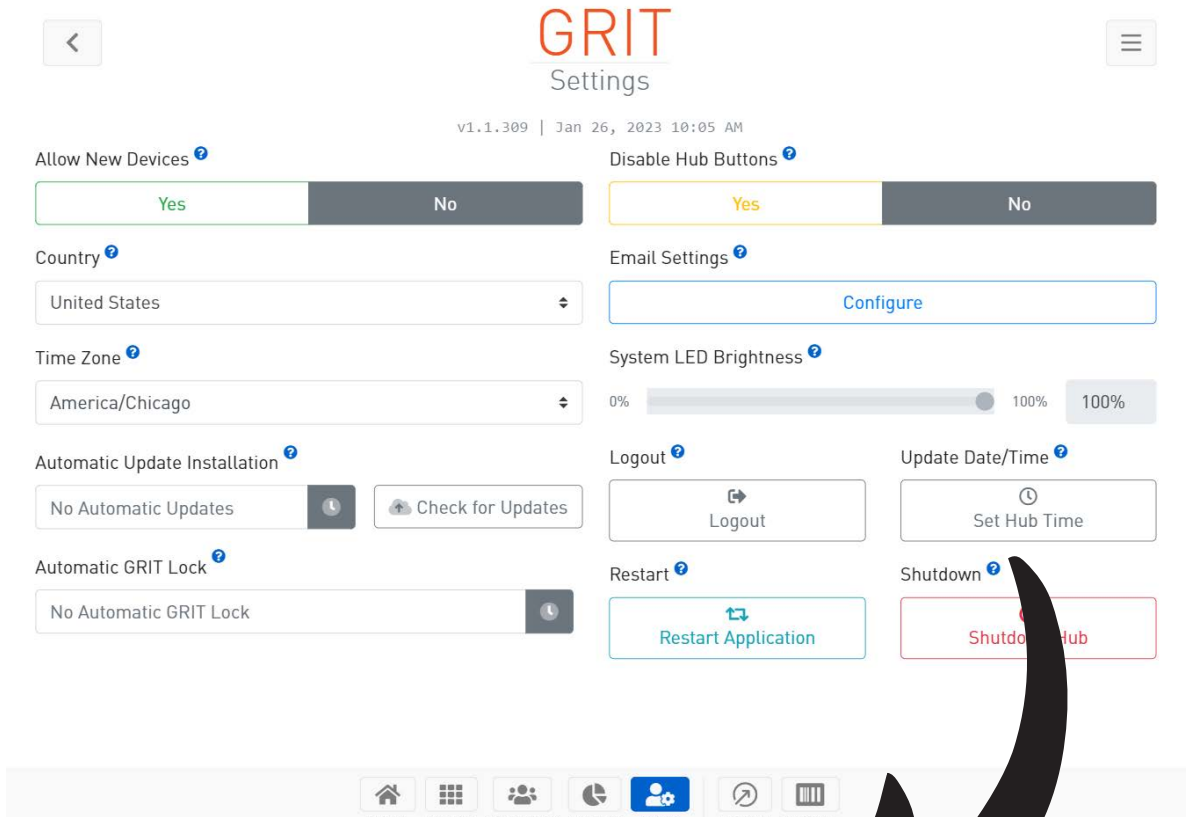
Set the time of day that GRIT will check for updates and automatically install or manually check.

Set the time of day that the system will automatically turn on GRIT Lock for all tools.

This will not have any effect on tools with an RFID connected or GRIT Switch triggers.

GRIT App
Settings

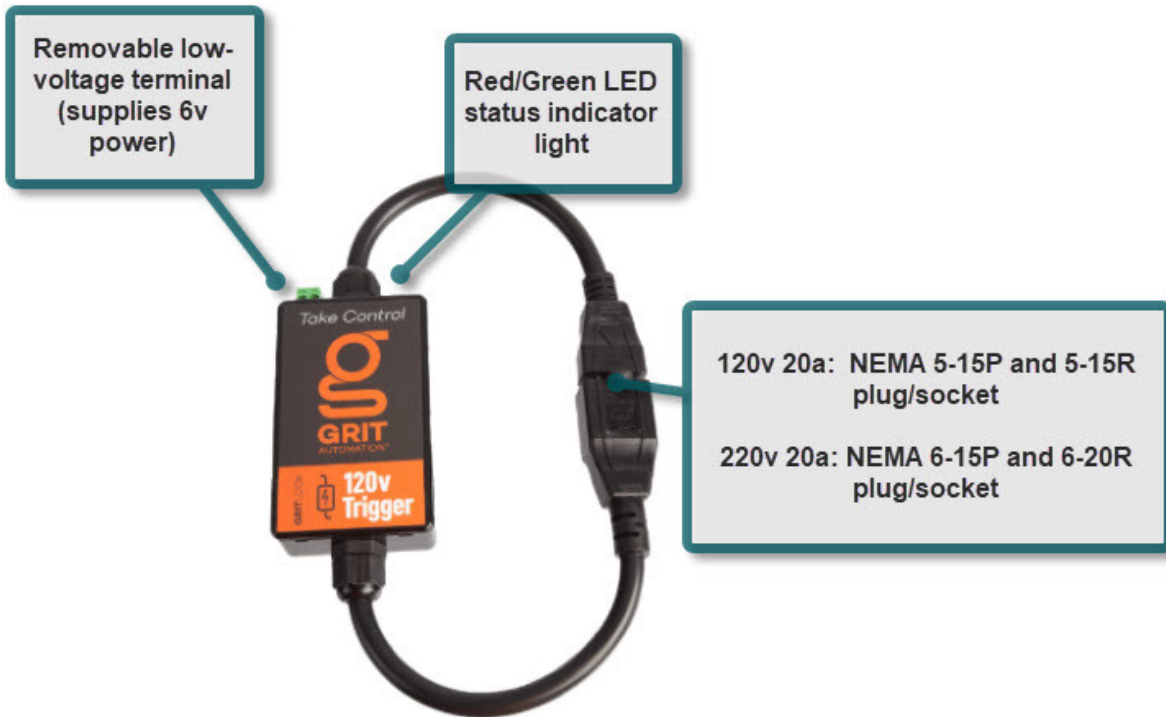
GRIT HUB® + APP



TRIGGERS

Standard 120v and 220v (up to 20a) Triggers

The GRIT Trigger creates a virtual barrier between tools and unauthorized users. This hardware component of GRIT Lock® technology is able to monitor and control the power that reaches your tool.

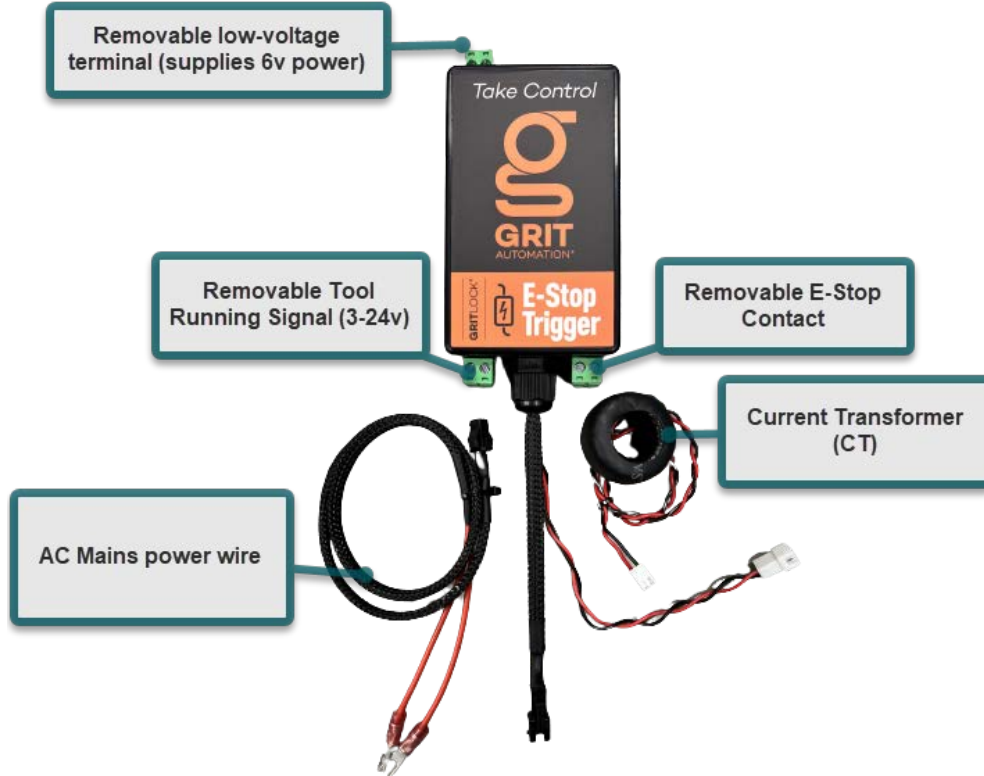


Triggers



TRIGGERS

E-STOP Trigger



Installation Overview

The E-Stop Trigger is a versatile device to measure whether your tool is running. It has various installation options based on your machine and which components are most accessible.

Installation consists of three primary steps:

Step 1: Power the GRIT E-Stop Trigger Device

- use the AC Mains power wires from the GRIT device.

Step 2: Measure Whether the Tool is Running

- Option 1: use the CT from the GRIT device to measure the tool's current, or;
- Option 2: wire the Removable Tool Running Signal from the GRIT device inline with the tool's running signal.

Step 3: Control the Tool's Power

- Option 1: wire the Removable E-Stop Contact from the GRIT device inline with the tool's emergency stop button, or;
- Option 2: wire the Removable E-Stop Contact from the GRIT device inline with the low-voltage wire that controls the tool's contactor coil.

TRIGGERS

This is an example of a completed E-Stop Trigger installation where the user installed the device into their CNC. If the E-Stop device doesn't fit inside your machine, you may need to drill a hole through the contactor box to pass the wires through. Then, mount the E-stop with provided VHB tape.

Step 1:

They've connected the two AC wires.

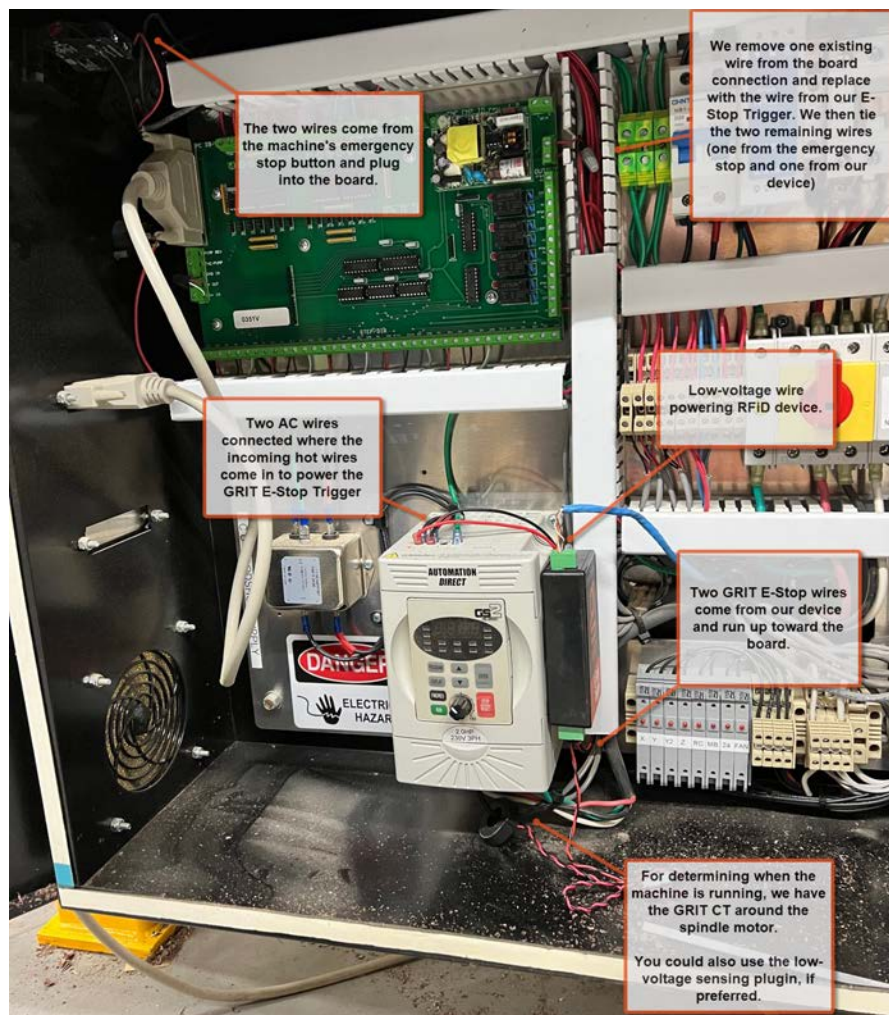
Step 2:

They've measured whether the tool is running with the CT around the spindle motor wire.

Step 3:

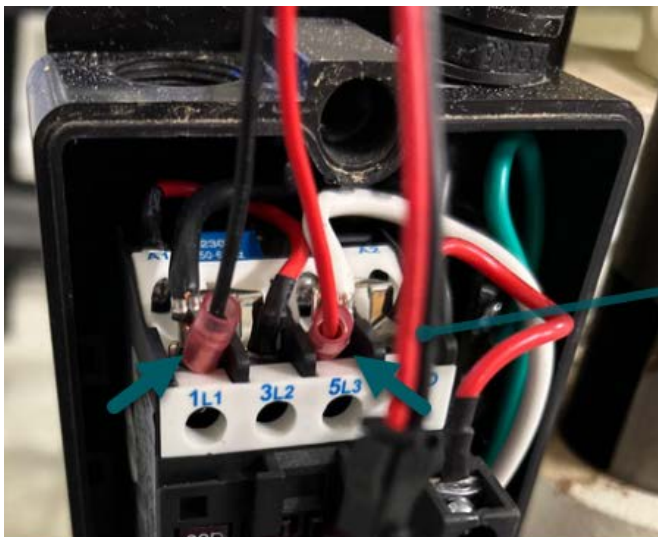
They've controlled the tool's power by wiring inline with the tool's emergency stop button.

Please note that it is possible to install this device without wiring inline with the emergency stop or the contactor coil, but none of the GRIT Lock safety features would be available if you skip the third step, so we do not recommend this.



TRIGGERS

Step 1: Power the GRIT E-Stop Trigger Device



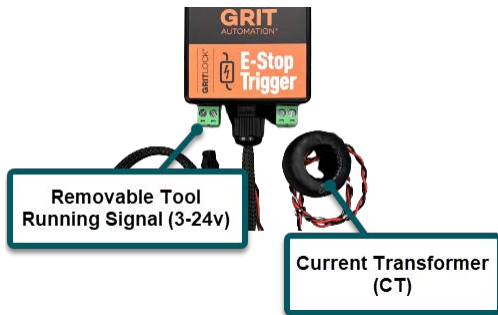
Step 1:
Connect the AC Mains power wires to 110v- 240v AC power by landing the fork connectors into the contactor's terminals with the first two incoming hot wires.



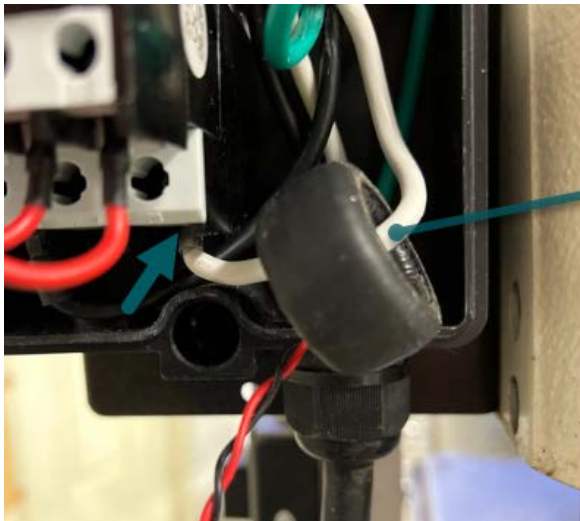
Step 2:
Connect the other end into the black terminal coming from the bottom of the E-Stop Trigger.

TRIGGERS

Step 2: Measure Whether the Tool is Running



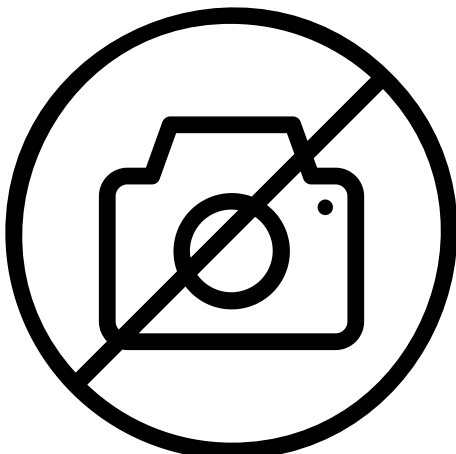
Option 1: Measure with the CT



Unscrew one of the power wires that goes to the tool from the contactor.

Insert it through the middle of the CT, then re-secure it in its contactor terminal.

Option 2: Measure with the Tool's Low-Voltage Running Signal



Not Yet Pictured

Using the Tool Running Signal (must be DV voltage 3v-24v), insert the positive signal wire into the right side of the green terminal (marked with a +).

Connect the negative ground from the tool to the left side of the same green terminal (marked with a -).

Plug the green terminal back into the E-Stop Trigger.

TRIGGERS

Step 3: Control the Tool's Power



Option 1: Wire Inline with the Emergency Stop Button



If your machine has an Emergency Stop button, open up the machine and find the two wires leading from the back of the button.



Follow those wires to find their connection on the board.

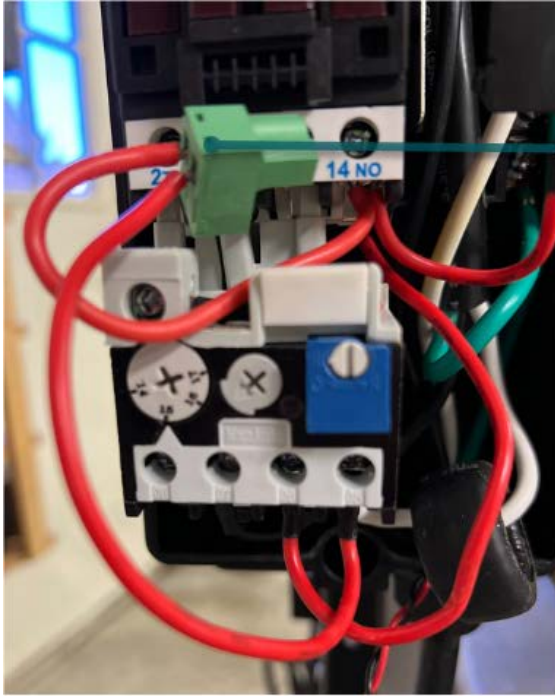
Remove one of the wires from the board, and land it in one side of the E-Stop Contact green terminal. If that wire is not long enough to reach the trigger, connect an extra length of wire with a wire nut.

Next, run an extra segment of wire from the other side of the green terminal and land it where the other wire had been on the board.

TRIGGERS

Option 2: Wire Inline with the Contactor Coil Power Wire

The purpose of this installation choice is to break the connection powering the contactor's magnetic coil.



Find a wire that is going to the contactor's coil. The Removable E-Stop Contact green terminal should then be wired in series with that existing wire (-/+ side does not matter).



Plug the E-Stop Contact green terminal back into the bottom right-hand side of the E-Stop Trigger.

Triggers
Installation

TRIGGERS

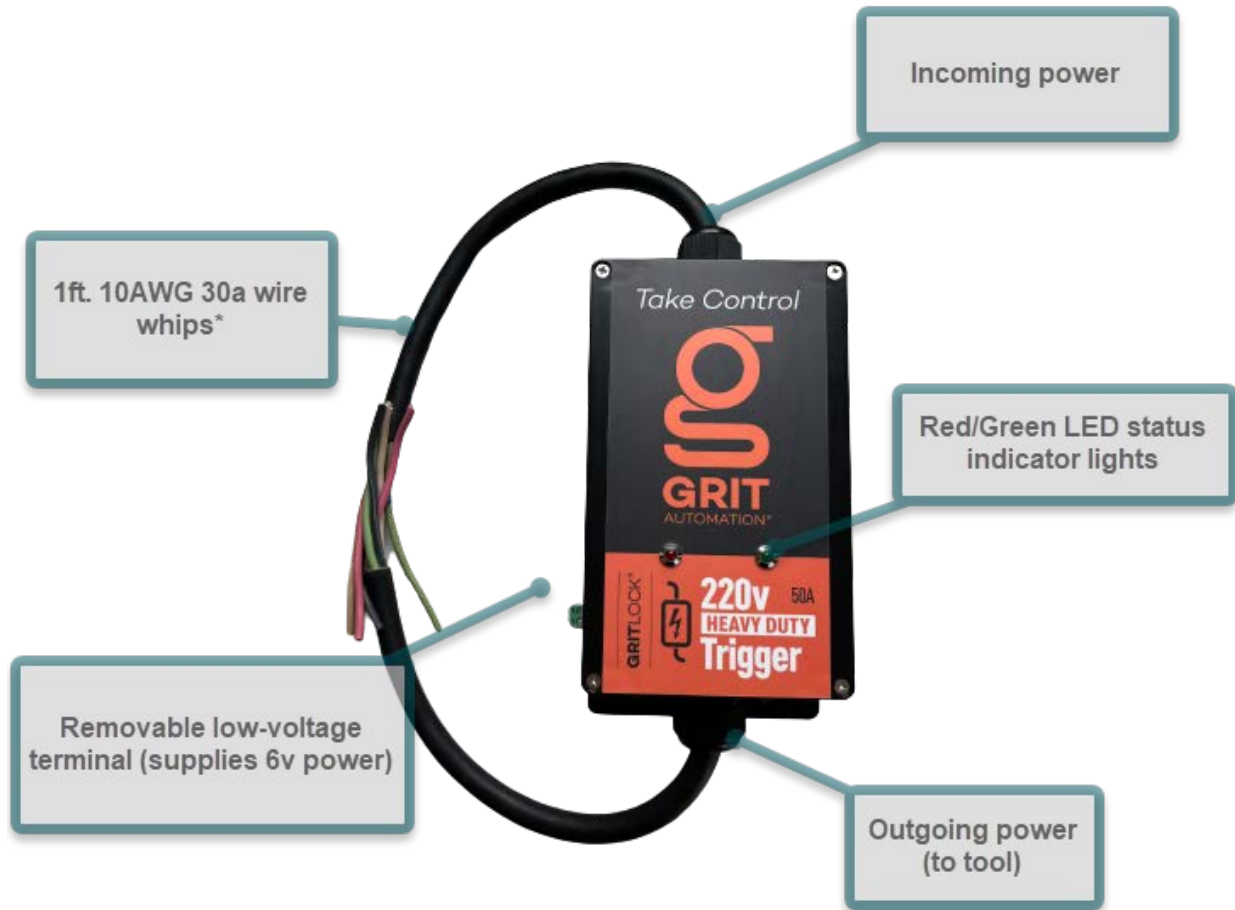


Complete the installation by attaching the E-Stop Trigger with provided VHB tape.



TRIGGERS

Standard 220v Heavy Duty (up to 35a) Trigger



Triggers

*Note: The 220v Heavy Duty Trigger does not come with a plug or socket end attached to the wire whip since tools with this power profile vary widely. The supplied wire whip is rated up to 30a. Customer is responsible for purchasing and wiring appropriate plug/socket or larger gauge wire for their purposes.

Installation

Follow the instructions provided with your chosen plug/socket. Once wiring is complete:

1. Plug your tool into the GRIT Trigger device.
2. Plug GRIT Trigger device into the wall.

TRIGGERS

Industrial 220v Single Phase Trigger



Installation

*Note: We recommend all electrical installation be performed by a licensed electrician. Wire whip, mounting hardware, chase nipple, and FMC connector are not included.

See page 54 for installation instructions for the Industrial 220v 1PH and Industrial 208v 3PH Triggers.

TRIGGERS

Industrial 208v 3 Phase Trigger



Triggers

Installation

*Note: We recommend all electrical installation be performed by a licensed electrician. Wire whip, mounting hardware, chase nipple, and FMC connector are not included.

TRIGGERS

Industrial 220v 1PH + 208v 3PH Trigger Installation



Step 1:

Turn off the breaker leading to the tool.
Disconnect the power wires feeding the tool.



Step 2:

Mount the trigger near the incoming power drop. That may mean attaching the trigger to the wall or the tool itself.



Step 3:

Use one of the existing knockouts, or drill a hole in the back of the enclosure to align with the existing hole where power is already being run to the tool.

Insert and tighten a chase nipple.

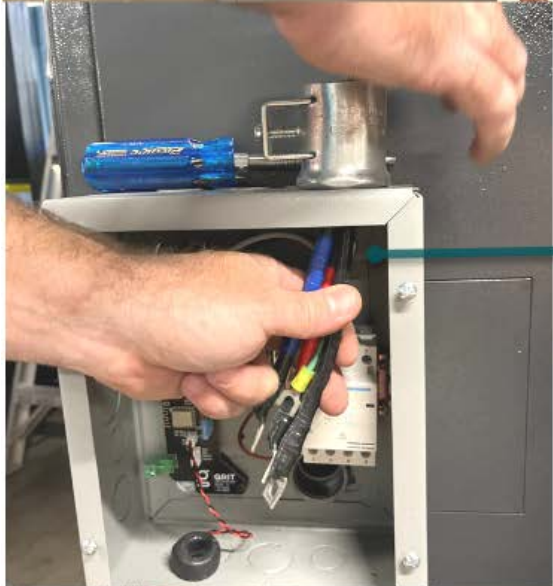
Step 4:

Measure and cut the conduit, if needed.

TRIGGERS



Step 5:
Cut a hole for the incoming power or use one of the existing knockouts.



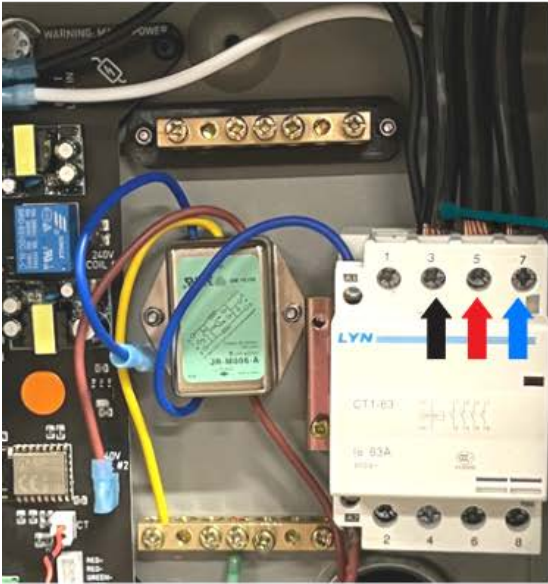
Step 6:
Insert an FMC Connector and feed the incoming wires through the opening.



Step 7:
Secure the incoming conduit.

Triggers
Installation

TRIGGERS



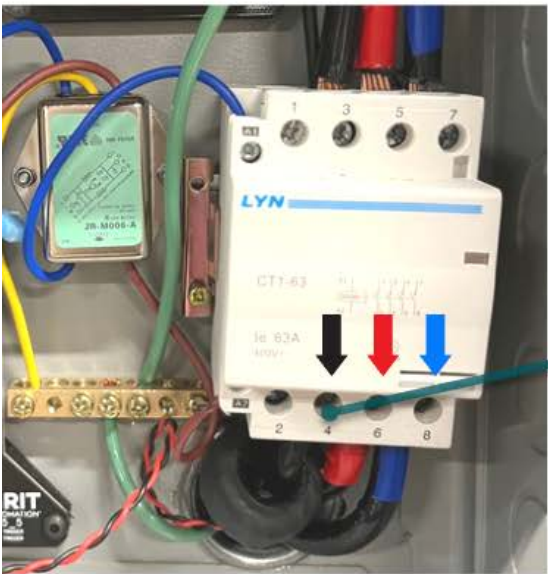
Step 8:

Cut the incoming wires to length, mark with colored electrical tape.

Strip and land the first incoming hot wire in terminal 3 with the Black wire connected to the PCB.

Strip and land the second incoming hot wire in terminal 5 with the White wire connected to the PCB.

If there are three hots coming in, land the third wire in terminal 7.



Step 9:

When landing the outgoing power in the contactor, be sure to keep the wires in line with the incoming wires.

Put the first outgoing hot wire through the CT. Strip and land in terminal 4.

Strip and land the second outgoing hot wire in terminal 6.

If there are three hots, land the third wire in terminal 8.



Step 10:

Cut the incoming ground wire to length and land in the ground terminal (see green arrow). Repeat with the ground wire leading into the tool.

If there is a neutral wire, land in one of the black/gold terminals (see orange arrow).

TRIGGERS



Step 11:
Plug the LED indicator light harness (attached to the lid) into the PCB.



Step 12:
To power an RFID device from an Industrial Trigger, insert the black push-in connector into a small knockout.

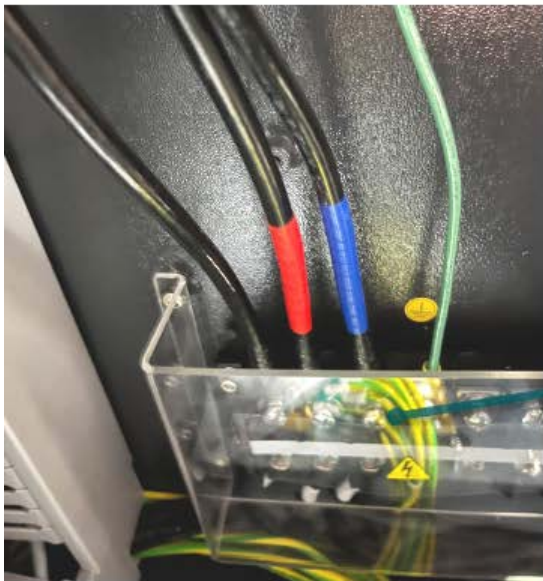


Step 13:
Cut, strip, and land low-voltage wire(s) into the low-voltage terminal located on the PCB.

TRIGGERS



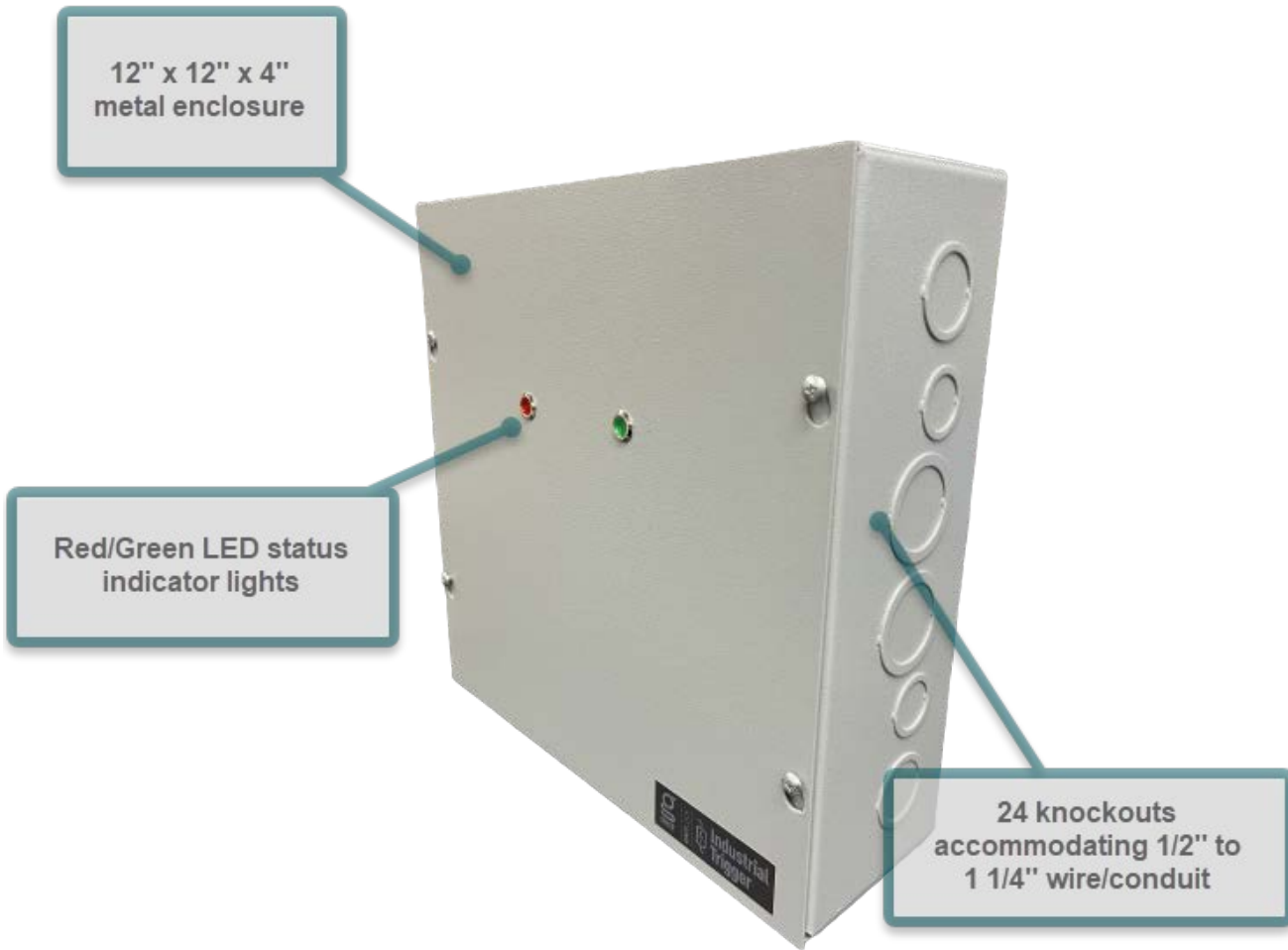
Step 14:
Replace and secure the lid.



Step 15:
Re-land the wires leading into the tool.
Turn on the breaker leading to the tool.

TRIGGERS

Industrial 480v 3 Phase Trigger



Triggers

Installation

*Note: We recommend all electrical installation be performed by a licensed electrician. Wire whip, mounting hardware, chase nipple, and FMC connector are not included.

TRIGGERS

Industrial 480v 3PH Trigger Installation



Step 1:

Turn off the breaker leading to the tool.
Disconnect the power wires feeding the tool.

Step 2:

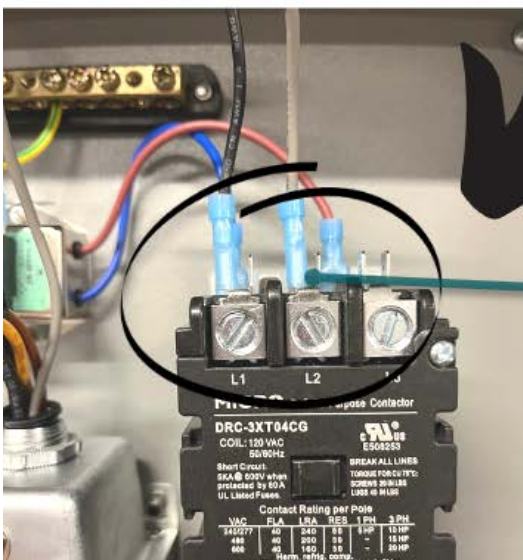
Mount the trigger near the incoming power
drop or breaker.

Use one of the existing knockouts, or drill a
hole in the enclosure to align with the hole
where power is already being run to the tool
and the incoming power.



Step 3:

The Industrial 480v 3PH Triggers contain a
transformer used to power the GRIT PCB. For
480v power, use the Black wire and the light
Grey wire.



Step 4:

Land the Black wire on a prong of L1 and the
light Grey wire on a prong of L2.

TRIGGERS



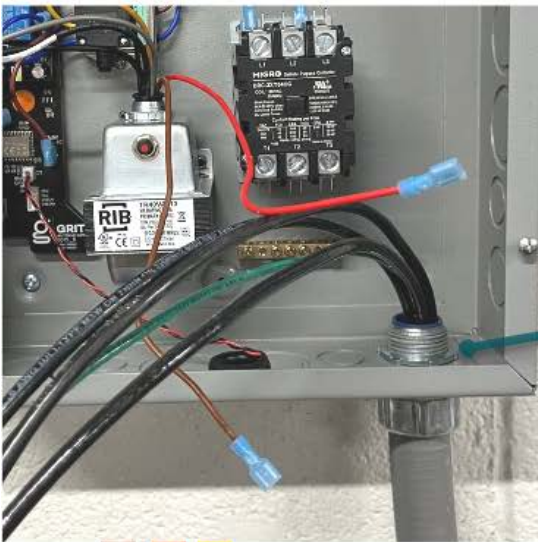
Step 5:

Cut the incoming wires to length, mark with colored electrical tape.

Strip and land the first incoming hot wire in the screw terminal L1 (in front of the Black wire landed from the transformer).

Strip and land the second incoming hot wire in the screw terminal L2 (in front of the light Grey wire landed from the transformer).

Strip and land the third incoming hot wire in the screw terminal L3.



Step 6:

Insert and tighten a chase nipple through a knockout.

Insert the outgoing wires leading to/from the tool.



Step 7:

Put the first outgoing hot wire through the CT. Strip and land in terminal T1.

Strip and land the second outgoing hot wire in terminal T2.

Strip and land the third outgoing hot wire in terminal T3.

TRIGGERS



Step 8:

When landing the outgoing power leading to the tool in the contactor, be sure to keep the wires in line with the incoming wires.



Step 9:

Plug the LED indicator light harness (attached to the lid) into the PCB.



Step 10:

To power an RFID device from an Industrial Trigger, insert the black push-in cable connector into a small knockout.

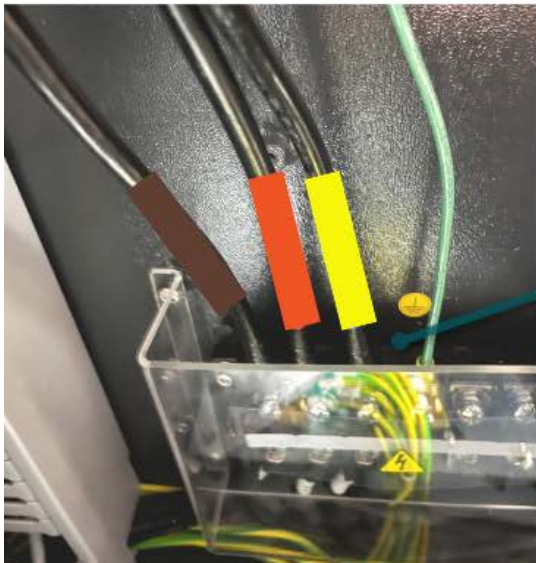
TRIGGERS



Step 11:
Cut, strip, and land low-voltage wire(s) into the low-voltage terminal located on the PCB.



Step 12:
Replace and secure the cover.



Step 13:
Re-land the wires leading into the tool.
Turn on the breaker leading to the tool.

Triggers
Installation

TRIGGERS

Trigger Device Configuration with Associated Collector Device

Each installed Trigger has its own detail configuration page in the GRIT App. As mentioned in the GRIT Lock® section of the manual, it is essential that each Trigger be carefully configured for its specified tool.

The screenshot shows the configuration page for a GRIT Trigger. The page is titled "GRIT Trigger 220v" and features a search bar with "Tablesaw" entered. A "Show" button and an "Add" button are visible. The "GRIT Lock®" section has "Lock" and "Unlock" buttons. The "Activation Level" is set to "1.50 Amps". The "Power Profile" is set to "Normal". The "Associated Collector" is set to "V3000". The "Associated Gates" list includes: Belt/Disc Sander, Drum Sander, Edge Sander, Floor Sweep, Jointer, Left Branch, Planer, Right Branch, Spindle Sander, Tablesaw, gate-2c18a2, gate-8330a7, and gate-3d7f8b. A red warning icon is present near the "Associated Collector" field.

Callouts:

- Trigger Name:** Rename the device, usually with the name of the tool it is associated with.
- GRIT Lock®:** Lock and Unlock this tool.
- Maintenance Schedule:** Manage maintenance schedule reminders for this tool.
- Activation Level:** Set the power required for this tool to be considered 'ON' by the GRIT.
- Power Profile:** Specify how the tool acts when it gets turned on to ensure GRIT Lock functions properly. See Power Profile section for more detail.
- Associated Collector:** Configure the collector that will turn on when this trigger is running.
- Associated Gates:** Configure the gate or gates that will open when this tool is running.

Bottom Navigation Bar: Home, Devices, Reports, Admin, SignOn, Tracker

TRIGGERS

Trigger Device Configuration with Associated VFD Device

Each installed Trigger has its own detail configuration page in the GRIT App. As mentioned in the GRIT Lock® section of the manual, it is essential that each Trigger be carefully configured for its specified tool.

The trigger configuration page has the following differences when associated with a VFD device rather than a Collector device.

The screenshot displays the GRIT Trigger configuration interface for a 'Tablesaw' tool. The page includes a search bar with 'Tablesaw' entered and a 'Show' button. Below this are sections for 'GRIT Lock' (with 'Lock' and 'Unlock' buttons), 'Activation Level' (set to 1.50 Amps), and 'Power Profile' (with tabs for Normal, Delay, Spike, and Advanced). The 'Associated Collector' is set to 'VFD'. A callout box points to this setting with the text: "When the Associated Collector is a VFD, an additional setting appears on the configuration page." Below this is the 'Minimum VFD Speed' field, currently set to 'Collector Default (50%)', with a 'Set To Default' button. A second callout box points to this field with the text: "This setting controls the speed the collector must be running at for this tool. If this value is blank, the speed will be set to the current minimum defined on the actual collector configuration." On the right side, the 'Associated Gates' section lists various tools with toggle switches: Belt/Disc Sander, Drum Sander, Edge Sander, Floor Sweep, Jointer, Left Branch, Planer, Right Branch, Spindle Sander, Tablesaw (checked), gate-2c18a2, and gate-8330a7.

Triggers
Configuration

TRIGGERS

Trigger Device Configuration with GRIT Track® RFI

Each installed Trigger has its own detail configuration page in the GRIT App. As mentioned in the GRIT Lock® section of the manual, it is essential that each Trigger be carefully configured for its specified tool.

The trigger configuration page has the following differences when associated with a GRIT Track RFID device.

The screenshot displays the configuration page for a 'Tablesaw' trigger. Key features include:

- Trigger Name:** Tablesaw
- GRIT Track®:** Login (indicated by a callout box: "Triggers configured with GRIT Track RFID devices can be logged in/out via the mobile app which uses the permissions of the person logged in. A trigger cannot be logged out while the tool is running.")
- Activation Level:** 1.5 Amps (with a Reset button)
- Power Profile:** Normal (selected), Delay, Spike, Advanced
- Associated Collector:** Oneida Supercell
- Associated RFID Reader:** Tablesaw (indicated by a callout box: "Configure the RFID reader with one specific tool.")
- Associated Gates:** A list of gates with checkboxes for logging in/out:
 - gate-f9f46: No
 - Bandsaw: No
 - Branch Gate: No
 - Drum Sander: No
 - Floor Sweep: No
 - Jointer: No
 - Planer: No
 - Tablesaw: Yes

TRIGGERS



Activation Level and Power Profiles

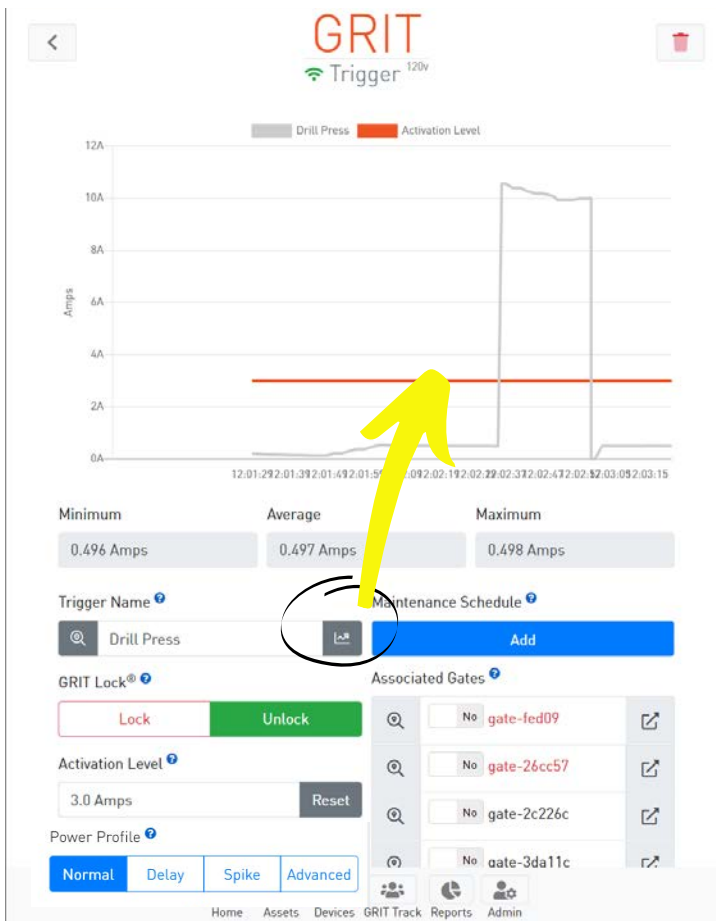
Correctly setting each tool's Activation Level and Power Profile in the trigger's detail configuration screen is essential to the overall functioning of the GRIT system. When GRIT Lock® can accurately assess whether a tool is running, the system can turn on an associated dust collector, open associated blast gates, and quickly initiate an Emergency Lock, but only if the tool's power is accurately captured in its configuration settings.

To further clarify, if the Activation Level is telling GRIT what level to check for, the Power Profile setting tells GRIT when and how to check.

Normal



Tools that roar to life as soon as they are powered on have a "Normal" power profile. To properly configure this type of tool, look at its power graph.

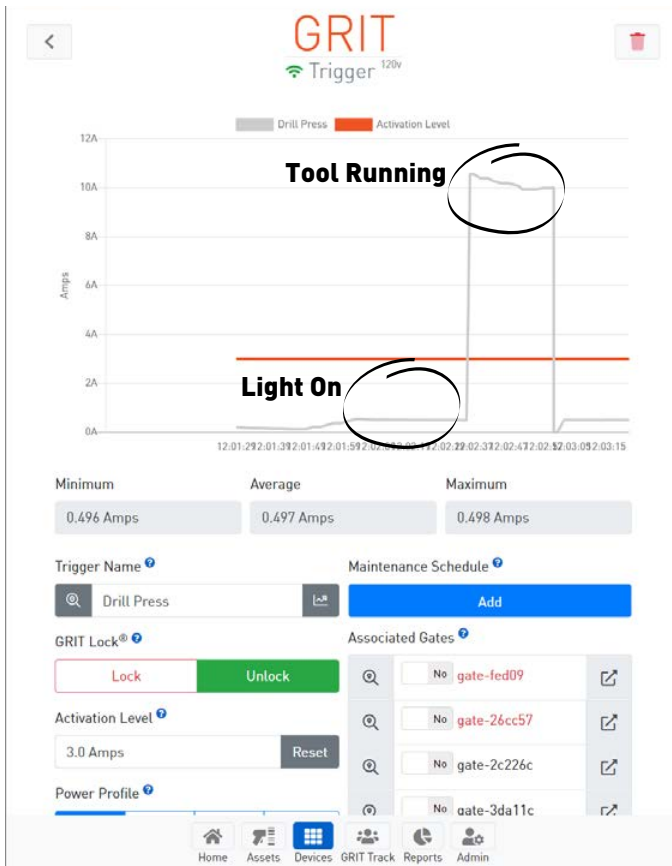


For a tool to be considered running in the GRIT system, the current draw has to exceed the value set for the Activation Level.

In this example the Activation Level is set to 3.0 Amps with the drill press pulling ~10 Amps consistently when running. Setting the Activation Level anywhere between 1.0 Amp and 9.0 Amps would allow GRIT to accurately determine when this tool is running.

Triggers
Configuration

TRIGGERS



This particular drill press has a light that draws about .5 Amp when the trigger is unlocked but the tool is not yet running.

If there is an aspect of the tool that draws power even when it is not running, be sure to set the Activation Level above that amp level. This is to avoid the system thinking the tool is running when it is merely operating other components (i.e., a light, a computer, etc.).

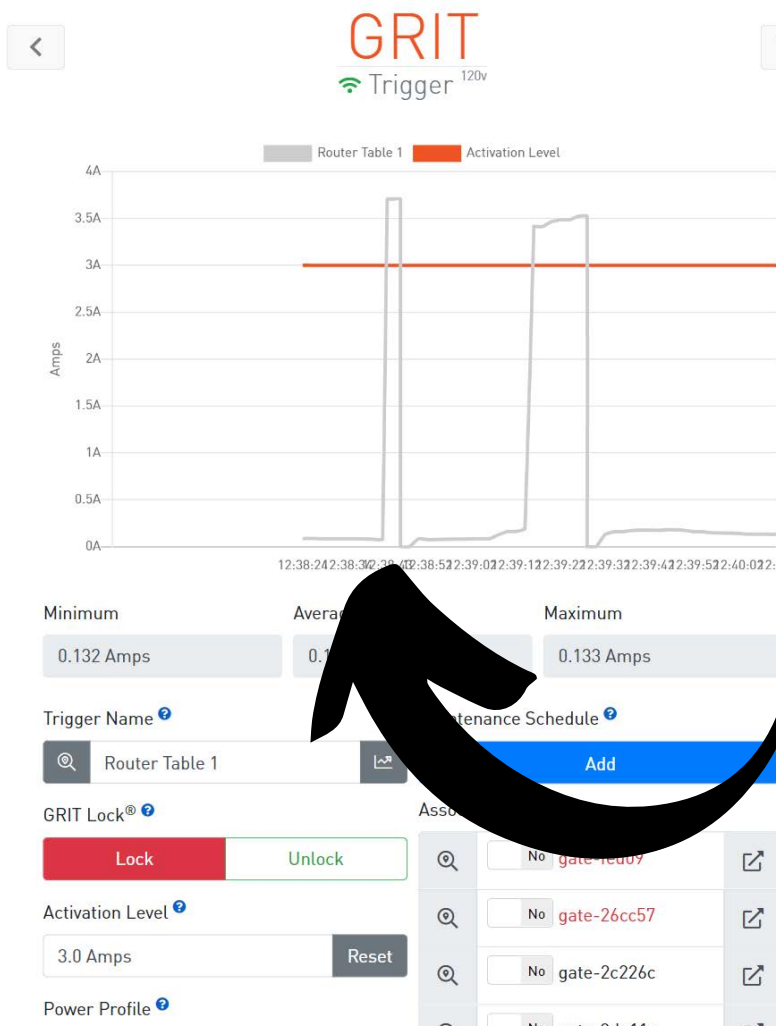
Note: Some incandescent lights actually pull a great amount of power when they are turned on from a cold state. Keep this in mind when setting your Activation Level.

TRIGGERS

Delay



If the tool in question is a router table with a soft start motor, there is a chance that the "Normal" Power Profile might miss the current draw being above the Activation Level immediately after the tool is unlocked. For tools that have a slow or soft start, the trigger should be set to "Delay" for the Power Profile. This setting adds a sub-second pause before measuring the current, allowing the motor to begin pulling power.

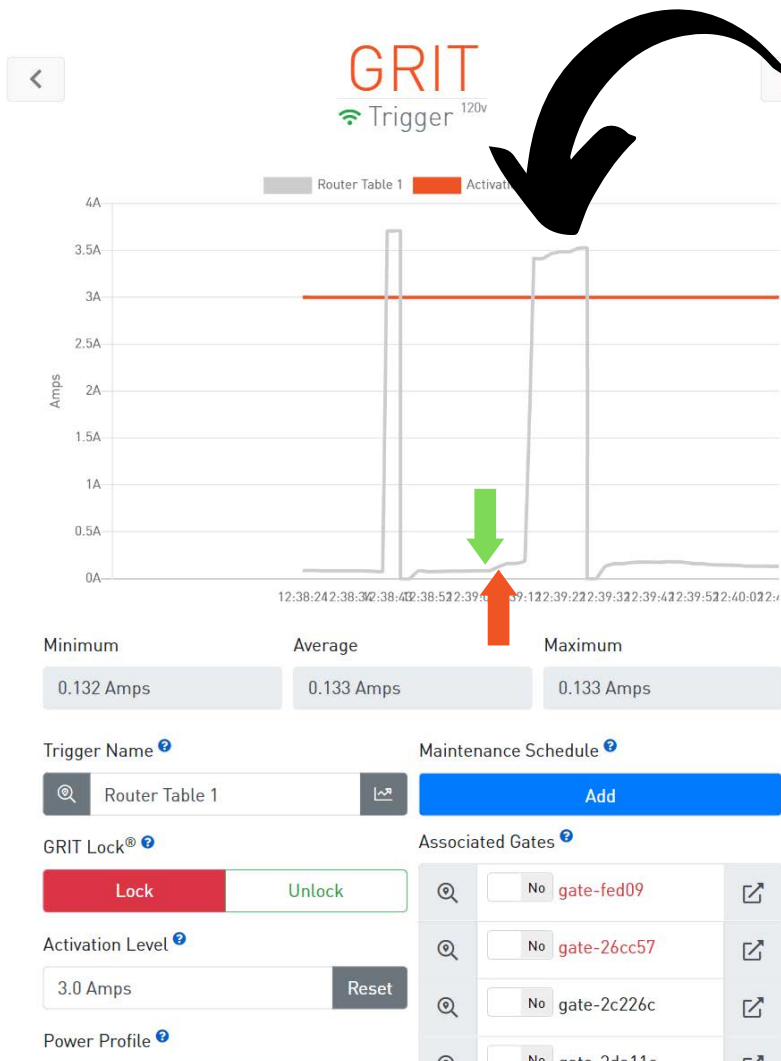


This power graph shows a tool with a slow start motor which requires the Delay Power Profile setting.

The first spike was captured with the Power Profile set to Delay. The system waited 100ms before checking if the tool's power draw was above 3.0 Amps, which was enough time for the motor to reach its full current draw.

Triggers
Configuration

TRIGGERS



The second spike on the graph was captured with a Normal power profile setting. The green arrow shows when the tool was turned on, the orange arrow indicates when GRIT checks whether the tool is pulling power above the set Activation Level.

When a slow start motor is not configured with a Delay Power Profile, the system immediately measures the current after the trigger is unlocked. Because of the time it takes a slow start motor to ramp up to full speed, the system misses the accurate information that the tool is running.

This would impact not only the system turning on an associated collector or opening associated blast gates, but would impact the system's ability to initiate an Emergency Lock, if needed.

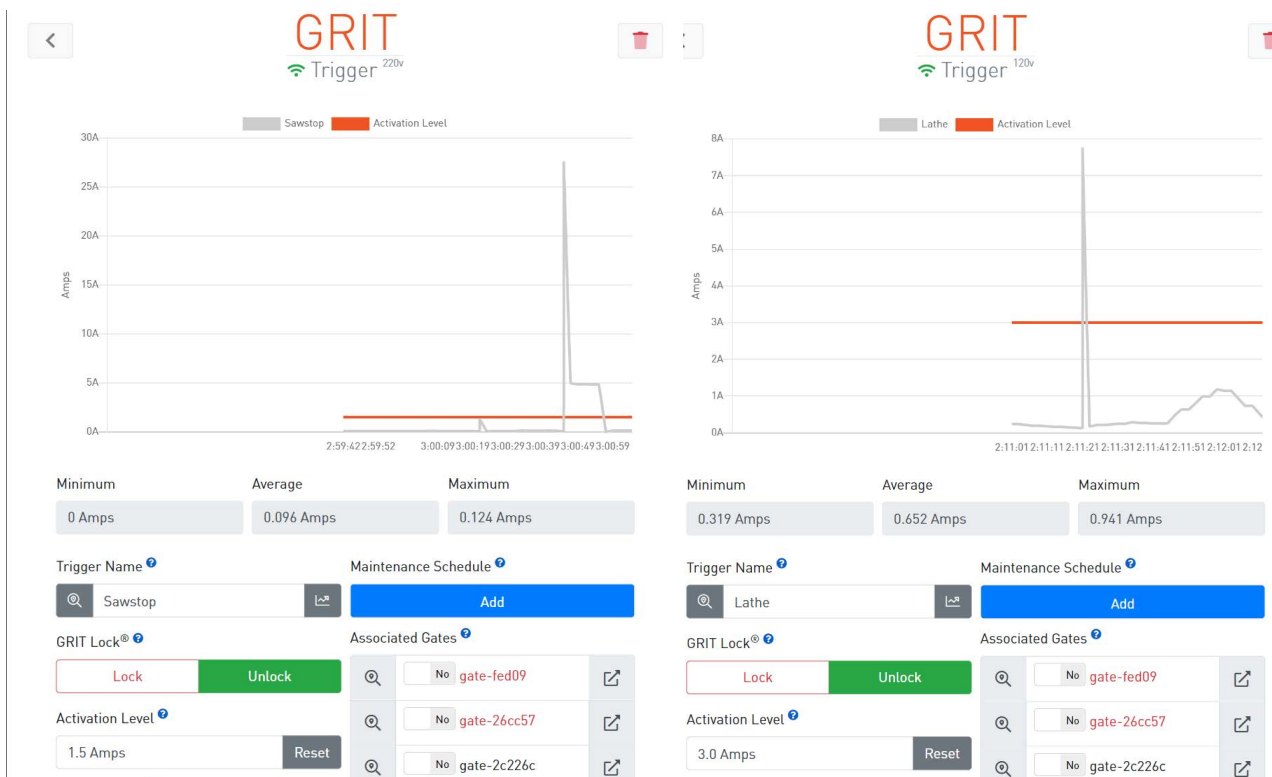
TRIGGERS

Spike



A "Spike" power profile is used for tools that have a huge inrush of current when they are unlocked. An example of this would be a wood lathe with a single phase to 3 phase converter. These will have a huge inrush as capacitors are charged. During this initial inrush, we don't want to measure until the spike has settled down or the system will incorrectly think the tool is on and re-lock it and log an Emergency Lock.

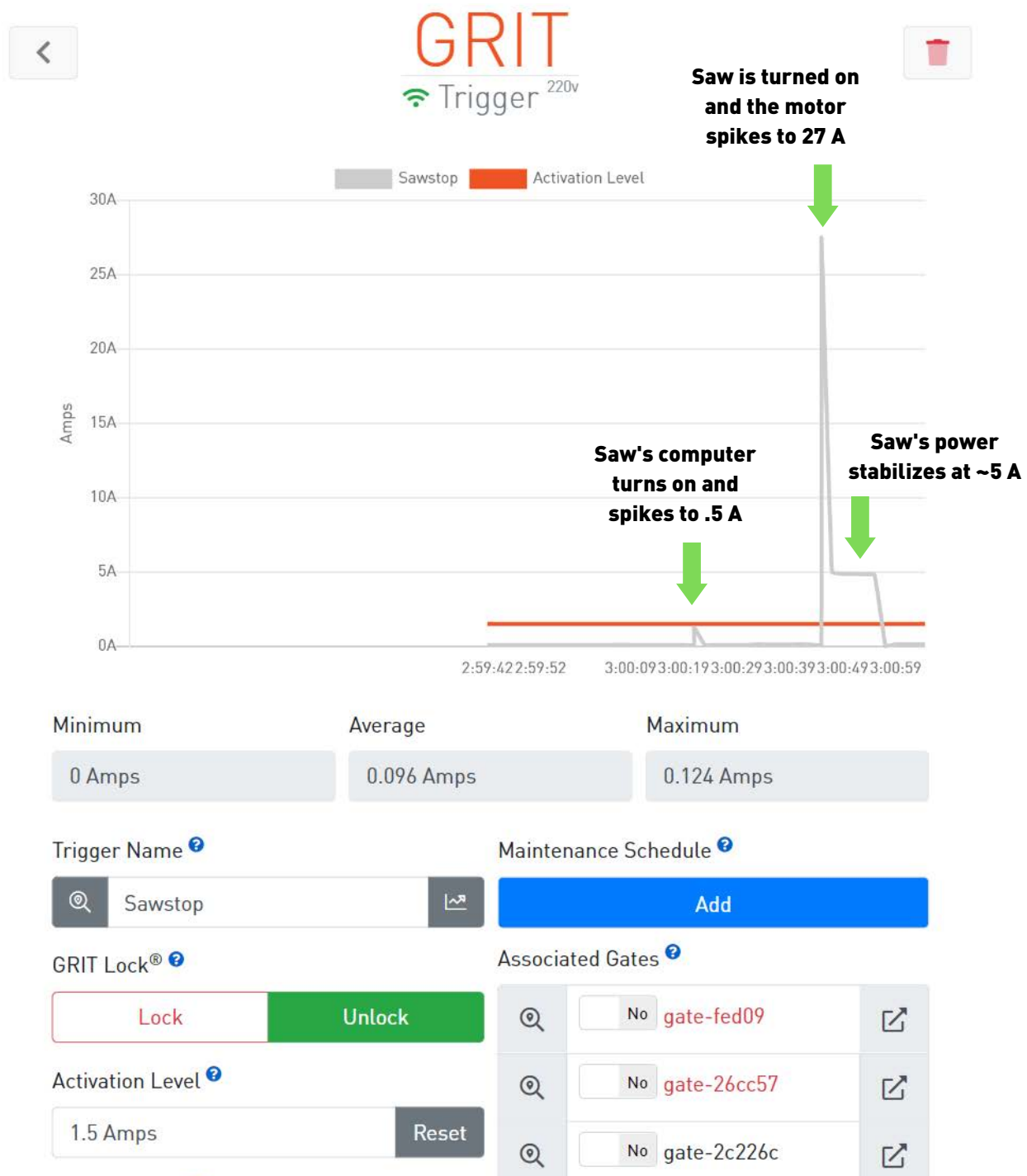
Here are two examples with spikes in the power graph: A Tablesaw and a Lathe. The SawStop can be configured with a Normal power profile and a higher Activation Level. The Lathe, however, requires a Spike Power Profile and a lower Activation Level.



Triggers Configuration

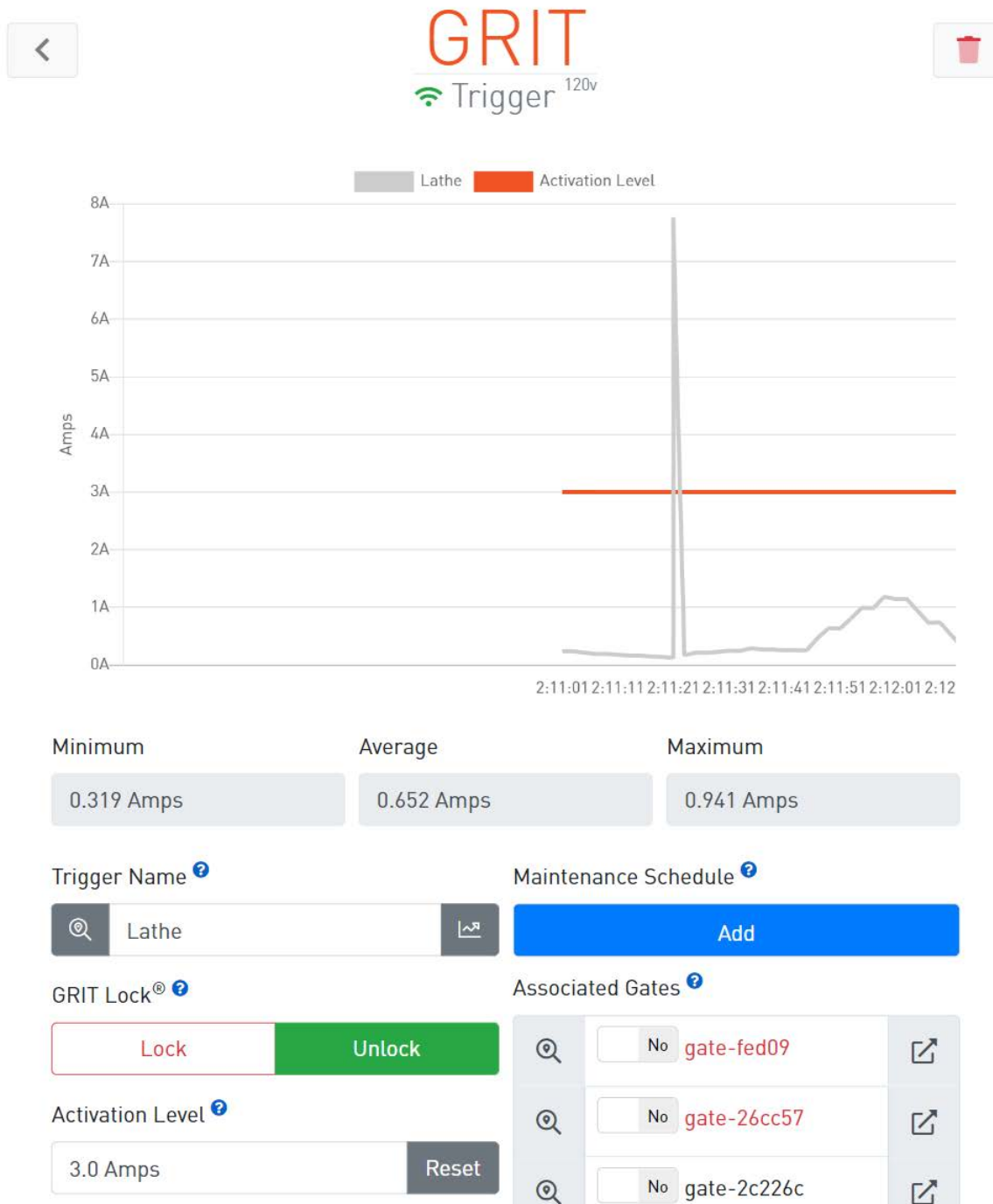
TRIGGERS

Although the Tablesaw has a power spike when the trigger is unlocked, it does not need to be configured with a Spike power profile because the inrush spike level is still less than when the saw is actually running. Configure this trigger with a Normal power profile and increase the Activation Level to 1.5 Amps (higher than the computer spike but lower than the consistent current draw when the saw is running).



TRIGGERS

The lathe, however, requires a Spike power profile because the spike level is higher than the level of current when the lathe is running. The system must then wait until after the initial spike to determine if the tool is running. Configure this trigger with a Spike power profile and lower the Activation Level to 3 Amps.



GRIT
Trigger^{120v}

Legend: Lathe (Grey line), Activation Level (Red line)

Y-axis: Amps (0A to 8A)
X-axis: Time (2:11:01 to 2:12:12)

Minimum	Average	Maximum
0.319 Amps	0.652 Amps	0.941 Amps

Trigger Name: Lathe
Maintenance Schedule: Add
GRIT Lock: Lock Unlock
Activation Level: 3.0 Amps (Reset)
Associated Gates:
- No gate-fed09
- No gate-26cc57
- No gate-2c226c

Triggers
Configuration

TRIGGERS

Advanced

Power Profile [?]

Normal Delay Spike **Advanced**

Activation Delay [?] 1

0 Seconds

Deactivation Delay [?] 2

0 Seconds

Unlock Measurement Delay [?] 3

0sec 3sec 0 ms

The Advanced power profile setting is for finetuning how the trigger operates. If none of the other preset settings accurately capture the tool's specific power startup timing/levels, you can set all of them manually in Advanced. This will show three new settings: Activation Delay, Deactivation Delay and Unlock Measurement Delay.

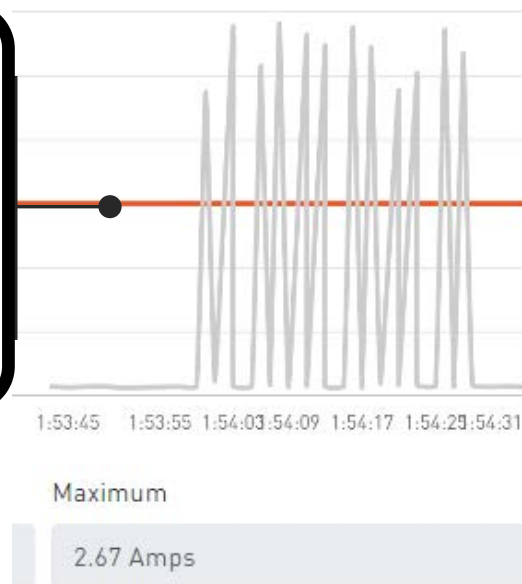
Two machines that frequently require "Advanced" power profiles are CNC machines and Lasers.

1. The Activation Delay setting controls how long the trigger needs to sense the current flowing before the attached device/tool is considered running. This setting is used when a tool such as a CNC machine might cause a current spike when the gantry moves, but this should not send out the messages to open gates and turn on the collector. Only when the current level sensed is above the Activation Level setting and for the amount of time specified here, should the tool be considered running. The same applies for how long the tool needs to be without current to be considered off. The system uses this to understand when to turn on an associated collector, air quality device, and move associated gates.

TRIGGERS

2. The Deactivation Delay setting controls how long the trigger needs to not sense the current flowing before the attached tool is considered off. This setting is used when a tool might cause repeated on/off current spikes (e.i., CNC or laser). The desired functionality is that these quick power spikes should not be viewed as lots of on/off commands, but instead wait for the current to stop flowing for the length of time specified in this setting before considering the tool to be off.

Example: A power graph of a laser would show the need for a Deactivation Delay setting set above 0 sec. so that the system does not think the machine is no longer running each time the laser stops firing.



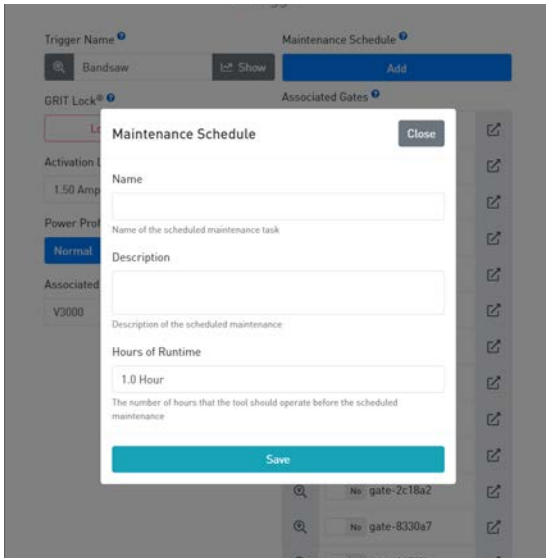
Triggers
Configuration

3. The Unlock Measurement Delay* setting controls how long the trigger will wait between unlocking and measuring the current from the attached tool. For instance, some tools have a soft start that require this value be set above zero. If you find that GRIT is not correctly sensing a tool that was left in the ON position when the trigger is unlocked, this value needs to be adjusted higher. The higher the value, the longer GRIT will wait before checking for current flow.

***Be aware, the downside of this setting is that if it is set too high, it will allow a tool to unintentionally run longer than it would need to during an Emergency Lock situation.**

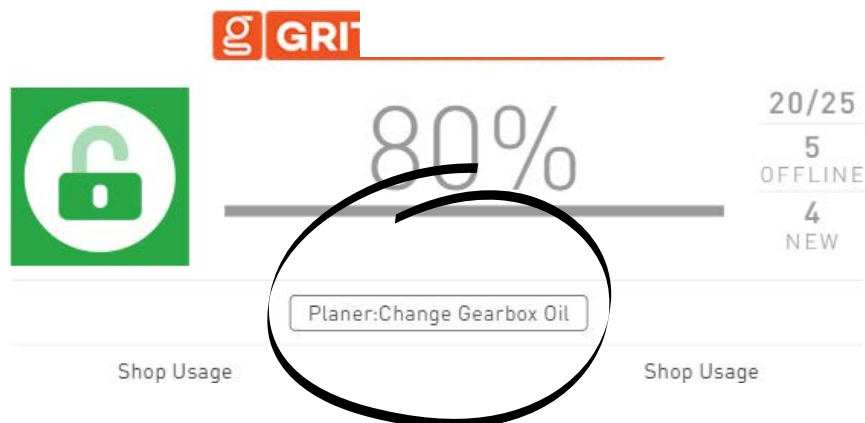
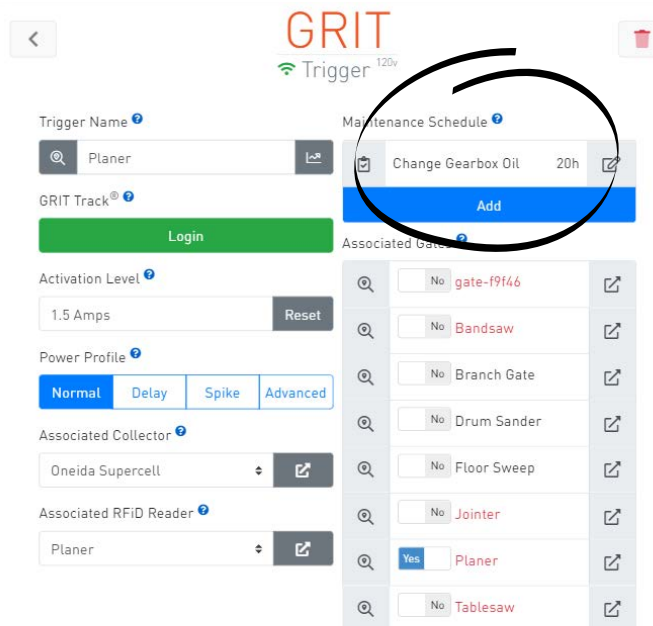
TRIGGERS

Maintenance Schedule



Set tool-specific maintenance tasks. Alerts for maintenance are displayed on the GRIT Dashboard after the configured number of hours has been reached. Optionally, email/SMS can be sent and can be specified in the Admin Settings.

Example: A Maintenance Schedule has been set for this Planer to Change the Gearbox Oil after 20 hours of runtime. The time remaining will update after each use of the planer. Once the 20 hours has passed it's red and negative.

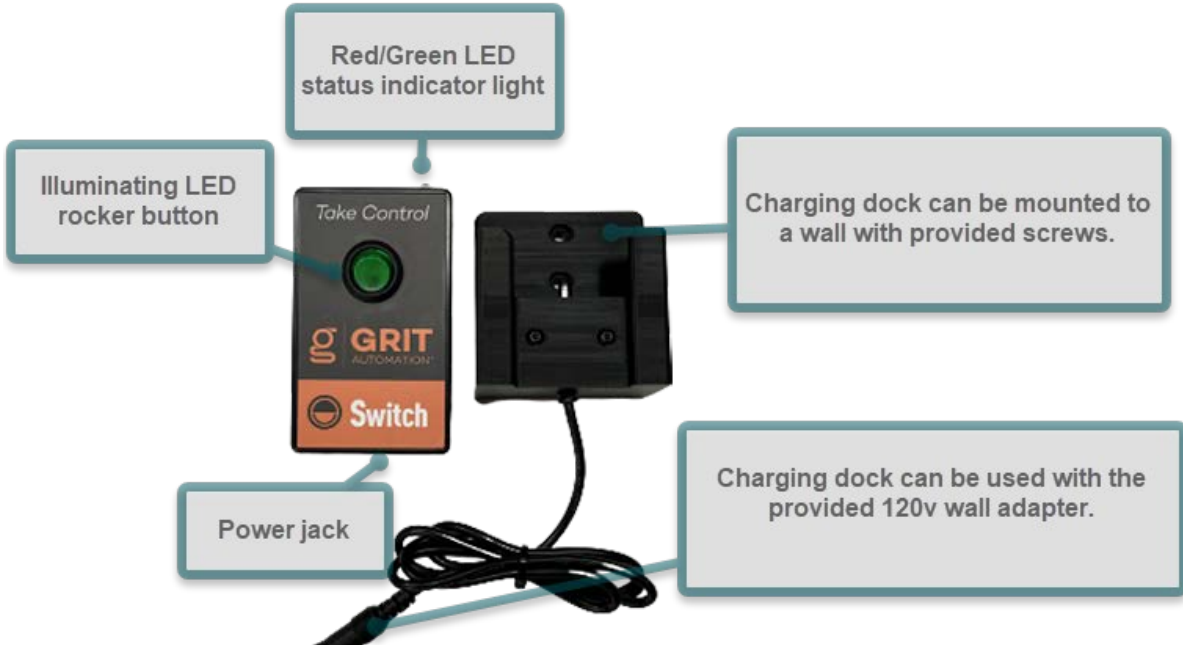


Example: Maintenance alert on Dashboard.

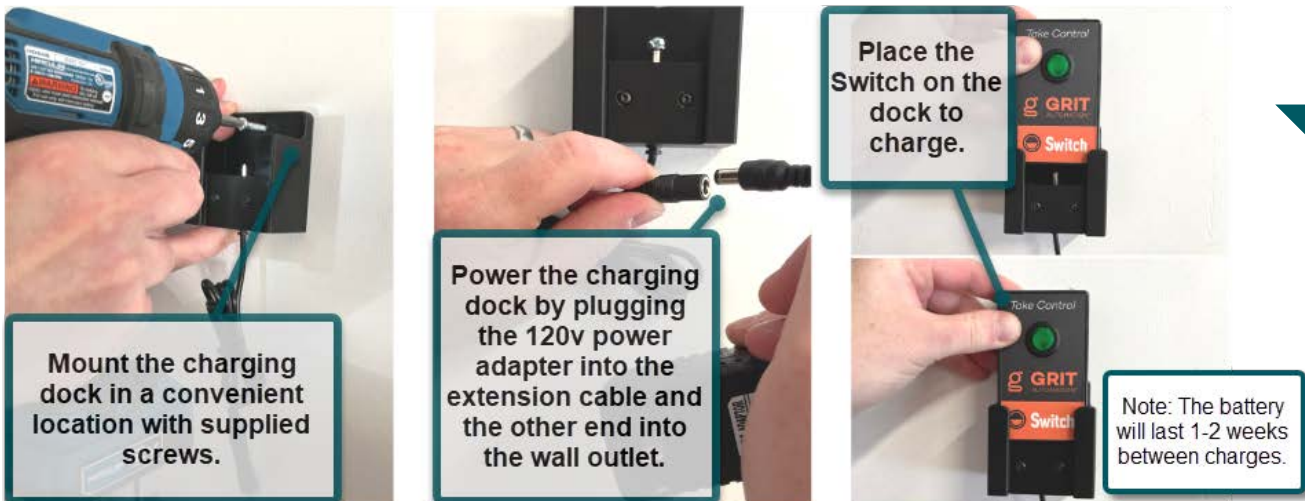
TRIGGERS

GRIT Switch

The GRIT Switch is a wireless trigger that can be configured exactly the same as other triggers, except instead of having the tool activate the collector, the toggle switch does. These are often used for a shop's floor sweep or for a work station that has rotating tools or wood lathes.



Installation



Triggers
Switch

TRIGGERS

Switch Device Configuration

GRIT Trigger SWITCH

Trigger Name **Associated Gates**

Battery Level

Associated Collector

<input type="checkbox"/> No	Belt/Disc Sander	
<input type="checkbox"/> No	Drum Sander	
<input type="checkbox"/> No	Edge Sander	
<input type="checkbox"/> No	Floor Sweep	
<input type="checkbox"/> No	Jointer	
<input type="checkbox"/> No	Left Branch	
<input type="checkbox"/> No	Planer	
<input type="checkbox"/> No	Right Branch	
<input type="checkbox"/> No	Spindle Sander	
<input type="checkbox"/> No	Tablesaw	
<input type="checkbox"/> No	gate-2c18a2	
<input type="checkbox"/> No	gate-8330a7	
<input type="checkbox"/> No	gate-3d7f8b	

Callout Boxes:

- Trigger Name:** If you press Locate, the Switch will beep and flash when on the charging dock, but will take up to 30 seconds for the device to wake up and beep if it is operating on battery only.
- Associated Gates:** Configure the gate or gates that will be opened when this Switch is on.
- Trigger Name (Field):** Rename the device with the name of the tool it is associated with.
- Battery Level:** Battery Level is displayed or the charging status, if on its dock.
- Associated Collector:** Configure the collector that will turn on when this Switch is on.

COLLECTORS

120v and 220v Collectors

The GRIT Collector device controls dust collectors. It can be linked to triggers and will turn on/off automatically.



Installation



Step 3: Turn on your collector's manual switch (not pictured).

COLLECTORS

MagSwitch Collectors



Installation

The installation options for your MagSwitch Collector are listed below. You will need the following tools to complete:

- Power drill with step bit
- Flathead screwdriver (provided)
- Phillips screwdriver

Option 1: Oneida Collector with Oneida remote module

Option 2: Contactor with motor starter*

Option 3: Laguna Collector

*If the contactor enclosure is large enough, the MagSwitch Collector device can be put inside. If it cannot fit in the enclosure, the knockout must be at least 5/8".

COLLECTORS

Option 1: Onedia Collector with Oneida remote module

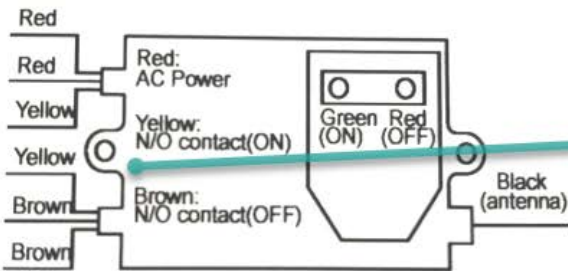


module

Step 1: Remove the Cover.

If you have a Gorilla Pro, only remove the top cover to the VFD.

RG7 Remote Control Voltage: AC 220-240V



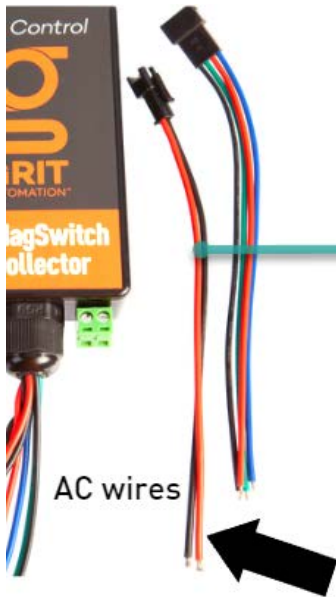
Step 2: Connect the Control Wires

Replace the yellow wires from the existing remote module with the **BLACK** and **GREEN** control wires from the MagSwitch device (side does not matter).

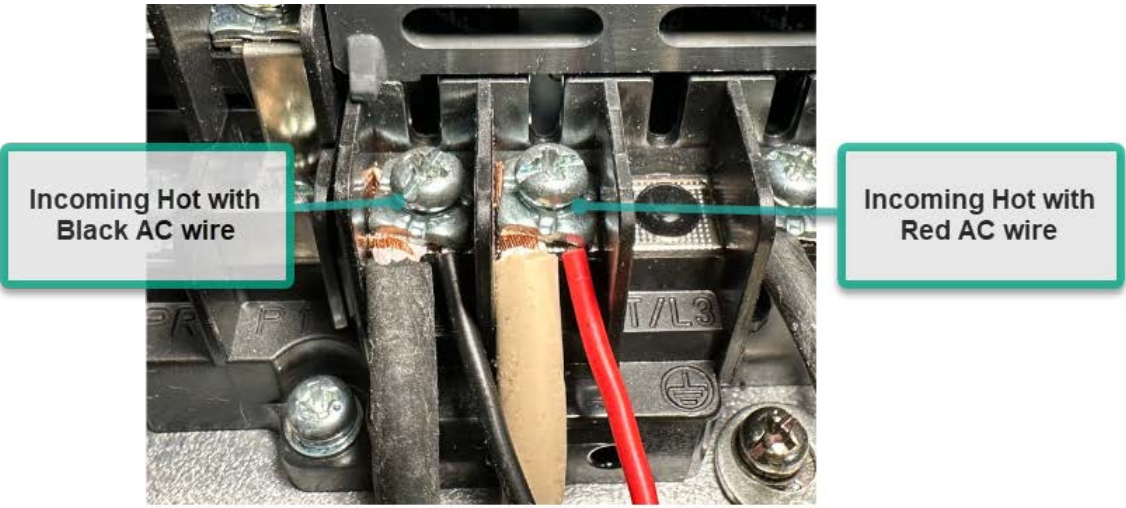
Then, replace the brown wires from the existing remote module with the **RED** and **BLUE** control wires from the MagSwitch device (side does not matter).



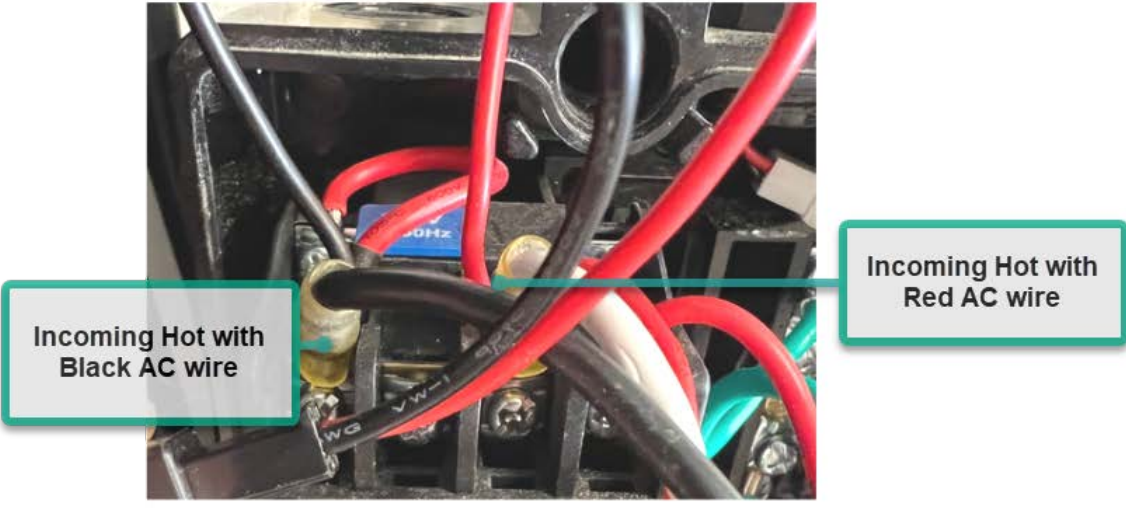
COLLECTORS



Step 3: Connect the AC Wires
To power the MagSwitch device, install the **BLACK** and **RED** AC wires with the incoming hot wires in the contactor (side does not matter).



Pictured: Oneida Gorilla Pro



Pictured: Oneida Supercell

COLLECTORS



Step 4: Install the Current Transformer (CT)

Unscrew ANY ONE OF THE outgoing load wires. Pass the wire through the middle of the CT and place back into its same terminal. Screw to secure.



Pictured: Oneida Gorilla Pro



Pictured: Oneida Supercell

COLLECTORS



Step 5: Connect the Installed Wires to the MagSwitch Device.

Connect the AC wires, Control wires, and CT.

Step 6: Replace the Cover.

Replace the contactor cover and mount the MagSwitch device with provided VHB tape, if desired.



Pictured: Oneida Gorilla Pro



Pictured: Oneida Supercell

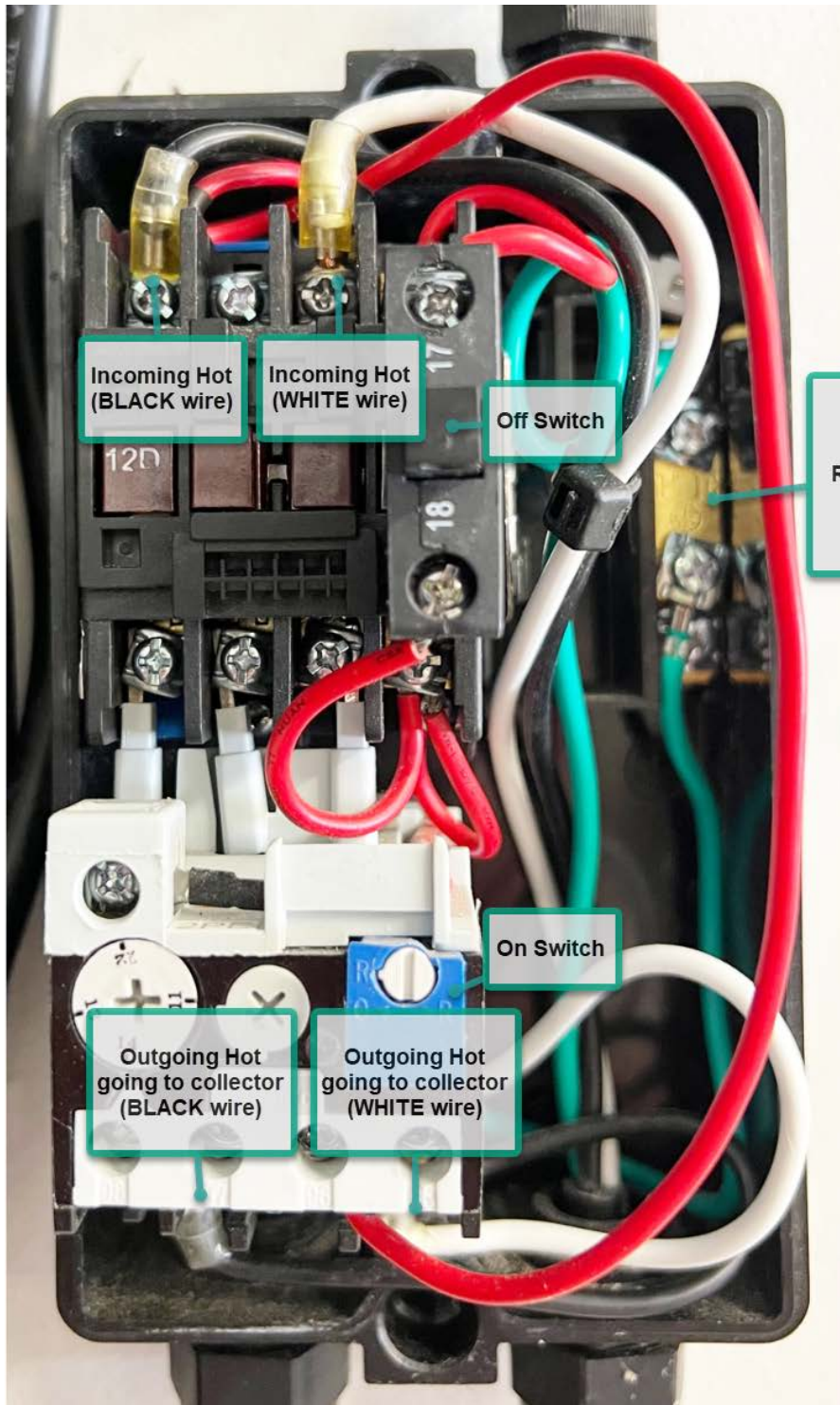
COLLECTORS

Option 2: Contactor with Motor Starter

Installation Video



SCAN ME



Incoming Hot
(BLACK wire)

Incoming Hot
(WHITE wire)

Off Switch

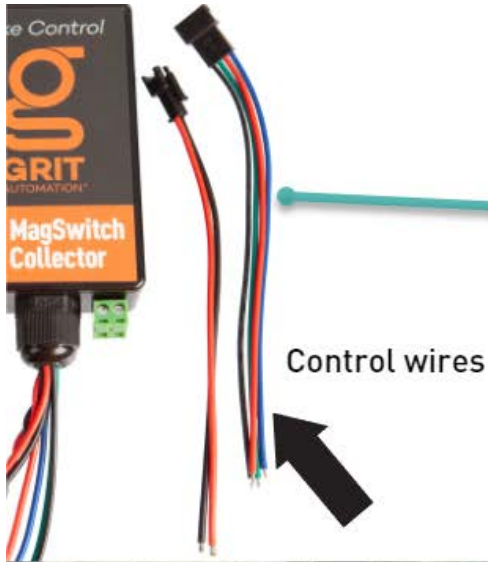
Step 1:
Remove the
Cover.

On Switch

Outgoing Hot
going to collector
(BLACK wire)

Outgoing Hot
going to collector
(WHITE wire)

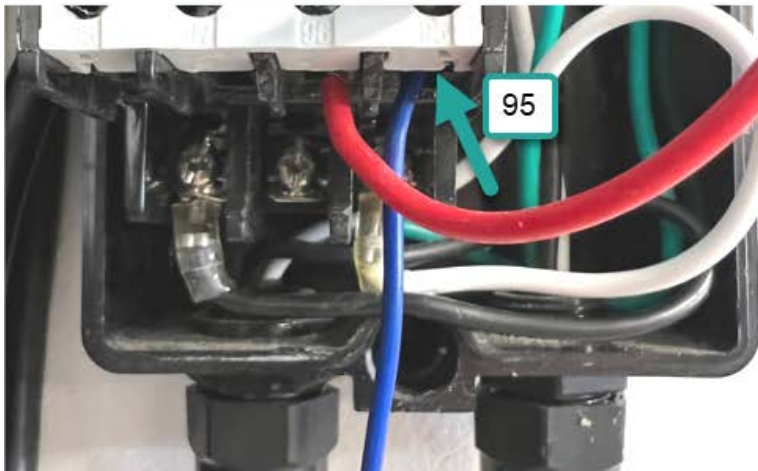
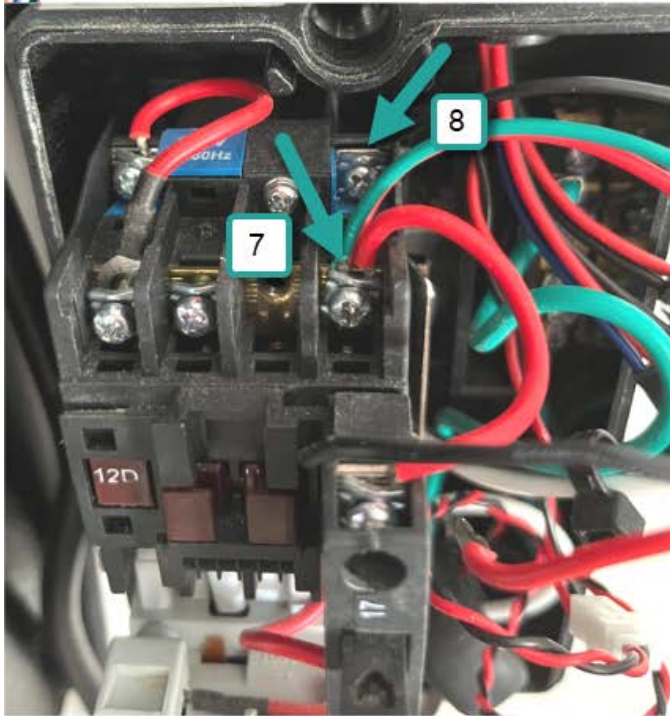
COLLECTORS



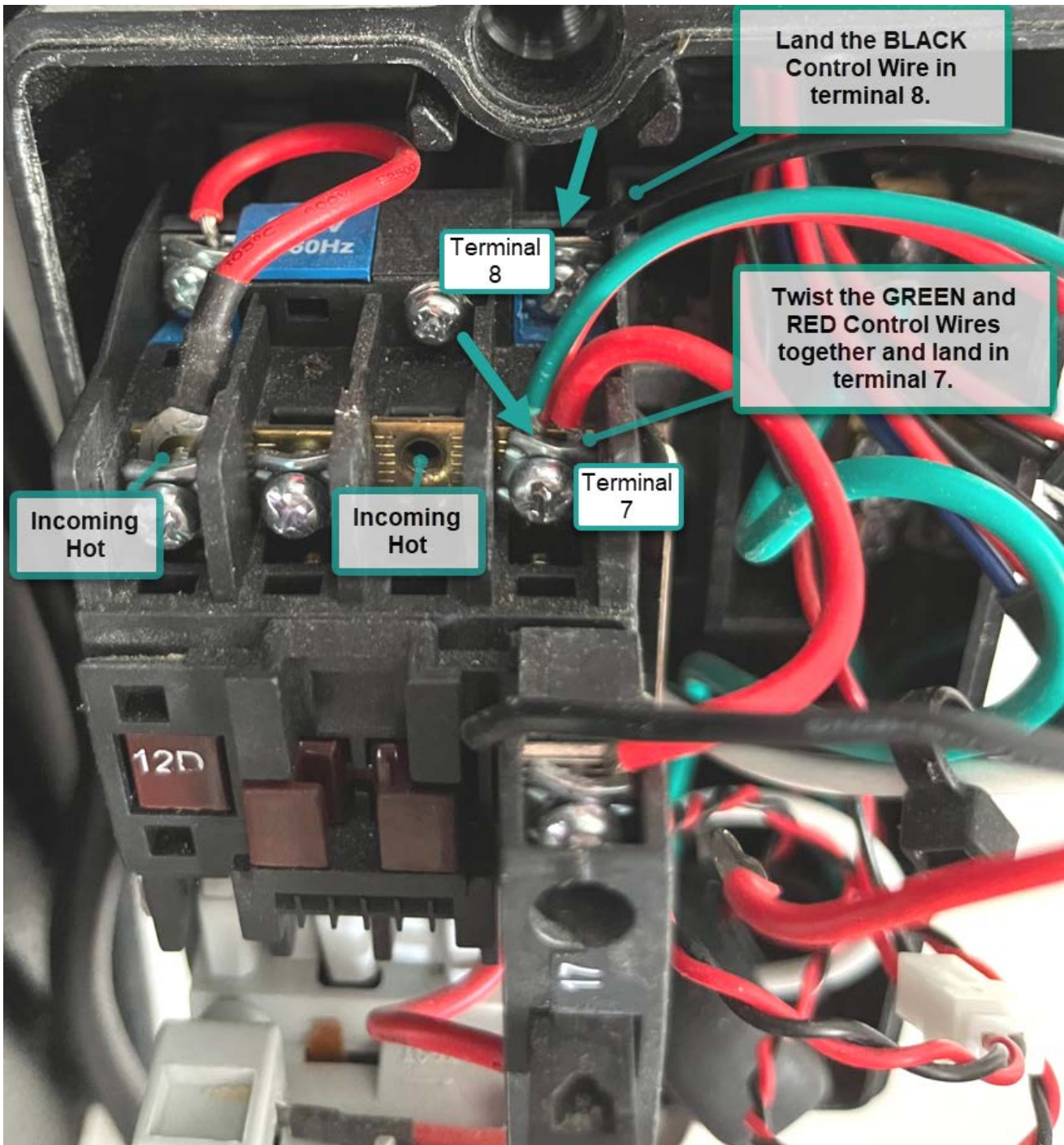
Step 2: Connect the Control Wires

The control wires for this installation option will be landed in terminals 7 and 8 at the top of the contactor and in terminal 95 at the bottom of the contactor.

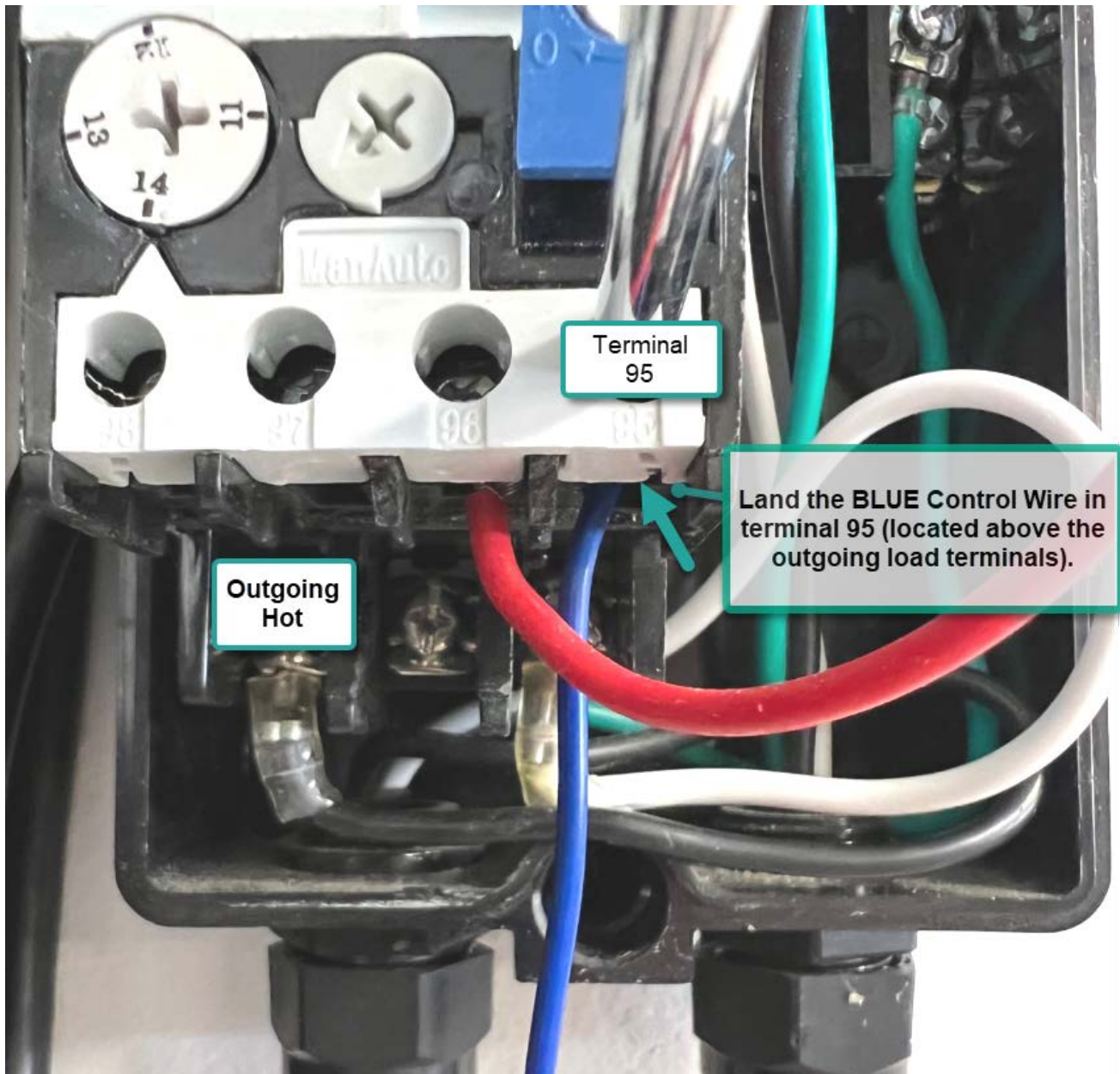
Control wires



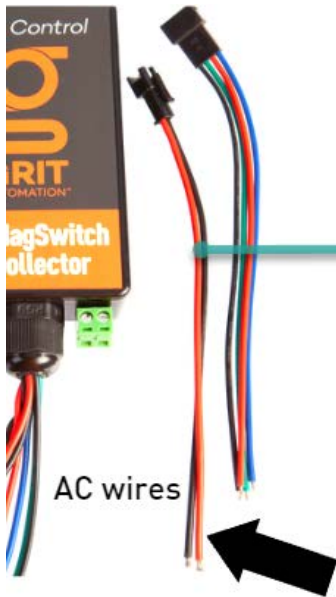
COLLECTORS



COLLECTORS

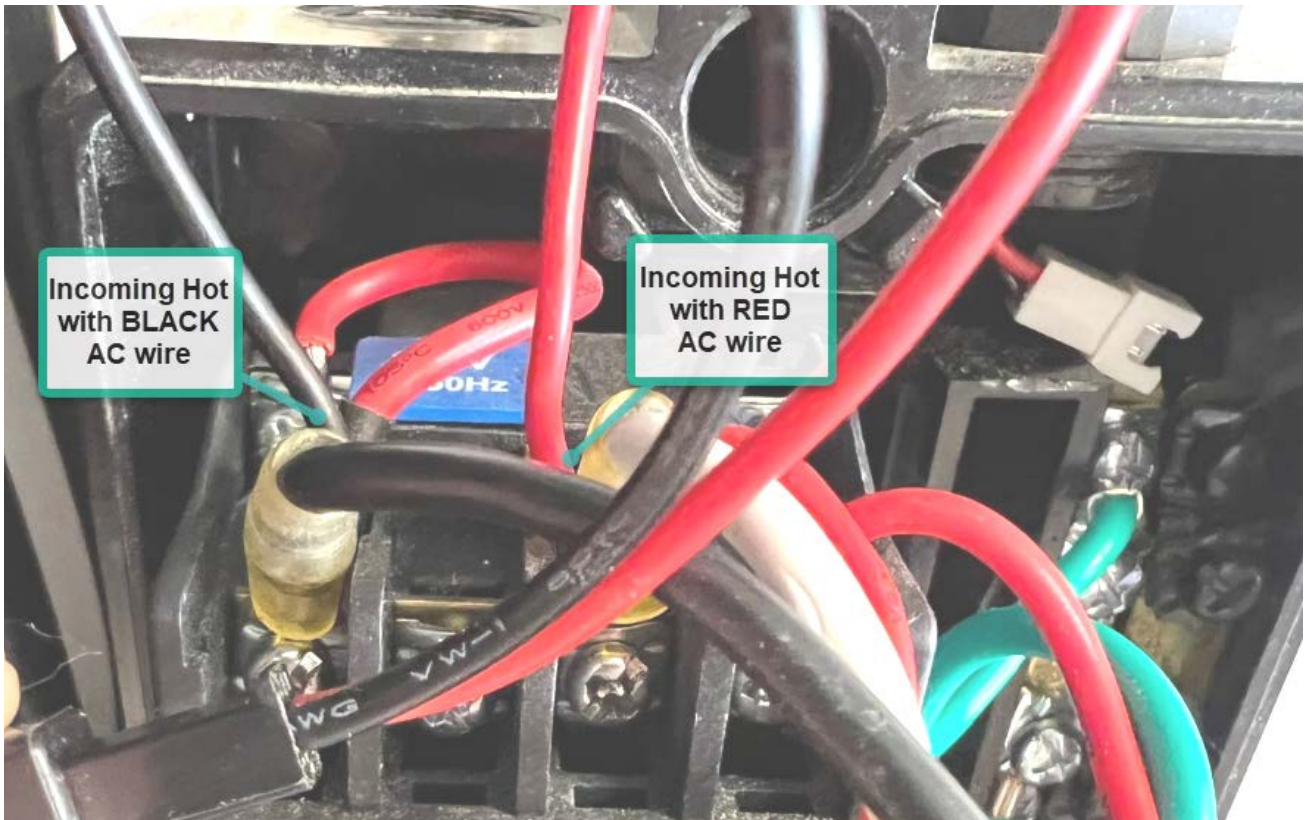


COLLECTORS



Step 3: Connect the AC Wires

To power the MagSwitch device, install the **BLACK** and **RED** AC wires with the incoming hot wires in the contactor (side does not matter).



COLLECTORS



Step 4: Install the Current Transformer (CT)

Unscrew ANY ONE OF THE outgoing load wires. Pass the wire through the middle of the CT and place back into its same terminal. Screw to secure.



COLLECTORS



Step 5: Connect the Installed Wires to the MagSwitch Device.

Connect the AC wires, Control wires, and CT.

Step 6: Replace the Cover.

Replace the contactor cover and mount the MagSwitch device with provided VHB tape, if desired.



Pictured: Oneida Gorilla Pro



Pictured: Oneida Supercell

COLLECTORS

Option 3: Laguna Collector

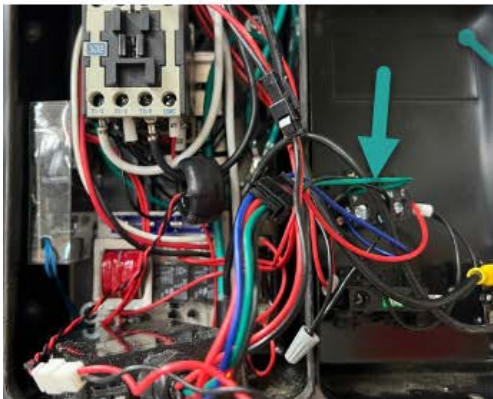
Installation Video



SCAN ME



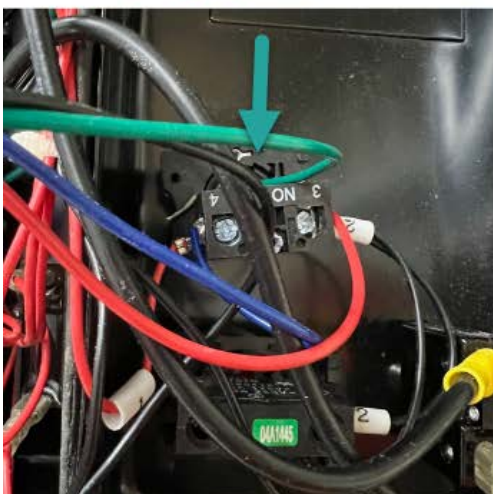
Step 1: Open the Cover.



Step 2: Connect the Control Wires.

Replace the yellow wires from the existing remote module with the **BLACK** and **GREEN** control wires from the MagSwitch device (side does not matter).

Replace the brown wires from the existing remote module with the **RED** and **BLUE** control wires from the MagSwitch device (side does not matter).

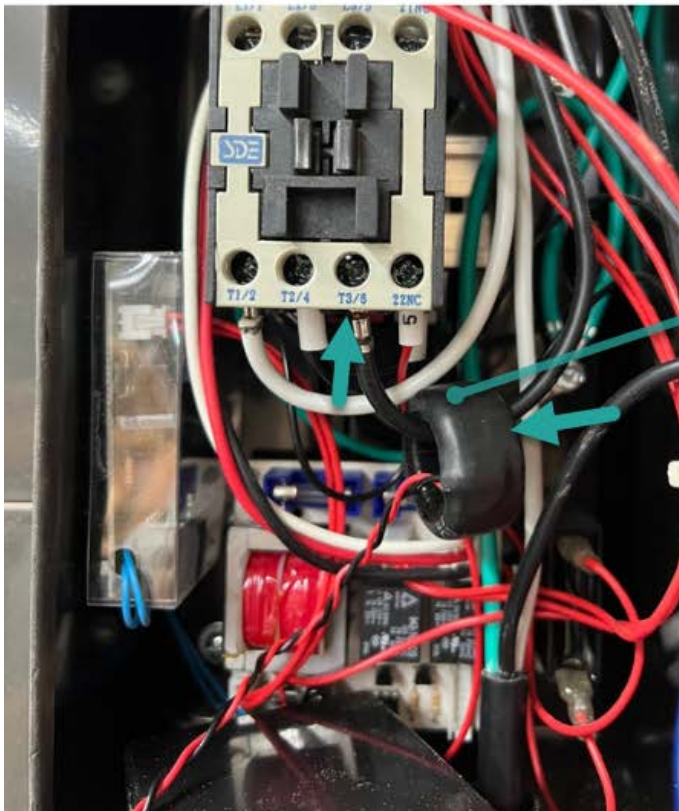


COLLECTORS



Step 3: Connect the AC Wires

To power the MagSwitch device, install the **BLACK** and **RED** AC wires with the incoming hot wires in the contactor (side does not matter).



Step 4: Install the Current Transformer (CT)

Unscrew **ANY ONE OF THE** outgoing load wires. Pass the wire through the middle of the CT and place back into its same terminal. Screw to secure.

COLLECTORS



Step 5: Connect the Installed Wires to the MagSwitch Device.

Connect the AC wires, Control wires, and CT.



Step 6: Close the Cover.

Mount the MagSwitch device with provided VHB tape and close the cover.

COLLECTORS

Collector Device Configuration

Select the associated GRIT Dust Bin Sensor, if applicable.

Rename the device with the name of the collector it is associated with.

Configure the trigger or triggers that will cause the collector to be turned on.

Turn On

Set the number of seconds that the collector should wait to turn on after a trigger has been activated. If no gates need to be changed, the collector will immediately turn on. This setting gives the system a chance to move the gates first when a collector is too powerful. The LED on the Collector will flash green to indicate that it has received the message to turn on.

Set the minimum number of gates for this collector. The system finds all gates connected to this collector through the associated triggers and ensures that the number of gates that are open is at least this number.

Set the number of minutes that the collector must run after it has been turned on. The timer for this feature starts when the collector first turns on. If all triggers have been deactivated and this minimum time has not elapsed, the collector will remain on until this minimum time has passed. If the value is set to 0, the feature is disabled.

Set the number of seconds that the collector should wait to turn OFF after all associated triggers have been deactivated. The LED will flash red to indicate that it has received the message to turn off.

GRIT Collector 120v

Collector Name: V3000

Associated Triggers:

<input checked="" type="checkbox"/>	Belt/Disc Sander
<input type="checkbox"/>	switch-8ca200
<input type="checkbox"/>	switch-8c9575
<input type="checkbox"/>	Drum Sander
<input checked="" type="checkbox"/>	Edge Sander
<input type="checkbox"/>	Jointer
<input type="checkbox"/>	Left (60%)
<input checked="" type="checkbox"/>	Spindle Sander
<input checked="" type="checkbox"/>	Tablesaw

Associated Dust Bin Sensor: V3000

Delay On Timer: 0.0 Seconds

Delay Off Timer: 4.0 Seconds

Minimum Run Timer: 0.0 Minutes

Minimum Open Gates: 1 Gate

Home Devices Reports Admin SignOn Tracker

COLLECTORS

VFD Device Configuration

Collector Name **Minimum VFD Speed** 0% 100% 50%

Turn On **Maximum VFD Speed** 0% 100% 100%

VFD Configuration

Associated Dust Bin Sensor

Delay On Timer

Delay Off Timer

Minimum Run Timer

Minimum Open Gates

Number Of Tools For Max Speed

Associated Triggers

<input type="checkbox"/> No	Belt/Disc Sander	<input type="button" value="Edit"/>
<input checked="" type="checkbox"/> Yes	switch-8c97de	<input type="button" value="Edit"/>
<input type="checkbox"/> No	switch-8392eb	<input type="button" value="Edit"/>
<input type="checkbox"/> No	Drum Sander	<input type="button" value="Edit"/>
<input type="checkbox"/> No	Edge Sander	<input type="button" value="Edit"/>
<input type="checkbox"/> No	Floor Sweep	<input type="button" value="Edit"/>
<input type="checkbox"/> No	Jointer	<input type="button" value="Edit"/>
<input checked="" type="checkbox"/> Yes	L	<input type="button" value="Edit"/>
<input type="checkbox"/> No	Planer	<input type="button" value="Edit"/>
<input type="checkbox"/> No	D	<input type="button" value="Edit"/>

Home **Devices** **GRIT Track** **Reports** **Admin**

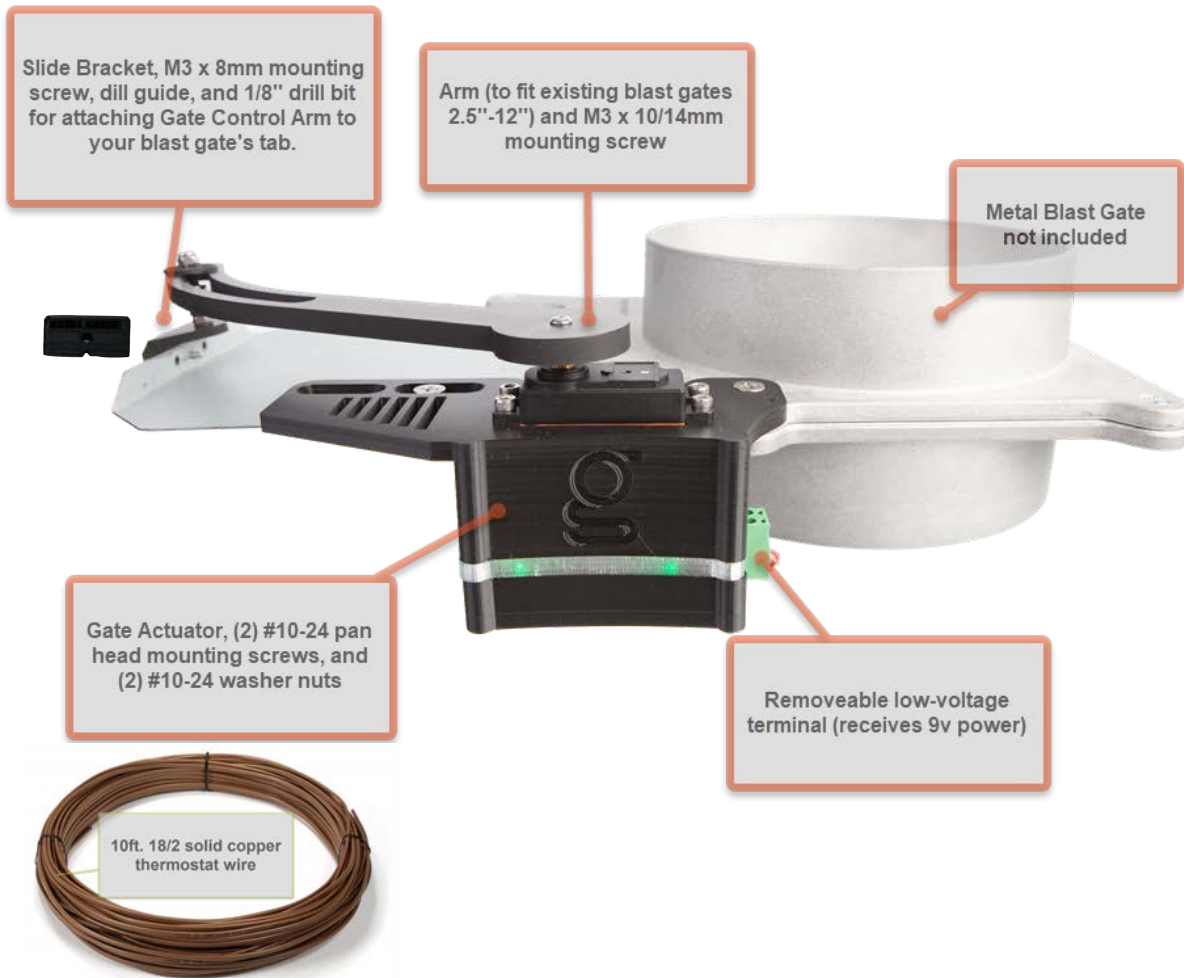
Callout Boxes:

- Collector Name:** Rename the device with the name of the collector it is associated with.
- Minimum VFD Speed:** Set the minimum speed for this VFD.
- Maximum VFD Speed:** Set the maximum speed for this VFD.
- VFD Configuration:** Configure how your device communicates. Select your VFD model or select 'Custom' if your model is not listed.
- Delay On Timer:** Set the number of seconds the collector should wait before turning on after an associated trigger is activated.
- Delay Off Timer:** Set the number of seconds the collector should wait before turning off after all associated triggers have been deactivated.
- Minimum Run Timer:** Set the number of minutes the collector must run after it has been turned on.
- Minimum Open Gates:** Set the minimum number of open gates for this collector.
- Number Of Tools For Max Speed:** Set the number of tools that must be running for the VFD to operate at specified maximum speed.
- Associated Triggers:** Configure the trigger or triggers that will cause the collector to be turned on.

GATE CONTROL

Gate Control

The GRIT Gate Control device attaches to an existing metal blast gate to automatically open and close the gate when an associated tool is turned on/off.



Gate Control
Installation

Installation Tool Requirements

The instructions to install your Gate Control are listed below. You will need the following tools to complete installation:

- Power drill with 1/8" drill bit (provided)
- Drill Guide (provided)
- Flathead screwdriver (provided)
- T8 Torque screwdriver (provided)
- 7mm Socket driver (provided)
- Phillips screwdriver
- Wire stripper

Installation Video



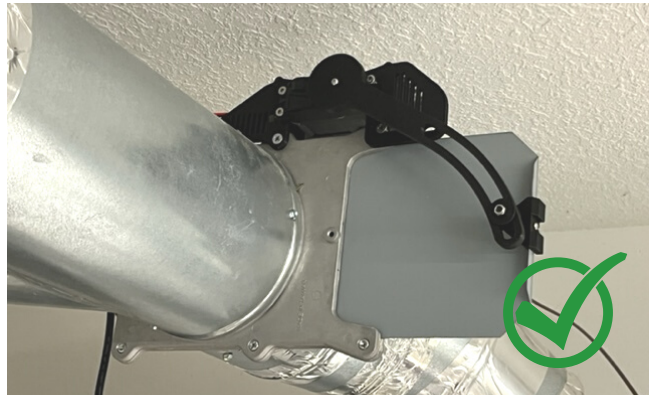
SCAN ME

GATE CONTROL

Orientation

GRIT Gate Control devices, when powered properly, operate in any orientation. Some placement considerations can be made, however, to assist in their best performance.

- If you notice strain when opening/closing, consider mounting the actuator so that:
 - the arm operates parallel to the floor, or;
 - the arm opens up toward the ceiling.



If the location of the existing blast gate does not allow for mounting the gate actuator as shown above, you can move the actuator to the other side of the blast gate by changing the direction of the Slide Bracket post.



The Slide Bracket arrives assembled with:

M4 x 30mm post
M4 lock washer
M4 nut
Assorted hat and flat washers
M4 lock nut
and
M3 x 8mm screw to secure the bracket to the gate's tab



To change the orientation of the Slide Bracket:

Step 1: Remove all components from the post.

GATE CONTROL



Step 2: Insert the post on the other side of the bracket.

Secure with the M4 lock washer and M4 nut.



Step 3: Attach the newly oriented Slide Bracket onto the tab per Gate Control installation instructions.

Secure with the M3 x 8mm screw.

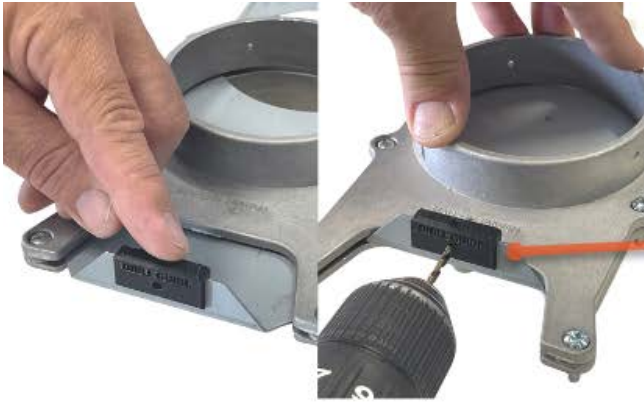
**Gate Control
Installation**



The newly installed Slide Bracket, Actuator, and Arm will look like this when installed with the flipped bracket.

GATE CONTROL

Installation



Step 1:

To mount the Slide Bracket to the gate's tab, place the Drill Guide over the middle of the tab. Drill through the tab with the supplied 1/8" drill bit. Remove the Drill Guide.

Note: Use a new Drill Guide for each gate.



Step 2:

Place the Slide Bracket over the tab, align the holes, and screw in the M3 x 8mm screw to secure the Slide Bracket to the tab.



Step 3:

Remove the lock nut, top flat washers, and hat washer from the Slide Bracket post.

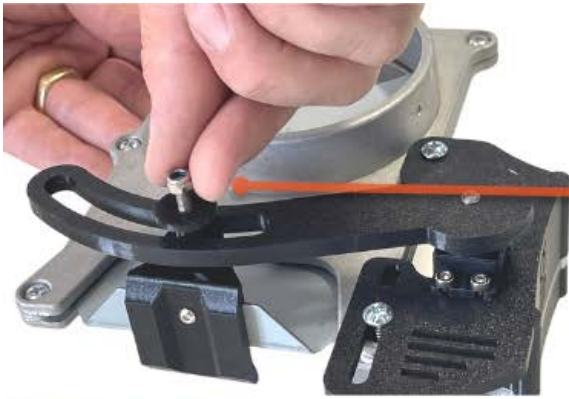
Remove the two screws from the blast gate (as shown).



Step 4:

Place the Arm over the Slide Bracket post and attach the Gate Actuator to the blast gate with the provided #10-24 mounting screws.

GATE CONTROL



Step 5:
Replace the hat washer, flat washers, and M4 lock nut on the Slide Bracket post.
Make sure the bottom of the hat washer touches the flat washers placed under the Arm.



Step 6:
Tighten the lock nut with the provided socket driver. The Arm and hat washer should be secure but still able to move freely.



Step 7:
The Gate Control device is now fully installed onto the existing metal blast gate.

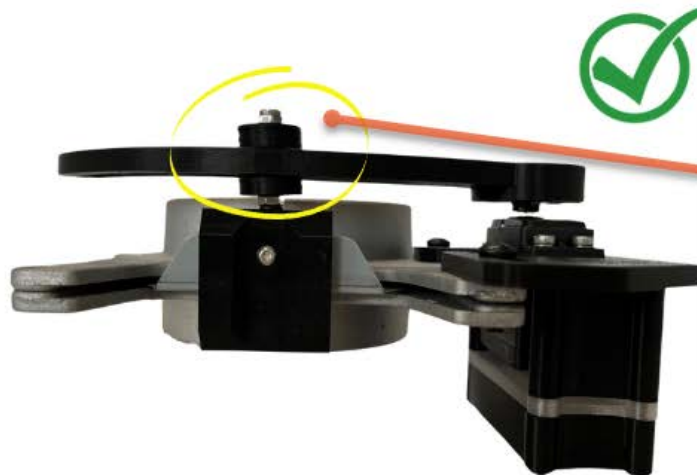


Step 8:
Run the low-voltage wire from the green terminal of the Gate Control device to a GRIT Power Bank.
Note: You can land two sets of wires in each terminal if wiring from one gate to another in a 'daisy chain'.

GATE CONTROL

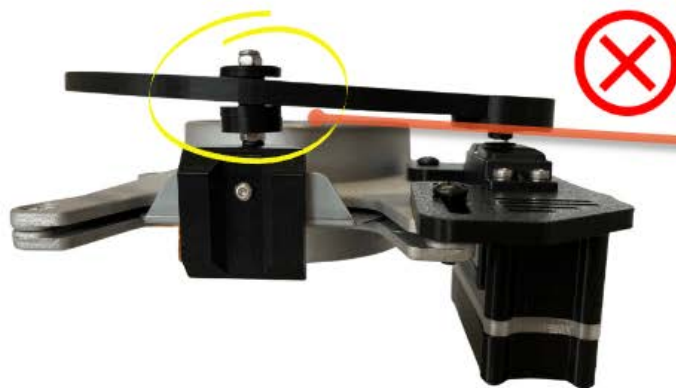
Finetune the Arm Position

To make sure your Gate Control Arm slides smoothly, take care in placing the correct configuration of Hat and Flat washers on the Slide Bracket post so that the Arm is level and secure. The best configuration will vary from gate-to-gate, so use these images as a guide.

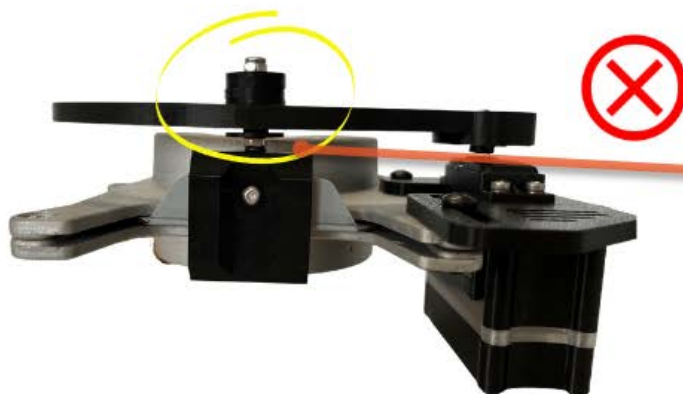


This Arm is fairly level and supported with no additional tension being placed at its connection point with the servo.

For reference, this configuration has a 3mm and 1mm washer placed below the Arm with a hat washer, 3mm, and 1mm washer placed above.



This Arm is pitched up at an angle due to too many flat washers being placed below the Arm.

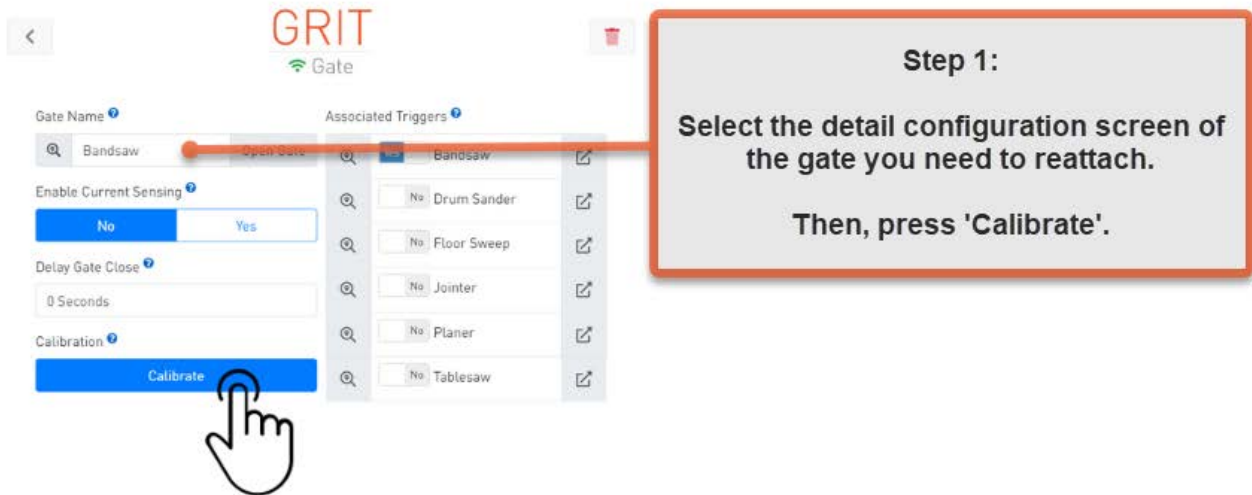


While this Arm is fairly level, it is not adequately supported with flat washers underneath the Arm.

GATE CONTROL


Reattach the Arm

The Arm of the Gate Control device arrives attached in the proper placement for calibration and does not need to be removed during the installation process. If for any reason you need to remove the Arm, please follow these steps to reattach it properly.



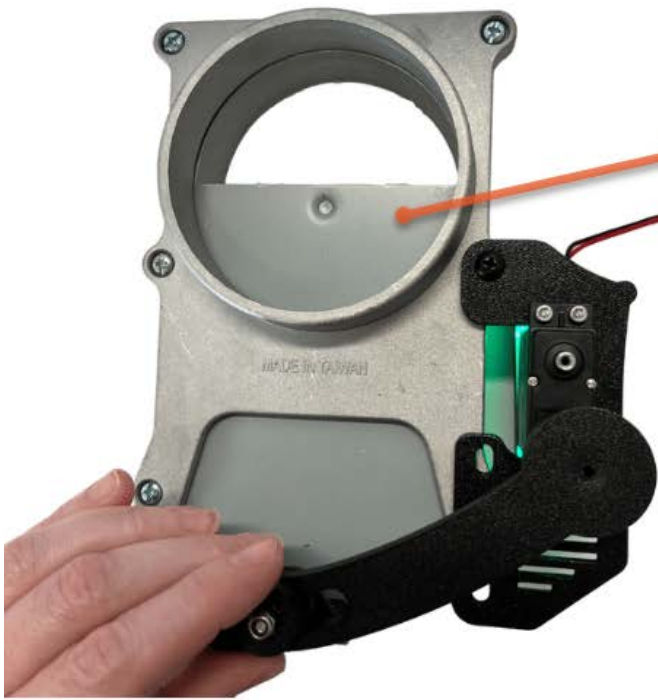
Step 1:
Select the detail configuration screen of the gate you need to reattach.
Then, press 'Calibrate'.

Gate Control
Installation



Step 2:
Once in the Calibration screen, press 'Reset Calibration'.
Then, press 'Move to Center' to move the servo into its center position.

GATE CONTROL



Step 3:

Manually slide the gate's tab so that the gate is approximately half open.



Step 4:

While keeping the gate's tab half open, push the Arm down onto the servo.

Secure with the M3 screw.

Finish calibrating the open and closed positions per the 'Calibration' instructions.

GATE CONTROL

Slide Guide

A Slide Guide is an additional component that can be added to your blast gate to assist in smooth operation for gates 6" and larger.



Install the Slide Guide on the side opposite the Gate Control Actuator.

Remove the two screws from the blast gate.

Place the Slide Guide over the holes, and attach with the provided #10-24 mounting screws.



The slide of the metal blast gate will glide along the metal bearings of the Slide Guide to keep it on track.

Gate Control
Installation

GATE CONTROL

Gate Control Device Configuration

The screenshot shows the GRIT Gate Control Device Configuration interface. At the top, the logo "GRIT Gate" is displayed. The interface is divided into several sections:

- Gate Name:** A search bar containing "Bandsaw" and an "Open Gate" button. A callout box explains: "Rename the device, generally, with the name of the tool it is associated with."
- Delay Gate Close:** A text input field set to "0 Seconds". A callout box explains: "Configure the number of seconds to wait before closing the gate. This setting allows the dust to be cleared after all tools associated with this gate turn off."
- Calibration:** A blue button labeled "Calibrate". A callout box explains: "Set the Open and Closed positioning for the gate."
- Associated Triggers:** A list of tools with checkboxes to enable or disable them. The "Bandsaw" trigger is checked (Yes), while others (Drum Sander, Floor Sweep, Jointer, Planer, Tablesaw) are unchecked (No). A callout box explains: "Configure the trigger or triggers that will cause the gate to open."

At the bottom of the interface, there is a navigation bar with icons for Home, Assets, Devices, Reports, and Admin. A large "Open Gate" button is also visible below the configuration fields.

GATE CONTROL

Calibration

Gate Calibration

The screenshot displays the 'Gate Calibration' interface. At the top, a 'Servo Force' graph shows a power curve against the gate actuator. Below the graph are four main control panels: 'Open' (with 'More Open' and 'Less Open' buttons), 'Close' (with 'Less Closed' and 'More Closed' buttons), 'Done' (a green button), and 'Move To Center' (a blue button). A yellow 'Reset Calibration' button is located at the bottom right. Callout boxes provide instructions for each button.

Servo Force power graph shows the amount of stress against the gate actuator.

Press 'Open' to swing the Arm into the open position. Press More Open/ Less Open to adjust.

Press 'Close' to swing the Arm into the closed position. Press More Closed/ Less Closed to adjust.

Press 'Done' to close calibration screen and return to Gate Control detail page.

Press 'Move to Center' to place Arm in its center swing position.

Press 'Reset Calibration' to clear previous settings made. The Open/Closed positions will return to the values it had when it was first bound.

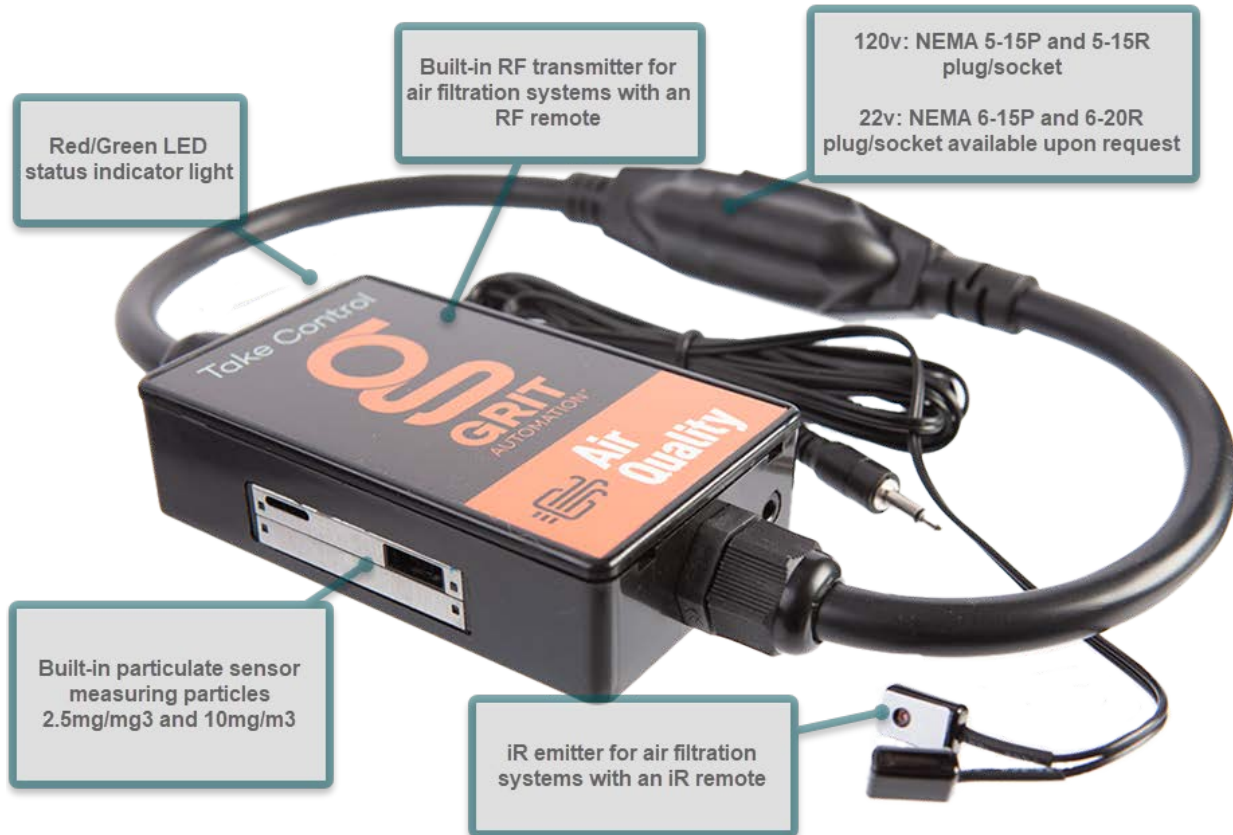
Gate Control
Configuration

***Tips/Tricks:** The LEDs on the Gate will flash each time you adjust its Open/Close position. Decrease the amount of the Open/Close if the stress on the servo becomes high. Indications that the position is too far in one direction is servo shuttering, the gate opening/closing spontaneously, or the LEDs turning off and the gate resetting.

AIR QUALITY

Air Quality

The GRIT Air Quality device automatically controls air filtration units. It continuously monitors air quality levels and activates the air filter system based on the configured settings.



AIR QUALITY

Installation



Step 1:

Plug your air filter into the GRIT Air Quality device.



Step 2:

Plug the GRIT Air Quality device into the outlet.

Steps 3 and 4 are only used for air filtration systems with an iR remote. Basic on/off systems or systems with an RF remote will not use the included iR emitter.



Step 3:

Plug the jack of the iR emitter into the port on the bottom of the GRIT Air Quality device.



Step 4:

Remove the white sticker from the back of the iR emitter and place on top of the eye on the air filtration system.

Dusty environments might need more tape.

Note: If your shop has multiple Air Quality devices, you may need to cut off the second emitter to avoid sending signals to other devices.

Air Quality
Installation

AIR QUALITY

Air Quality Device Configuration

GRIT
Air Quality AQI 4

Callout Boxes:

- Top Left:** Rename the device, usually, with the name of the air filtration unit it is associate with.
- Top Right:** A visual indicator that represents the current air quality relative to the set activation levels.
- Left Side (Vertical):**
 - Current air quality readings from the sensor.
 - Set the level of dust in the air that triggers the air filter to turn on.
 - Set the length of time the air filter should run regardless of automatic activation levels.
 - Set whether the air quality device should automatically turn on the air filter according to activation settings.
 - Set the number of minutes the air filter should run after it would normally turn off (i.e., air levels are below set activation levels.)
 - Select the type of on/off control for your air filter.
 - Select the speed of the air filter when it is initially turned on by GRIT.
- Right Side (Vertical):** Select the trigger or triggers that, when running, will cause the air filter to turn on.

Configuration Fields:

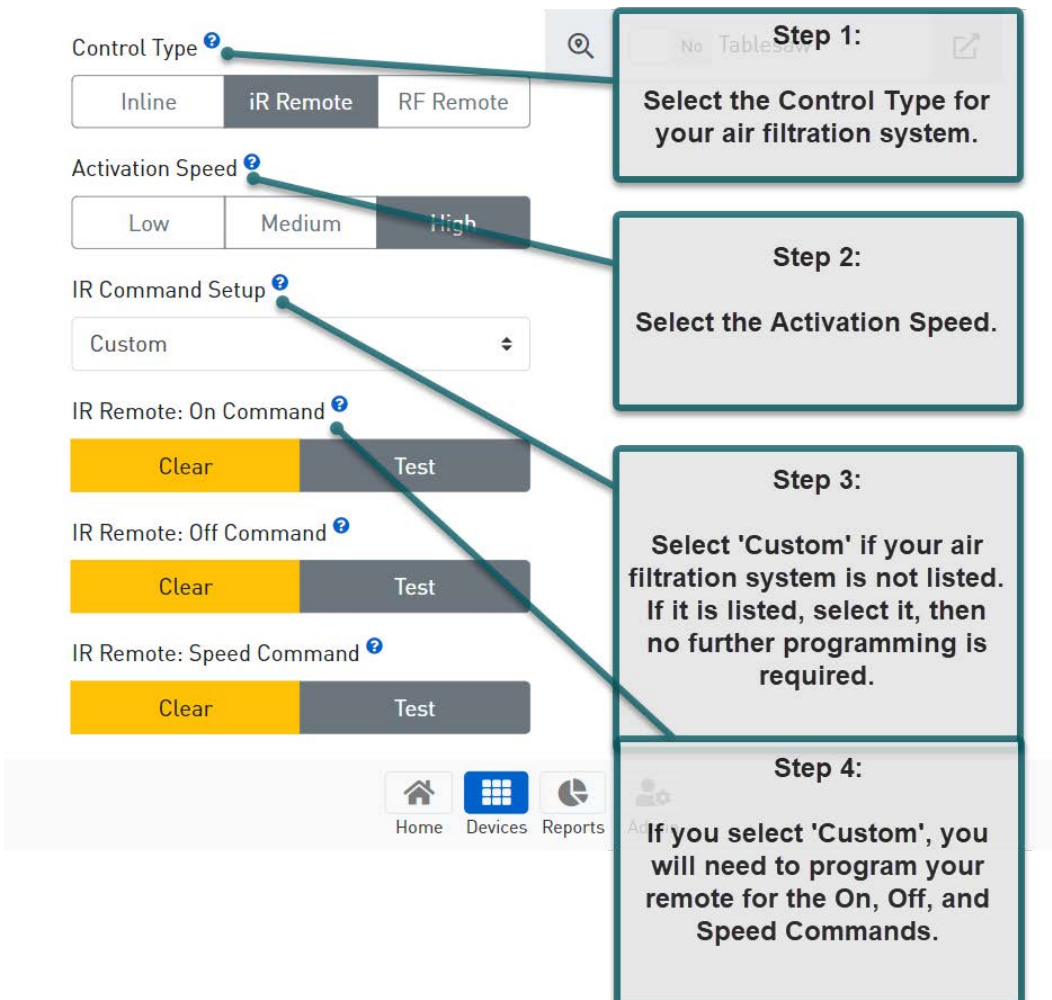
- Air Quality Device Name:** Search for "GRIT Shop" and click "Show".
- Air Quality Levels:** PM2.5 $1.0 \mu\text{g}/\text{m}^3$, PM10.0 $1.0 \mu\text{g}/\text{m}^3$, 85/15, Dylos #/01ft³.
- Activation Level:** 15, PM2.5 $\mu\text{g}/\text{m}^3$ OR PM10.0 $\mu\text{g}/\text{m}^3$, Dylos #/01ft³.
- Override On Timer:** 30 Minutes, Turn On.
- Automatic Mode:** On / Off.
- Minimum Run Timer:** 10.0 Minutes.
- Control Type:** Inline, iR Remote, RF Remote.
- Activation Speed:** Low, Medium, High.
- IR Command Setup:** -- Select Command Setup --.
- Associated Triggers:** List of triggers with "No" status and edit icons: switch-8392, Belt/Disc Sander, Drill Press, Drum Sander, Edge Sander, Floor Sweep, Jointer, Spindle Sander, Tablesaw.

Bottom Navigation: Home, Devices, Reports, Admin.

AIR QUALITY

Air Quality Device Configuration with an iR or RF Remote

To program the GRIT Air Quality device to your air filtration system, first determine if the remote is iR or RF. If you are unsure, you can determine this by looking for a clear LED bulb on the remote or a tinted plastic window on the top of your remote. If none is present, it is RF.



Control Type [?]

Inline | **iR Remote** | RF Remote

Activation Speed [?]

Low | Medium | **High**

IR Command Setup [?]

Custom

IR Remote: On Command [?]

Clear | Test

IR Remote: Off Command [?]

Clear | Test

IR Remote: Speed Command [?]

Clear | Test

Home | Devices | Reports

Step 1:
Select the Control Type for your air filtration system.

Step 2:
Select the Activation Speed.

Step 3:
Select 'Custom' if your air filtration system is not listed. If it is listed, select it, then no further programming is required.

Step 4:
If you select 'Custom', you will need to program your remote for the On, Off, and Speed Commands.

Air Quality
Configuration

AIR QUALITY



Step 5:

Point the remote (iR or RF) at transmitter located inside the vent on the side of the Hub.

RF Command Setup [?]

Custom

RF Remote: On Command [?]

Clear

Test

RF Remote: Off Command [?]

Learn

RF Remote: Speed Command [?]

Learn

Step 6:

Select 'Learn' for each command you need to program.

Home Devices GRIT Track Reports Admin

Step 7:

A timeout popup will display on the screen. Follow the prompts to finish programming that command. The popup will disappear once the command has been learned.

Repeat the 'Learn' sequence for each command.

Learning The 'ON' Command

Time Remaining

17

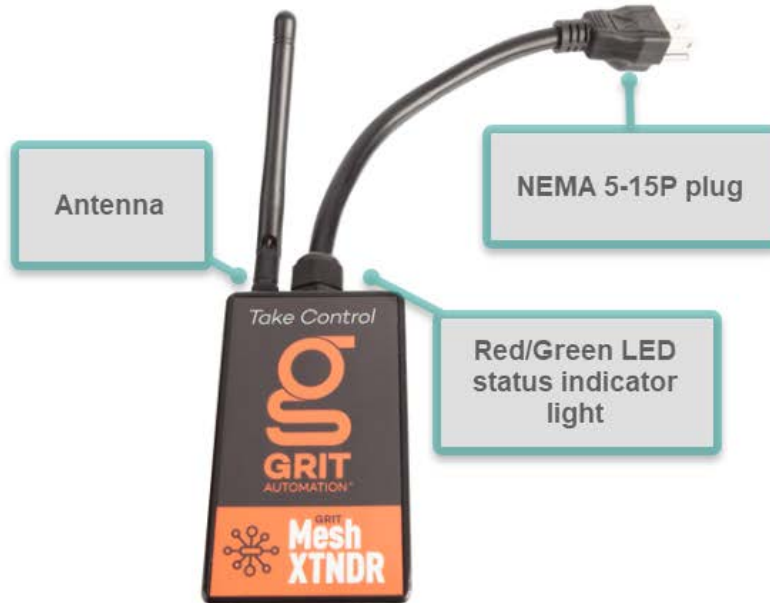
Stop

Home Devices GRIT Track Reports Admin

MESH XTNDR

Mesh XTNDR

The Mesh Xtndr device extends the range of the GRIT mesh network in situations where devices are having trouble communicating.



Installation



MESH XTNDR

Mesh XTNDR Device Configuration

The screenshot shows the GRIT Mesh XTNDR configuration interface. At the top, there is a back arrow on the left, the GRIT logo in the center, and a trash icon on the right. Below the logo, the text "Mesh XTNDR" is displayed with a Wi-Fi icon. The main configuration area has two sections: "Mesh XTNDR Name" and "Show Network Activity". The "Mesh XTNDR Name" section has a text input field containing "xtndr-b767a4" and a search icon. The "Show Network Activity" section has a toggle switch with "Yes" and "No" options. Two callout boxes are present: one pointing to the name input field and another pointing to the "Yes" option of the toggle switch.

Mesh XTNDR Name [?]

xtndr-b767a4

Show Network Activity [?]

Yes No

Rename the device, usually, with its location in the shop.

Choose to enable the display of mesh network activity through the XTNDR device. If set to 'Yes', the LED indicator light will flicker each time it transmits messages through the mesh.

GRIT Track®

Overview

As discussed in the previous section on GRIT Lock®, shop safety is our number one objective. GRIT Track® builds on the lock/unlock functionality with individual user access control per tool. Usage of dangerous shop equipment and tools can now be limited to users with the correct trainings that have been granted access from a shop manager.

GRIT wants you to get the most out of what your system can offer!

Use GRIT Track® to:

- Create shop user profiles with contact information and configurable demographic information.
- Assign administrator privileges to a user or multiple users.
- Give a user permissions for a tool or a group of tools.
- View detailed reports of which tools are used, when, how long, and by whom.
- View which tools a user has permissions for, when permissions were granted, and by which administrator(s).
- Determine which user damaged a tool.
- Revoke permissions for a user, if needed.
- Create, view, and organize notes for individual users.
- View overall shop and tool usage trends to make informed decisions on shop staffing, shop hours, future tool purchases, and more.

The GRIT Track® system interfaces with RFID devices and the GRIT SignOn system.

GRIT TRACK® RFID

GRIT Track® RFiD

GRIT Track® RFiD allows the shop administrator(s) to control and monitor access to all tools by assigning access to individual users. Users carry a GRIT RFiD card and use it to unlock tools they are allowed to use.



Installation



Step 1:

Adhere the RFiD device to your tool using the provided VHB tape and press firmly until adhered. Be sure the area is clean or tape will not adhere properly.



Step 2:

To power the RFiD, run the provided low-voltage wire from the green low-voltage terminal on the RFiD to the green terminal of the Trigger.

Use zip ties or cord wrap to secure the low-voltage wire to the tool's power wire for a tidy install.



GRIT Track® RfID Device Configuration

Taking time to accurately configure each tool's RFID device is extremely important for the operation and safety of GRIT in your shop. The configuration of a tool's RFID device could vary as much as the configuration of its Trigger. The various configuration abilities are detailed in this section. Please note that additional examples may be available by clicking on the '?' next to any setting in the App.

Rename the device, usually, with the name of the tool it is associated with.

Press 'Login' to login to the tool under the name of the administrator logged into the App.

Configure the Trigger that this RFID is connected to.

Control whether this RFID device and associated Trigger should operate with the GRIT Track system.

GRIT Lock Timeout sets the number of minutes that the associated Trigger remains unlocked when the tool is not running. Use decimals for sub-minute increments (for

The 'Keep Trigger On' setting is used with tools that require 'boot up' or initializing time when first powered on (i.e., a SawStop or Voyager drill press). When 'Yes' is selected, the Trigger will keep the power to the tool on. A 'GRIT Lock Emergency Lock' will occur only if the tool is turned on to run before the operator swipes their RFID card. Select 'No' for tools that do not require 'boot up' time.

Set the number of minutes of additional time added to the normal GRIT Track Timeout when a tool is first logged into and the trigger is unlocked. This setting is used when machines have a substantial boot up sequence and it should remain logged into during that boot period.

Lockout setting allows you to completely lock the use of a tool from all users. If 'Yes' is selected, the tool will not unlock (i.e., a tool being taken offline for

'Tap In/Tap Out' is an option for setting how this RFID will log a user out of a tool. If 'Yes' is selected, the tool will unlock once an authorized user taps their GRIT card, and will remain unlocked until that user taps their card again to log out.

'Only Timeout when Offline' is an option for setting how this RFID will log a user out of a tool. If 'Yes' is selected, the RFID and associated Trigger will remain logged in until they are offline/without power for ~2 minutes. This setting is used primarily with water jets.

Set the number of seconds this RFID device should flash red and beep to indicate that its tool is being used and the user is no longer logged in. After this duration has elapsed, the tool will emergency lock. This setting is used primarily with tools that have a long boot up process.

RFID Reader Name: Tablesaw

Associated Trigger: Tablesaw

Enable GRIT Track: Yes

GRIT Lock® Timeout: 1.0 Minute

Keep Trigger On: Yes

Initial Boot Up Time: 0.0 Minutes

Lockout: Yes

Tap In/Tap Out: Yes

Only Timeout When Offline: Yes

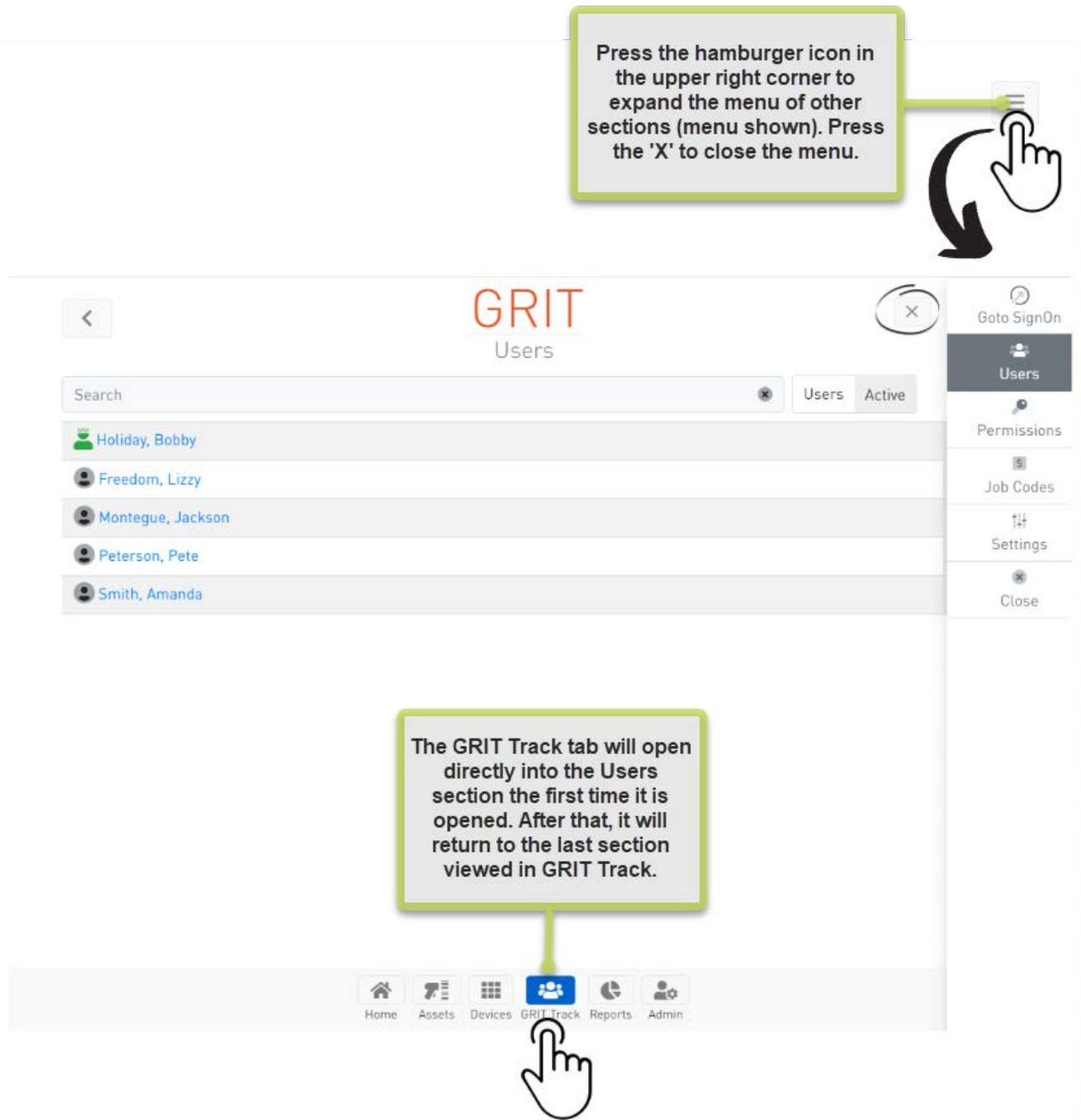
Emergency Stop Delay: 0 Seconds

Navigation: Home, Assets, Devices, GRIT Track, Reports, Admin

GRIT TRACK® RFID

GRIT Track® Administration

After the installation and configuration of your RFID devices, use the GRIT Track® section in the App to create and manage users, create and assign tool permissions, assign permanent RFID access cards, manage demographic settings, and more.



GRIT TRACK® RFID

Users

Search for a specific user.

Toggle between viewing Active Users and All Users.

Press '+' to create a new user.

System Admin(s) will be marked with a crowned avatar.

Press the pie chart icon to run a report for that user.

GRIT
Users

Search

Users Active +

- Holiday, Bobby
- Freedom, Lizzy
- Montegue, Jackson
- Peterson, Pete
- Smith, Amanda

GRIT Track®
Users

When 'All Users' view is toggled, inactive users are displayed in red.

GRIT
Users

Search All Users +

- Holiday, Bobby
- Freedom, Lizzy
- Montegue, Jackson
- Peterson, Pete
- Smith, Amanda
- Watson, Mark

Note: When more than 25 users are in the system, it shows a pagination control at the top and bottom of the list.

GRIT TRACK® RFID

Create User

Step 1:
Press '+' in the upper right corner of the main Users screen.

Step 2:
Complete the fields with the new user's information. Setting a novel 4-digit PIN is optional and is typically reserved for users requiring frequent, quick access (for example: admins, permanent staff, and student employees only.)

Step 3:
Save the entry.

The screenshot shows the GRIT Users screen with a search bar, a list of users (Holiday, Bobby; Freedom, Lizzy; Montegue, Jackson; Peterson, Pat; Smith, Ann), and a '+' button in the top right corner. Below the list is a form with fields for First Name, Last Name, PIN, Email, Phone, and Password. A 'Cancel' button is on the left and a 'Save' button is on the right. A large black arrow points from the '+' button to the 'Save' button.

After saving, you will be taken to the new user's Profile screen to complete extended user profile information.

Extended User Profile

The screenshot shows a web interface for editing a user profile. At the top, there is a 'Return' button. Below it is a 'Profile' header with a user icon. The form contains several input fields: 'First Name*' with the value 'Lizzy', 'Last Name*' with 'Freedom', and 'PIN'. Below these are 'Email', 'Phone', and 'Password' fields. There are also sections for 'GRIT Track® RFID' (with an 'Assign GRIT Track card' button), 'Swipe Card' (with a 'Swipe Card' button), 'Sex' (a dropdown menu showing '-- Select Sex --'), and 'Notes' (a large text area). At the bottom left, there is an 'Active' status toggle.

In the new user's Extended User Profile, you can:

- Assign a permanent GRIT Track card.
- Assign an identifying Swipe Card (available only with SignOn systems).
- Enter Demographic information (these fields are created under 'GRIT Track -->Settings'.)
- Add Notes about the user.
- View a list of all Tool Access permissions.
- Change user status from Active to Inactive.

*Note: All changes auto-save. Press Return to go to the main Users screen.

GRIT TRACK® RFID

Modify Existing User

The image shows a two-step process for modifying a user in the GRIT Track RFID system. The top screenshot shows the 'Users' list with a callout for Step 1: 'Select the user's name from the main Users list you wish to modify.' A mouse cursor is shown clicking on 'Freedom, Lizzy'. A large black arrow points from this step to the bottom screenshot, which shows the user's profile page. A callout for Step 2: 'Edit the desired information/ fields.' points to the 'First Name' field, which contains 'Lizzy'. Another callout for Step 3: 'Press 'Return'.' points to the 'Return' button at the top of the profile page. The profile page also shows fields for Last Name (Freedom), PIN, Email (lizzy@freedom.com), Phone (555-555-5555), Password, and a Notes section with the text: 'Lizzy plans to study abroad during Spring 2023 semester, but will return in SSII.'

Step 1:
Select the user's name from the main Users list you wish to modify.

Step 2:
Edit the desired information/ fields.

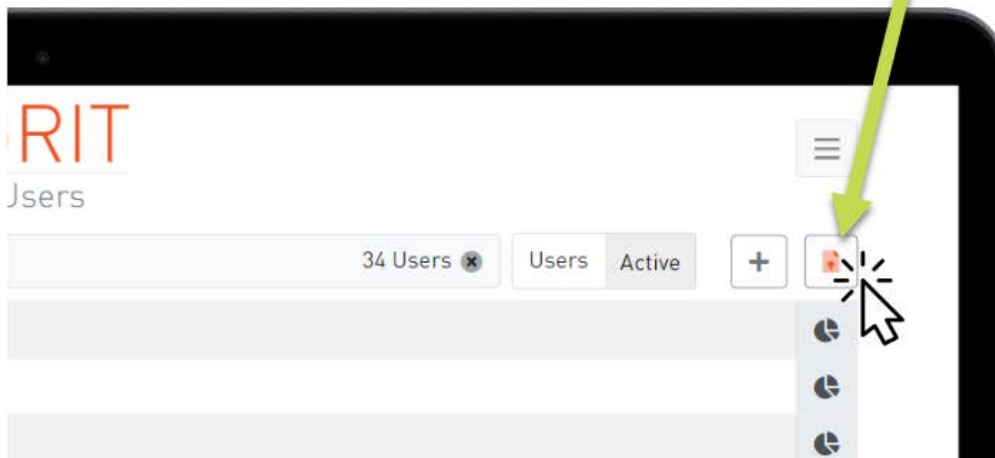
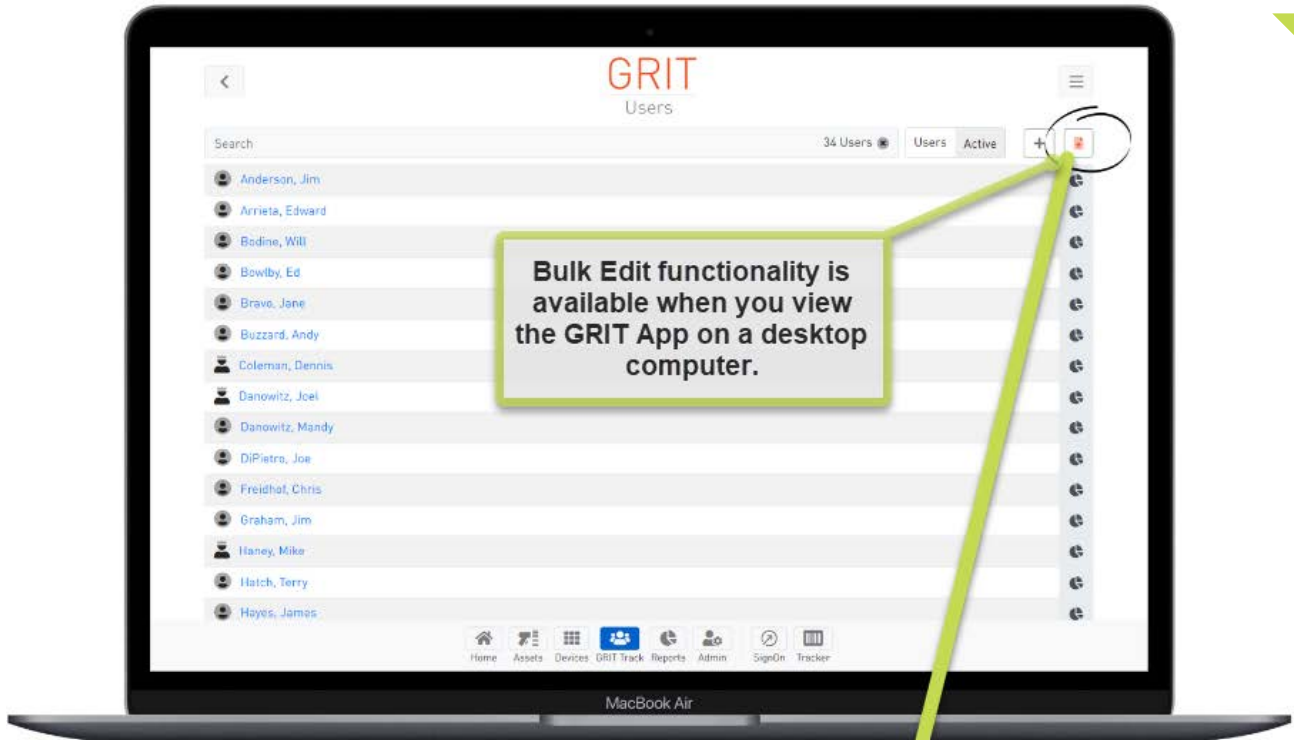
Step 3:
Press 'Return'.

GRIT TRACK® RFID

Bulk Edit

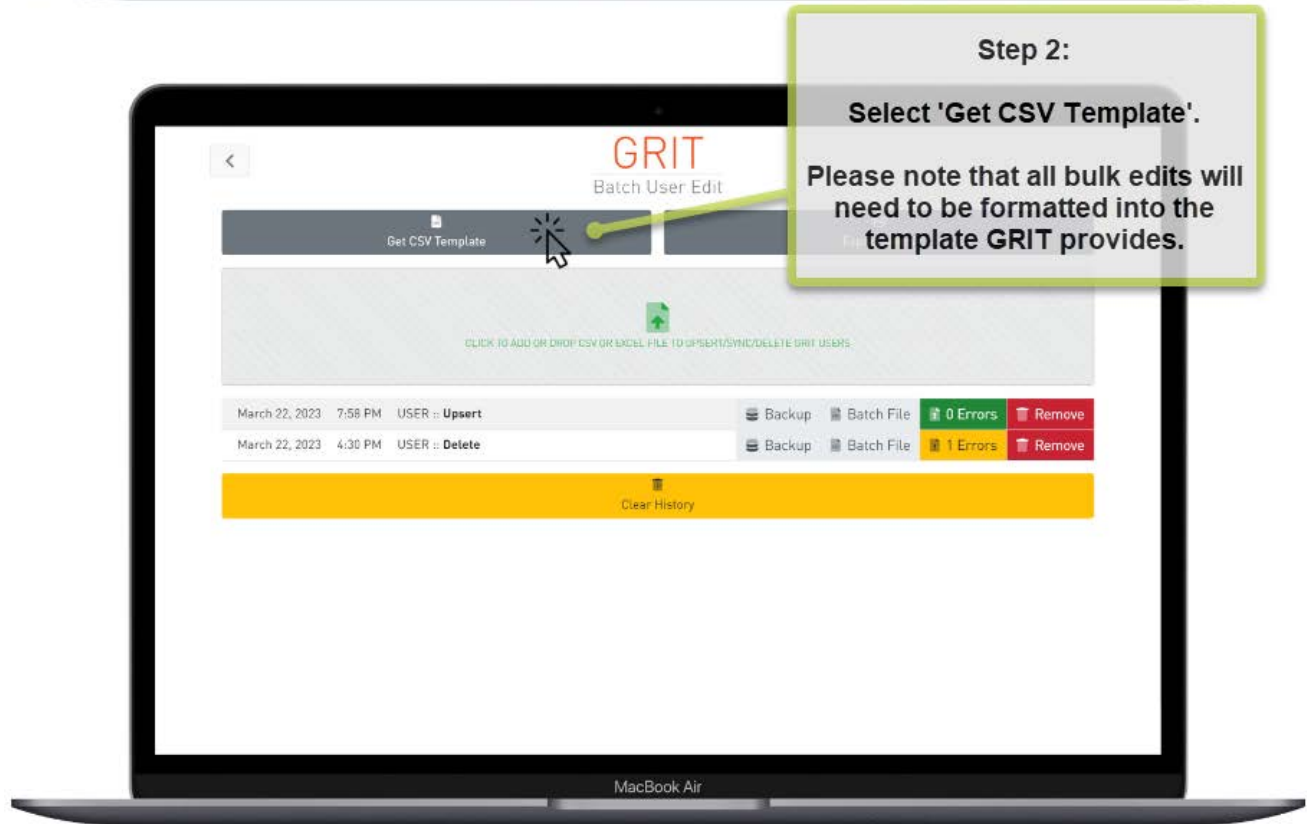
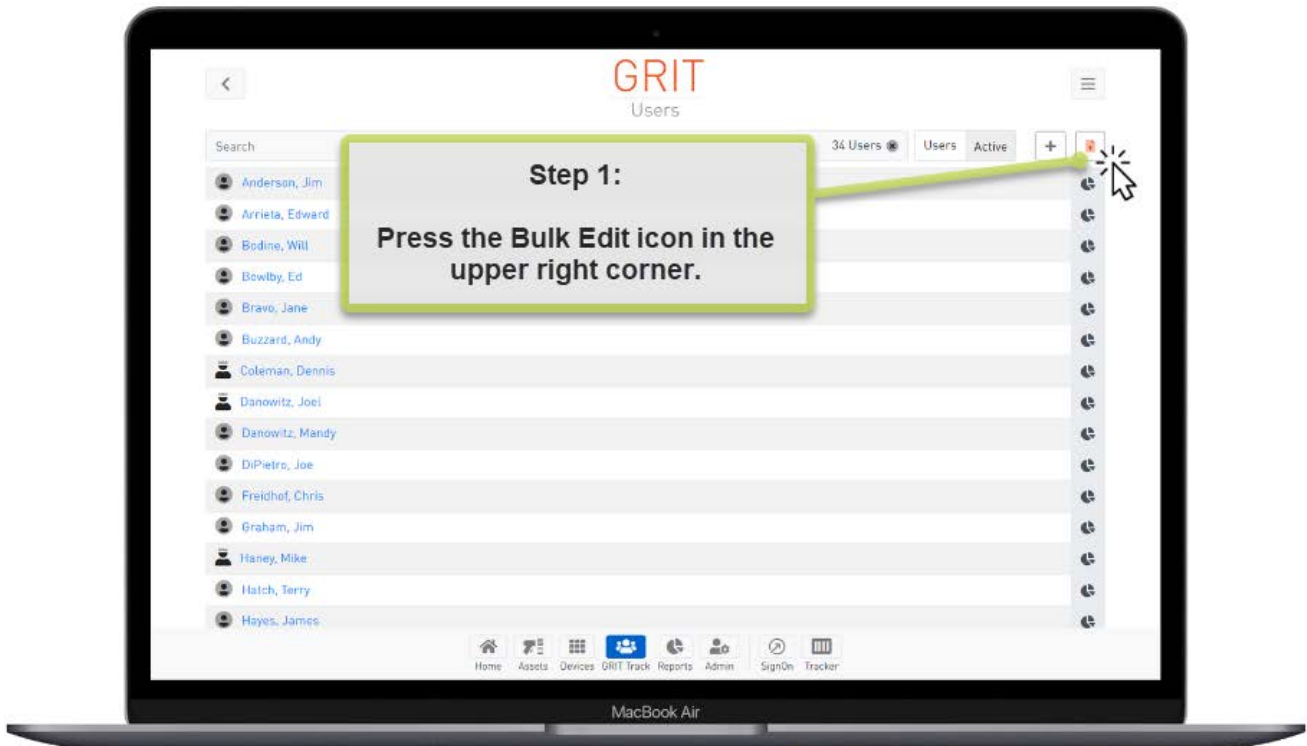
The Bulk Edit feature is only available for users who have a SignOn System, but will be used in the GRIT Track section of the App.

GRIT Track®
Users



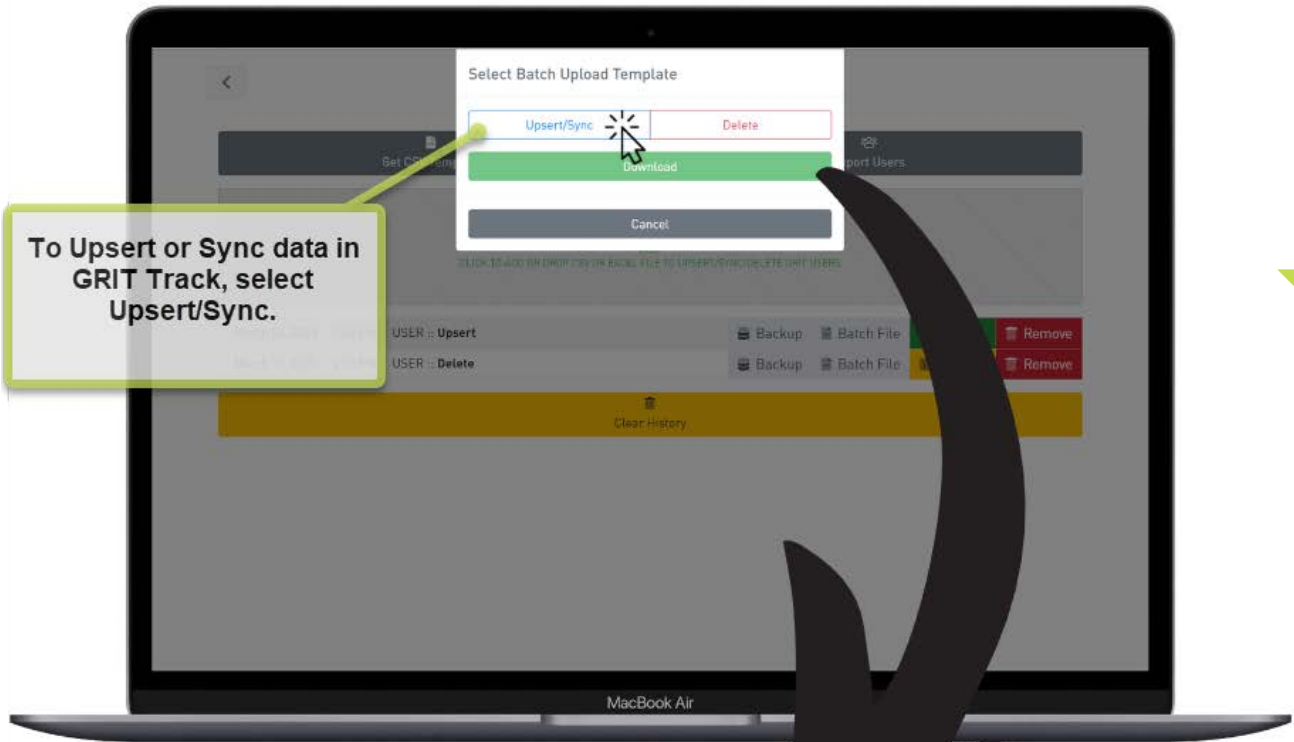
GRIT TRACK® RFID

Bulk Edit Templates

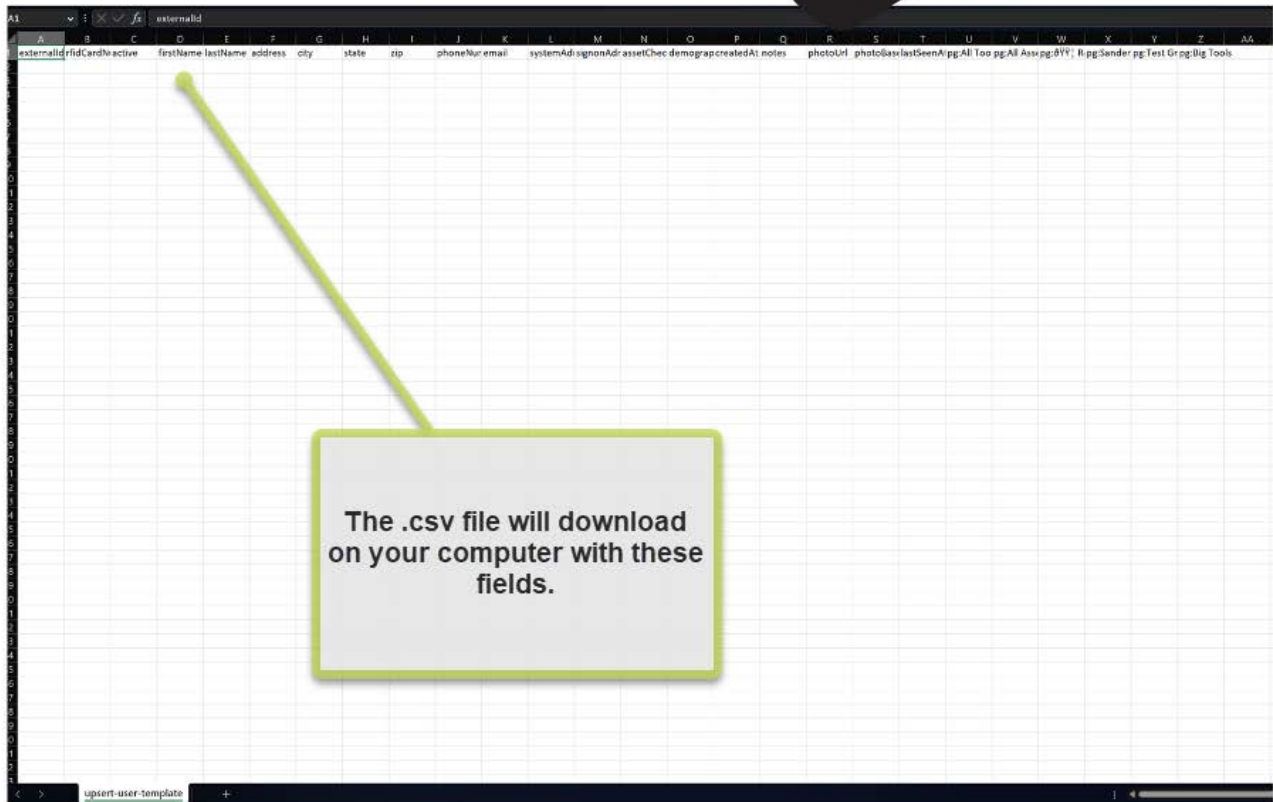


GRIT TRACK® RFID

GRIT Track®
Users



To Upsert or Sync data in GRIT Track, select Upsert/Sync.



The .csv file will download on your computer with these fields.

GRIT TRACK® RFID

Select Batch Upload Template

Upsert/Sync Delete ✖

Download

Cancel

To delete users from GRIT Track, select Delete.

The .csv file will download on your computer with these fields.

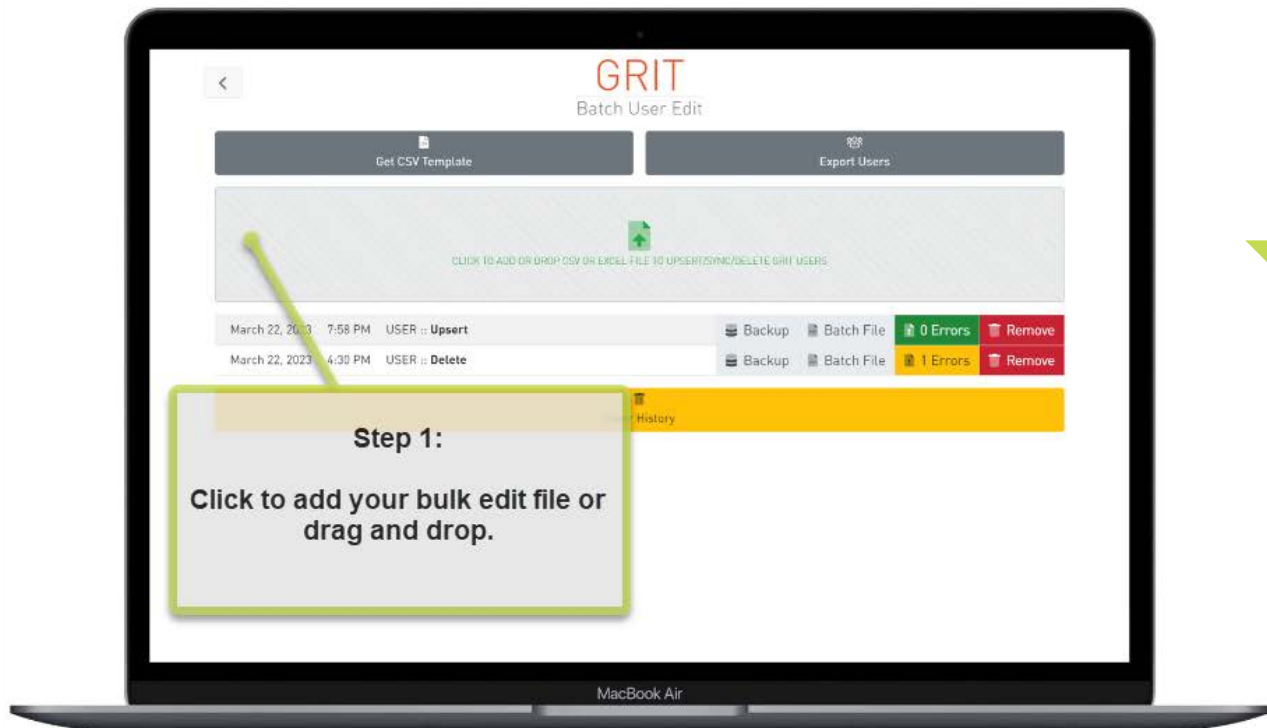
1	A	B	C	D	E	F	G	H	I	J
2	id	externalid								
3										
4										
5										
6										
7										
8										
9										
10										
11										
12										
13										
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52										
53										
54										
55										
56										

delete-user-template +

GRIT TRACK® RFID

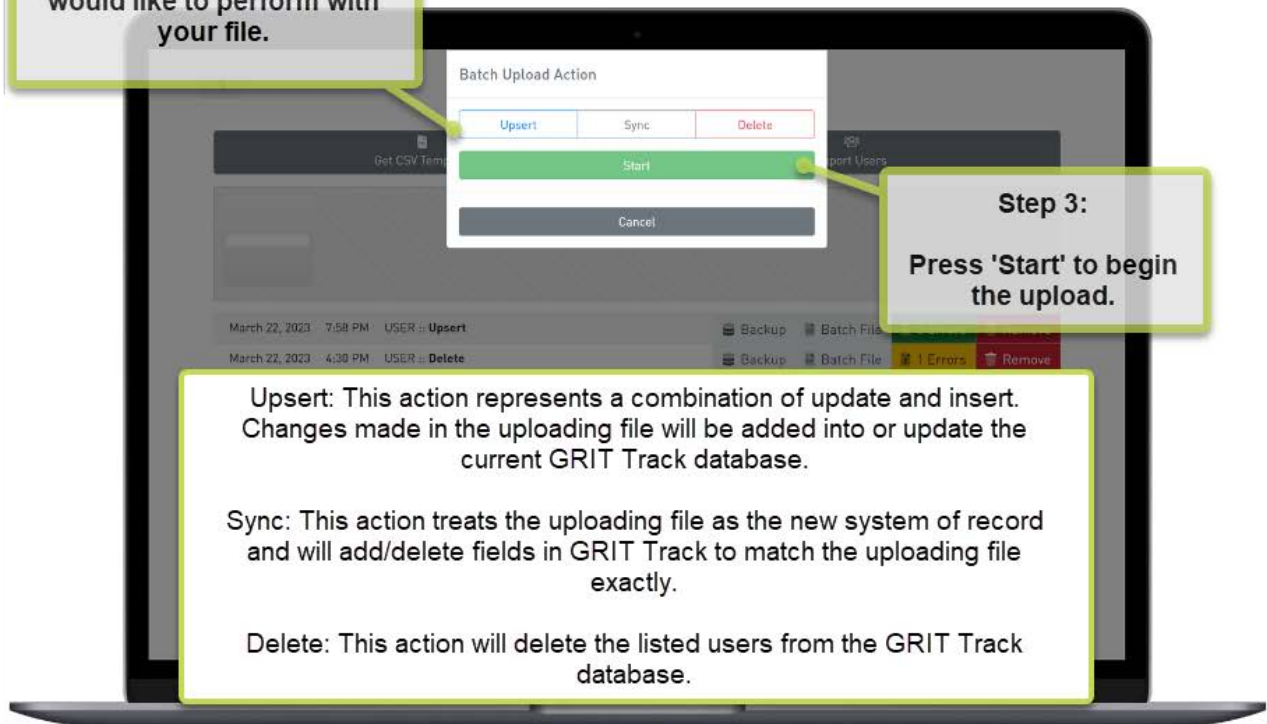
Bulk Edit File Upload

GRIT Track®
Users



Step 1:
Click to add your bulk edit file or drag and drop.

Step 2:
Select the type of action you would like to perform with your file.



Step 3:
Press 'Start' to begin the upload.

Upsert: This action represents a combination of update and insert. Changes made in the uploading file will be added into or update the current GRIT Track database.

Sync: This action treats the uploading file as the new system of record and will add/delete fields in GRIT Track to match the uploading file exactly.

Delete: This action will delete the listed users from the GRIT Track database.

GRIT TRACK® RFID

Upload Errors

Batch Process Had 1 Error

Row Num	Error Messages
1	Cannot delete the user that is currently logged in (Danowitz, Joel :: 179).

View

CLICK TO ADD OR EDIT USER OR SELECT FILE TO UPLOAD AND DELETE THE USER.

Date	Time	User	Action	Errors	Remove
March 22, 2023	10:58 PM	USER	Upsert	0 Errors	Remove
March 22, 2023	4:11 PM	USER	Delete	1 Errors	Remove

Clear History

MacBook Air

All upload errors will display in yellow next to the upload action in the History.

Press 'View' to see details of the error.

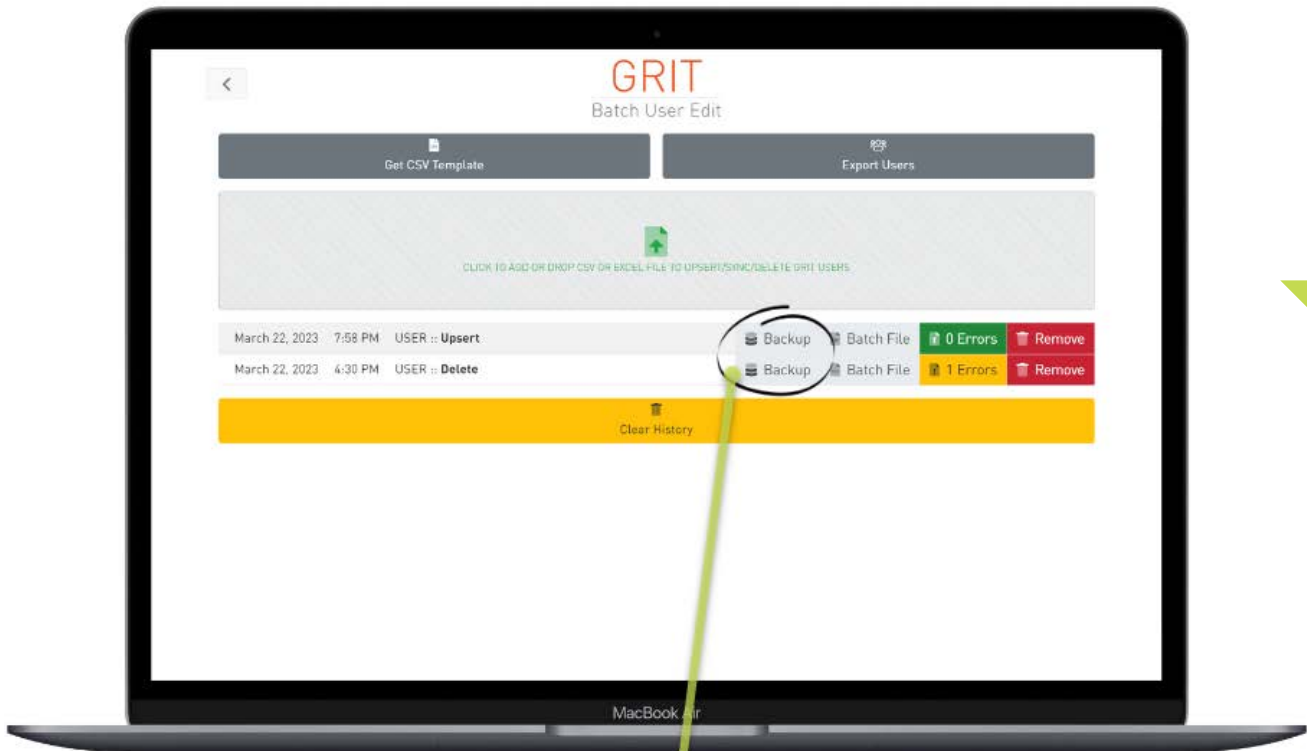
Return

Id: 179	Externalid:
Active: x	Firstname: Joel
Lastname: Danowitz	Address:
City:	State:
Zip:	Phonenumber: (217) 840-4549
Email: j@j.com	Systemadmin: x
Signonadmin: x	Assetcheckoutadmin: x
Demographic1: Male	Demographic2:
Demographic3:	Demographic4:
Demographic5:	Createdat: 2023-03-22 00:05:43
Notes:	Photourt:
Photobase64:	Lastseenat:
Pg:all Tools: x	Pg:all Assets: x
Pg: Router Tables:	Pg:sanders:
Pg:test Group:	Pg:big Tools:

Clear History

MacBook Air

Previous Backup Version



The **Backup** button next to each upload action has the **GRIT Track** database version prior to that bulk edit action.

If you need to go back to that previous version of the database:

- Press 'Backup' to download that file.
- Upload that backup file with a 'Sync' upload action.

GRIT TRACK® RFID

Assign User Swipe Card for SignOn

Return

Profile

First Name* Lizzy Last Name* Freedom PIN

Email Phone Password

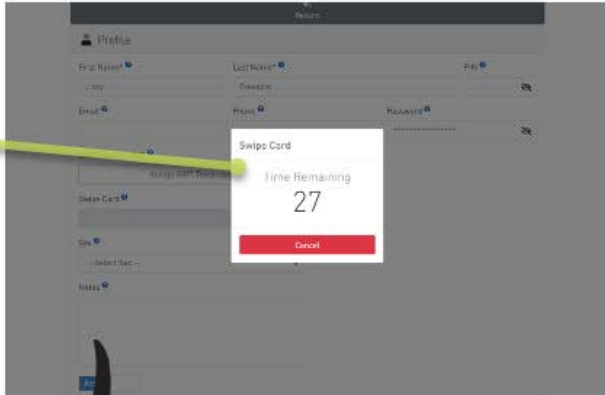
GRIT Track® RFID Assign GRIT Track card Tool Access

Swipe Card

Swipe Card

Step 1:
With the user's ID card you wish to use for SignOn purposes in hand, press 'Swipe Card'.

Step 2:
A timeout pop-up screen with a countdown will appear. Swipe the user's ID through the SignOn system's magnetic swipe device. This pop-up screen will disappear once the ID has been successfully swiped.



Return

Profile

First Name* Lizzy Last Name* Freedom PIN

Email Phone Password

GRIT Track® RFID Assign GRIT Track card Tool Access

Swipe Card

6515246389217

Swipe Card

The ID card's number will appear in this field when the pop-up disappears.

GRIT TRACK® RFID

Assign Permanent GRIT Track® card

GRIT Track®
Users

Return

Profile

First Name* Lizzy Last Name* Freedom PIN

Email Phone Password

GRIT Track® RFID Assign GRIT Track card Tool Access

Step 1:
With the blank GRIT RFID card you wish to assign in hand, press 'Assign GRIT Track card'.

Step 2:
A pop-up screen with every available RFID device will appear. Select any RFID device you wish to use to scan the permanent card.

Pair a tag with Lizzy

Select an RFID reader

Band Saw	Drum Sander
Jointer	Planer
Table Saw	GRIT Sign On

Step 3:
When the selected RFID device begins to flash, tap the blank GRIT Track card on the front of the device.

Pair a tag with Lizzy

When the light is flashing, scan the new tag.

Cancel

Step 4:
Once the permanent card is tapped, the card's unique ID will be displayed in the user's profile information. Press 'Return' to exit the user's profile.

Return

Profile Sign In

First Name* Lizzy Last Name* Freedom PIN

Email Phone Password

GRIT Track® RFID CBE277D0 Tool Access

GRIT TRACK® RFID

Imported User with Proximity Card

Return

Profile

External ID 371527500572007

First Name* Joel Last Name* Johnson PIN [REDACTED]

Email [REDACTED] Phone (217) 840-5074 Password [REDACTED]

External Proximity Card 05813ED47D7200

Assign Card

Tool Access Jet Planer

GRIT Track@ RFID Test

Assign GRIT Track card

b353cb

b350fb

Mobile GRIT Card

Add to Apple Wallet

Gender Male

Board Of Directors -- Select Board Of Directors --

Notes

Active

If you have a GRIT SignOn System and utilize the Bulk Edit feature for importing GRIT Track users, you will see their External ID and External Proximity Card numbers will import.

These numbers may differ from one another, so if users will be using their student/staff ID cards to sign in, be sure that both numbers are included in the upload file.

Return

Profile

Sign In External ID 371527500572007

First Name* Joel Last Name* Johnson PIN [REDACTED]

Email [REDACTED] Phone (217) 840-5074 Password [REDACTED]

External Proximity Card 05813ED47D7200

GRIT Track@ RFID 05813ED47D7200

Tool Access Jet Planer

Test

b353cb

b350fb

Mobile GRIT Card

Add to Apple Wallet

Gender Male

Board Of Directors -- Select Board Of Directors --

Notes

Active

A student/staff ID card can also be saved in the system as a permanent GRIT Track RFID card by pressing 'Assign Card' under the user's profile or by selecting that option in the upload file.

This will allow users to tap to sign in, as well as, tap to operate tools with their ID card.

Permissions

Setting Permissions is an integral part of fully utilizing the GRIT Track® system. This section covers how to create tool permissions, assign them to users, and grant administrative permissions to users.

To access the Permissions section of GRIT Track®:

Step 1:
Press the hamburger icon to reveal the navigation bar.

Step 2:
Select 'Permissions'.

Step 3:
The main Permissions screen will show all current permission groups.

The diagram illustrates the following steps:

- Press the hamburger icon to reveal the navigation bar.
- Select 'Permissions'.
- The main Permissions screen will show all current permission groups.

The screenshot shows the GRIT Track® interface with the following elements:

- GRIT Users:** A list of users including Holiday, Bobby; Newlin, Sarah; Capricorn, Jimmy; Freedom, Lizzy; Professional, Paul; and Tunder, P.J.
- GRIT Permissions:** A list of permission groups including All Assets, All Tools, Saws, Single table saw, Sanders, and Tablesaw.

The 'All Assets' and 'All Tools' permission groups are the default groups for GRIT Track®, however, it is easy to add custom permission groups.

GRIT TRACK® RFID

Create New Permission Group

Step 1:
Press '+' on the main Permission page.

Step 2:
Name the new group.

Step 3:
If using a SignOn system, decide if this permission group display as part of the new user screen on the SignOn kiosk.

Step 4:
Select the Group Type for the new permission group (more details about this in the 'Group Type' section).

Step 5:
Describe the permission group further (i.e., Permission for all saws in the shop).

Step 6:
Select the tools and assets that are included in this permission group by toggling to 'Yes' for all that apply.

Step 7:
Verify that this list of tools under 'Current Selection' is correct.

Step 8:
Press 'Save' to create the group.

Tools	Assets	Current Selection
rfid-6c7055		Band Saw
rfid-6c6e58		Chop Saw
rfid-658ba6		Table Saw A
rfid-639a87		Table Saw B
Band Saw		
Chop Saw		
Table Saw A		
Table Saw B		

Group Type

Setting permissions for tool usage through GRIT Track® ensures that users can only unlock tools they have permission to use. There are three types of tool permission groups: Standard, Toolset, and Simultaneous Usage.

Standard

The Standard permission for GRIT assumes that one person can only perform one task at a time, and generally speaking, that means one tool at a time. In a Permission Group with multiple tools, selecting a Standard Group Type means that users are still only able to access one tool at a time. It is a shorthand way of assigning permissions to a number of tools, while still only allowing use of one at a time for a user.

For example, if a user has been given permission to use all of the saws in the shop (in a tool permission group named 'Saws') and is cutting a sheet of plywood on the table saw, they cannot also be using the chop saw. They could use these saws one after the other, but cannot log in to both at the same time using their GRIT card.

The screenshot shows the 'Create Permission Group' interface in the GRIT system. The 'Permission Group Name' is 'Saws'. The 'Group Type' is set to 'Standard', which is circled in red. The 'Show On SignOn Screen' is set to 'Yes'. Below, there are sections for 'Tools' and 'Assets' with a list of tools and their authorization status (Yes/No). A 'Current Selection' list shows 'Band Saw', 'Chop Saw', 'Table Saw A', and 'Table Saw B'. At the bottom are 'Save' and 'Delete' buttons.

Selecting a 'Standard' Group Type for a Permission Group means a user can only access/turn on one tool at a time.

GRIT TRACK® RFID

Toolset

The Toolset permission for GRIT assumes that one person can only perform one task at a time, but that it might involve using more than one tool at a time to complete that task.

For example, if a user is building 5-piece construction doors using a rail and stile router bit set, they may need two different router tables operating at the same time. With a Standard Group Type, this is not allowed, but with a Toolset Group Type, it is. Creating a Toolset permission group means that all of the tools in the group can be accessed and run by a user concurrently.

GRIT
Create Toolset Group

Permission Group Name [?] Members [?]

Group Type [?] Standard Toolset Simultaneous Usage Yes No

Description [?]

Select tools that are authorized for use with this group	Current Selection
rfid-6c7055 <input type="checkbox"/> No	Router A
rfid-6c6e58 <input type="checkbox"/> No	Router B
rfid-658ba6 <input type="checkbox"/> No	
rfid-639a87 <input type="checkbox"/> No	
Router A <input checked="" type="checkbox"/> Yes	
Router B <input checked="" type="checkbox"/> Yes	
Spindle Sander <input type="checkbox"/> No	
Table Saw B <input type="checkbox"/> No	

Selecting a 'Toolset' Group Type for a Permission Group means a user can access/ turn on any number of tools in the permission group at the same time.

GRIT TRACK® RFID

Simultaneous Usage

The Simultaneous Usage Group Type assumes that there are tools that can be turned on and run autonomously for a majority of its operation. In those cases, a user could be working elsewhere in the shop.

For example, if a user is running a job on a CNC, after the initial setup, they could work on other tasks simultaneously. With a Standard permission group, this is not allowed, but with a Simultaneous Usage group, it is. A user can log into another tool or toolset group that they have permissions for while running the CNC machine specified in this group.

The screenshot shows the 'GRIT' interface for creating a 'Simultaneous Usage' group. The title is 'Create Simultaneous Usage'. The 'CNC' tool is selected in the top input field. Below this, the 'Group Type' is set to 'Simultaneous Usage', which is circled in red. The 'Show On SignOn Screen' option is set to 'Yes'. The 'Description' field contains the text: 'Use 1 other tool or toolset that user has permissions for while running the CNC'. A table lists tools authorized for use with this group, with 'CNC' selected (Yes) and others (No). At the bottom, there are 'Save' and 'Delete' buttons.

Select tools that are authorized for use with this group	Current Selection
rfid-6c7055	CNC
rfid-6c6e58	
rfid-658ba6	
rfid-639a87	
CNC	
Edge Sander	
Spindle Sander	
Table Saw B	

Selecting a 'Simultaneous Usage' Group Type for a Permission Group means a user can access/ turn on the tool (or tools) specified in the selected tool list AND any other tool or toolset they have permissions for at the same time.

Edit Permission Group

To Edit a Permission Group:

Step 1:
Select the group on the main Permissions page that you wish to edit.

Step 2:
Make any edits necessary, whether that be the group name, tool selection, etc.

Step 3:
Press 'Save' once edits are complete.

The 'Edit Permission Group' page shows the following details:

- Permission Group Name: All Sanders in Room 1
- Group Type: Standard
- Description: Use this group to give permission to all Sanders in the shop.
- Tools authorized for use with this group:
 - Belt Sander: Yes
 - Edge Sander: Yes
 - Spindle Sander: No
 - Table Saw B: No

Delete Permission Group

To delete a Permission Group:

The image shows two screenshots of the GRIT Permissions interface. The top screenshot shows the main 'Permissions' page with a list of permission groups. A callout box labeled 'Step 1' points to the 'All Sanders' group, which is circled in red. The bottom screenshot shows the 'Edit Permission Group' page for 'All Sanders in Room 1'. A callout box labeled 'Step 2' points to the 'Delete' button in the bottom right corner of the page.

Step 1:
Select the group on the main Permissions page that you wish to delete.

Step 2:
Press 'Delete' in the bottom right corner.

Assign Permissions to User

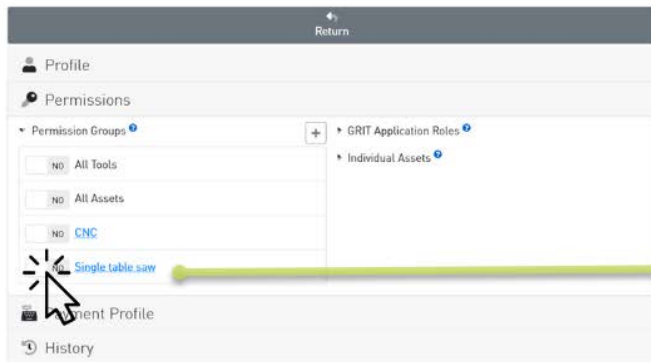
Give users permission to use a tool or a group of tools in the shop by assigning a tool permission to their user permissions page.



Step 1:
Go to the list of Users in GRIT Track. Select the user that you will be adding a permission for.



Step 2:
Once you are taken to that user's detail menu, select 'Permissions' to assign tool permissions, GRIT Application Roles, and/or Asset permissions to this user.

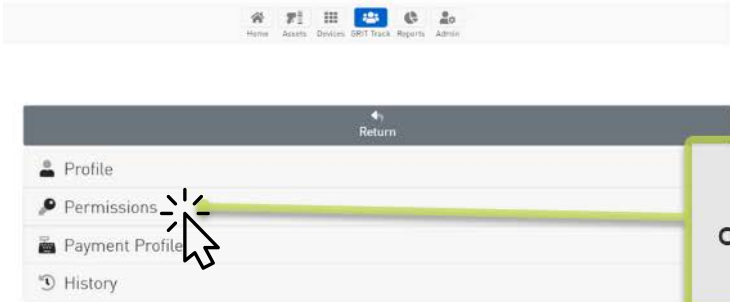


Step 3:
Assign tool permissions by toggling the desired group(s) to 'Yes'.

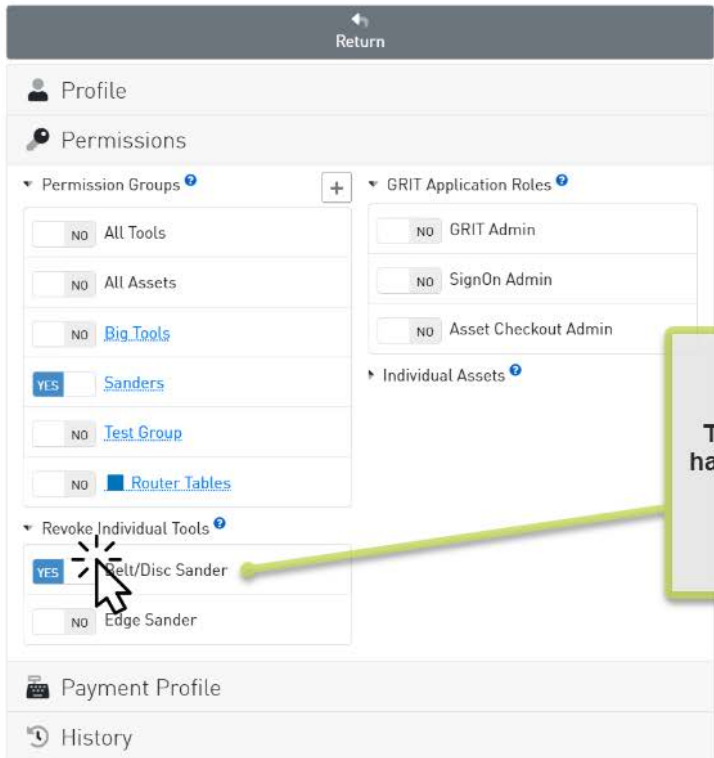
Revoke Permissions from User



Step 1:
Go to the list of Users in GRIT Track. Select the user that you will be revoking a permission from.



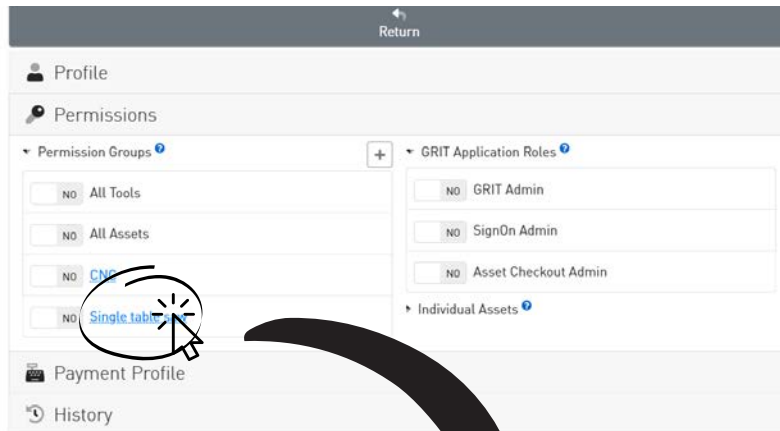
Step 2:
Once you are taken to that user's detail menu, select 'Permissions'.



Step 3:
Toggle to 'Yes' for any tool they've previously has permissions for to revoke for that individual tool.
Toggle to 'No' to return that permission.

Navigate to Tool Permission Group

To navigate to a tool permission group's edit screen, click the group's name (highlighted in blue) from the user's permissions page.



The screenshot shows the 'Edit Permission Group' screen in the GRIT TRACK system. The group name is 'Single table saw'. The group type is 'Standard'. The description is empty. The tools section shows a list of tools with checkboxes for authorization.

Tools	Assets	Current Selection
rfid-6c7055	<input type="checkbox"/>	Table Saw B
rfid-6c6e58	<input type="checkbox"/>	
rfid-6c6e57	<input type="checkbox"/>	

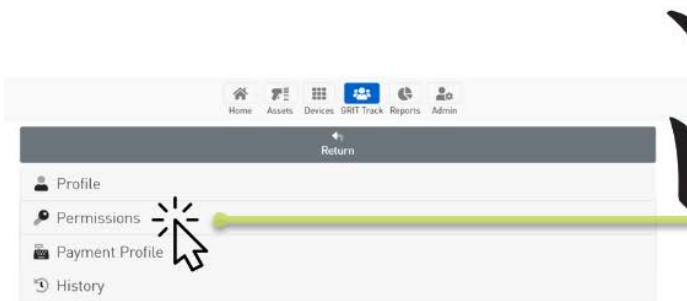
Assign GRIT Application Roles to User

Give users administrative access in various roles.

- GRIT Admin: User with system-wide Administrative access
- SignOn Admin: User with authentication authority on SignOn kiosk
- Asset Checkout Admin: User with authentication authority on Asset Tracker kiosk



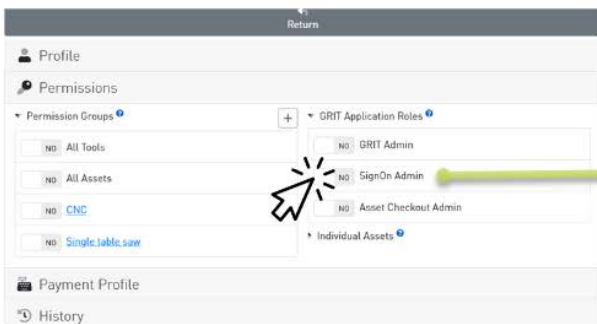
Step 1:
Go to the list of Users in GRIT Track. Select the user that you will be adding a permission for.



Step 2:
Once you are taken to that user's detail menu, select 'Permissions' to assign too permissions, GRIT Application Roles, and/or Asset permissions to this user.



Step 3:
Toggle the arrow next to 'GRIT Application Roles' to expand options.



Step 4:
Assign administrative permissions by toggling the desired role(s) to 'Yes'.

Add Global Job Codes

Job Codes are only available and visible in the App if you have the GRIT SignOn System.

The image shows two screenshots of the GRIT Job Codes application interface. The top screenshot shows the main Job Codes screen with a list of job codes: General, Lumber Prep, Custom Job for Kevin McLovin, and Tablet Stand Product. A callout box indicates that the number '4' next to the Job Codes header represents the total number of global job codes. Another callout points to a '+' icon in the top right corner, with the instruction: "Step 1: Press '+' in the upper right corner of the main Job Codes screen." A large black arrow points from this '+' icon to the bottom screenshot.

The bottom screenshot shows the "Add Job Code" dialog box. A callout box points to the "Job Code Name" input field with the instruction: "Step 2: Add the new Job Code Name." Another callout points to the green "Save" button with the instruction: "Step 3: Press 'Save'". The bottom navigation bar includes icons for Home, Assets, Devices, GRIT Track, Reports, and Admin.

Edit Global Job Codes

Job Codes are only available and visible in the App if you have the GRIT SignOn System.

The screenshot shows the GRIT Job Codes app interface. At the top, there is a back arrow, the GRIT logo, and a menu icon. Below this is a header for 'Job Codes' with a plus sign. A list of job codes is displayed: 'General', 'Lumber Prep', 'Custom Job for Kevin McLovin', and 'Tablet Stand Product'. To the right of each job code is a pencil icon for editing. A callout box labeled 'Step 1: Press pencil icon to the right of the job code you wish to edit.' points to the pencil icon for 'Lumber Prep'. Below the list, an 'Edit Job Code' dialog box is open. It has a title bar with 'Edit Job Code' and a close button. The 'Name' field contains 'Lumber Prep' and has a 'Delete' button to its right. At the bottom of the dialog is a large green 'Save' button. A callout box labeled 'Step 2: Edit the Job Code.' points to the 'Name' field. Another callout box labeled 'Step 3: Press 'Save'.' points to the 'Save' button. At the bottom of the app, there is a navigation bar with icons for Home, Assets, Devices, GRIT Track, Reports, and Admin.

Settings

The screenshot shows the 'GRIT Settings' page with several configuration options. Callout boxes provide detailed instructions for each option:

- Enable GRIT Track RFID System:** Controls if installed RFID devices will control the GRIT Lock of connected triggers. Select 'Yes' to enable every RFID device.
- Require User To SignOn:** 'Require User To SignOn' is only available when using a GRIT SignOn system. Select 'Yes' to require all users to sign in before they are able to use tools.
- Allow User Search From SignOn:** 'Allow User Search From SignOn' is only available when using a GRIT SignOn system. Select 'Yes' only if you would like users to be able to search by name rather than requiring they swipe their ID card during the sign in process.
- Deactivate Inactive Users:** Set the amount of time without accessing GRIT before a user is deactivated.
- Automatic Sign Out:** 'Automatic Sign Out' is only available when using a GRIT SignOn system. Set the time of day when all users will be automatically signed out of GRIT.
- SignOut All Users:** Manually sign out all users.
- Configure Demographics:** Configure up to 5 demographic fields to store additional data about users. These fields allow you to define a set of possible values and are displayed in a user's 'Profile'.

Configure Demographics Manually

Demographic data fields can be configured and maintained manually, or uploaded during bulk edits (if you have a SignOn System).

To configure a new demographic data field, click on a blank 'Configure Demographic Data' field.

Enter the name of the field and a descriptor in the Help Text.

Choose whether this data field will display on the kiosk of SignOn, if applicable.

Select 'Manual'.

Press the green '+' icon to add response options for this new demographic field.

GRIT TRACK® RFID

GRIT
Settings

New Options ⓘ

Enter in new options, each new line is a new option. Copy/Paste all entries into this text area to add new options.

Back Next

Type or Copy/Paste the response option(s) into the text box. One per line. Responses entered will display alphabetically, or if another order is preferred, use numbers to set the order.

Then press 'Next'.

GRIT
Settings

Home Assets Devices GRIT Track Reports Admin

Back Delete

Name Of Demographic Field ⓘ
Board Of Directors

Help Text ⓘ
This field indicates if the user is on the board of directors

Show On SignOn Screen ⓘ Data Source For Options ⓘ
Yes No Manual Batch Upload/API

Options ⓘ +

No Not Cool President Sometimes This is cool Yes

The added option will then display in the list of options.

Home Assets Devices GRIT Track Reports Admin

GRIT TRACK® RFID

GRIT Track®
Demographics

The screenshot shows the 'GRIT Settings' interface. At the top, there are 'Back' and 'Delete' buttons. Below, there are input fields for 'Name Of Demographic Field' (containing 'Year'), 'Help Text' (containing 'Student year in school.'), and a 'Show On SignOn Screen' toggle set to 'Yes'. A list of 'Options' is shown with four entries: '1. Freshman', '2. Sophomore', '3. Junior', and '4. Senior'. To the right of each option is a vertical stack of icons: a green '+' icon at the top, followed by three red trash can icons. A green arrow points from the '+' icon to the text box on the right.

The responses entered on the previous screen will display in list form under 'Options'.

- To add another response, press the green '+' icon.

- To edit a response, click in its text box and type.

- To delete a response, press the red trash can icon.

Press 'Back' when done editing this Demographic Field.

The screenshot shows the 'GRIT Settings' interface with the 'Configure Demographics' section expanded. On the left, there are settings for 'Enable GRIT Track RFID System' (set to 'Yes'), 'Deactivate Inactive Users' (set to 'Auto Deactivate Disabled'), and 'Show On Sign On Screen' (set to 'Yes'). The 'Configure Demographics' section shows a list of demographic fields. The first field is 'Year' with the value '1. Freshman'. To the right of the text box is a pencil icon, which is circled in black with a mouse cursor pointing to it. Below the list are four 'Configure Demographic Data' buttons. A green arrow points from the pencil icon to the text box on the right.

To edit an existing demographic field, press the pencil icon.

Configure Demographics

Batch Upload

GRIT Settings

Enable GRIT Track RFID System Yes No Select Tools

Require User To SignOn Yes No

Allow User Search From SignOn Yes No

Deactivate Inactive Users Auto Deactivate Disabled

Automatic Sign Out No Automatic SignOut All Users

Configure Demographics

Gender The legal sex of the person
Female ✎
Show On Sign On Screen: **Yes**
Data Source For Options: **Manual**

Board Of Directors This field indicates if the user is on the board of directors
No ✎
Show On Sign On Screen: **Yes**
Data Source For Options: **Batch Upload/API**

Configure Demographic Data

Configure Demographic Data

Configure Demographic Data

Demographic data fields can be configured and maintained manually, or uploaded during bulk edits (if you have a SignOn System).

To configure a new demographic data field, click on a blank 'Configure Demographic Data' field.

GRIT Settings

Back Delete

Name Of Demographic Field
Board Of Directors

Help Text
This field indicates if the user is on the board of directors

Show On SignOn Screen Yes No **Data Source For Options** Manual Batch Upload/API

Options

- No
- Not Cool
- Sometimes
- This is cool
- Yes

Home Assets Devices GRIT Track Reports Admin

Enter the name of the field and a descriptor in the Help Text.

Choose whether this data field will display on the kiosk of the SignOn.

Select 'Batch Upload/API'.

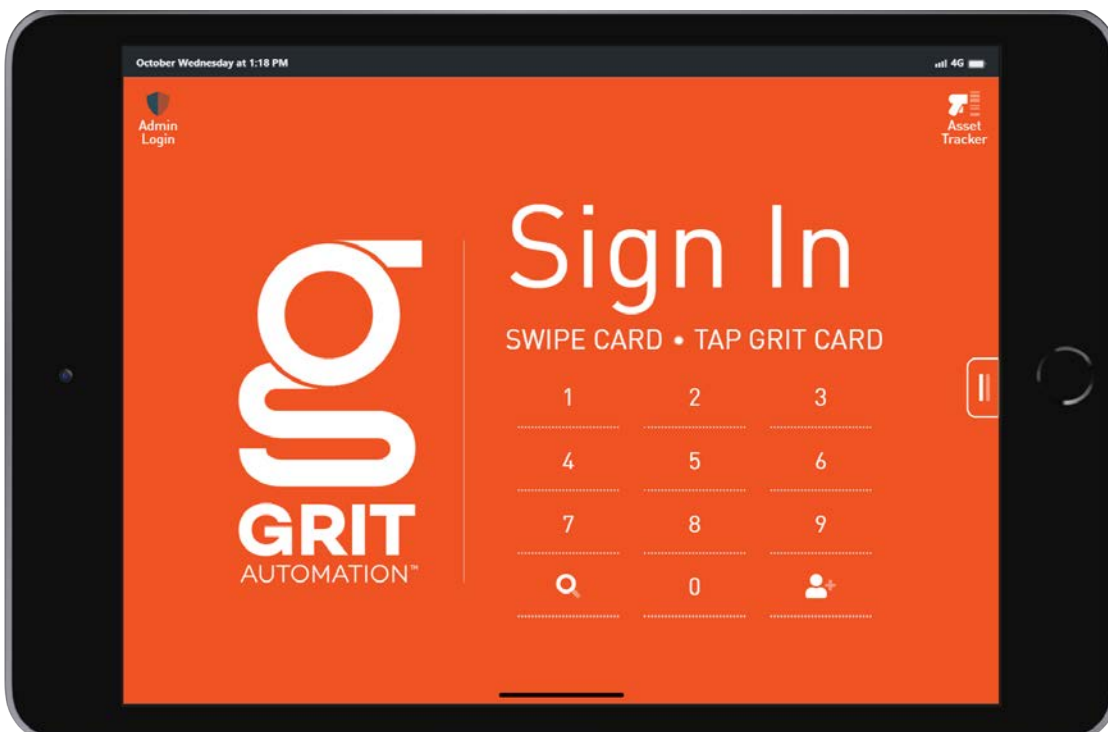
The options listed below are not added or editable through the GRIT App (as they are when added manually) and will only appear as they do in the upload file.

Overview

The Grit SignOn system is built for shops that fall into one of the following categories:

- Users have a separate identification card, such as a school ID or corporate ID. Instead of issuing them yet another ID card, the SignOn system will allow the user to sign in with an alternate form of identification and have a temporary card issued.
- Certain groups of users might lose the cards (educational environments), or;
- Large number of transient users. Educational and makerspace environments will see turnover regularly and with SignOn the administrative burden is lessened because of the self-service kiosk functionality in the SignOn system.
- Shops that want to add time tracking capabilities. The system tracks tool usage and user access, plus total time spent in the shop environment. This is extremely valuable for shops that want to bill users based on rented shop time.

Grit SignOn is a public kiosk with an integrated touch-screen tablet outfitted with a magnetic swipe card reader or scanner. All backend administrative settings for SignOn functionality are covered in the GRIT Track® Users, Permissions, and Settings sections.



GRIT SIGNON

GRIT SignOn System

The GRIT SignOn system enhances shops with GRIT Track® RFiD to manage large or revolving user groups. Assign temporary cards from a self-serve kiosk-style touch screen and magnetic swipe card reader. *QR code/barcode scanner is available in place of the magnetic swipe card reader, if preferred.



Installation

Place 10" touchscreen tablet and GRIT SignOn device in an easily accessible location for users to sign in/out (can be wall-mounted with provided hardware or placed on a desk).

1. Plug power adapter into the jack on the bottom of the SignOn device.
2. Plug power adapter into a standard 120v wall outlet.
3. Plug the tablet into the side of the SignOn device using the supplied USB-C cable.
4. Place temporary GRIT Track® RFiD cards in a nearby location for users signing in.

GRIT SIGNON

SignOn Device Configuration



Unlike other device configuration, SignOn configuration must be done from its associated tablet. Press the 'Connect' button to pair the device you're using to the SignOn device.

Only one device/screen can be connected to the SignOn device at a time.

Connecting a new screen to the SignOn device will disconnect a previously associated one.

Rename the device, usually as 'GRIT SignOn' or 'Main Shop SignOn', in the case of more than one.

Connect the provided tablet to your SignOn device for the best user interface.

Navigate to the SignOn system front end (Kiosk).

This will only work if you're using the associated tablet.

Press 'Disconnect' to disconnect the associated tablet.

The screenshot shows the GRIT SignOn Reader configuration page. It includes a search bar for the SignOn Reader Name (containing 'GRIT Sign On'), a 'Connect' button, and a 'Go To SignOn Screen' button labeled 'Goto SignOn System'. A large black arrow points from the 'Connect' button to the 'Disconnect' button in the second screenshot below, which also shows the 'Goto SignOn System' button.

SignOn
Configuration

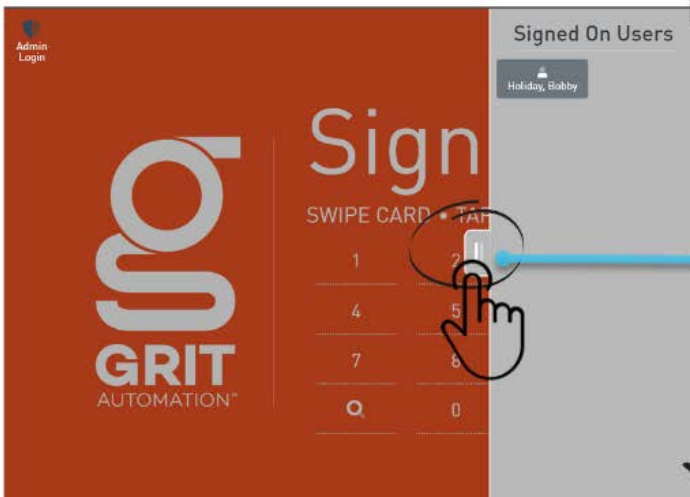
GRIT SIGNON

GRIT SignOn Kiosk

View Signed On Users



Step 1:
To view all users currently signed into the shop, tap the slide-out panel tab located on the right hand side of the screen.



Step 2:
All signed in users are listed in the expanded panel.
To collapse the slide-out panel, tap again.



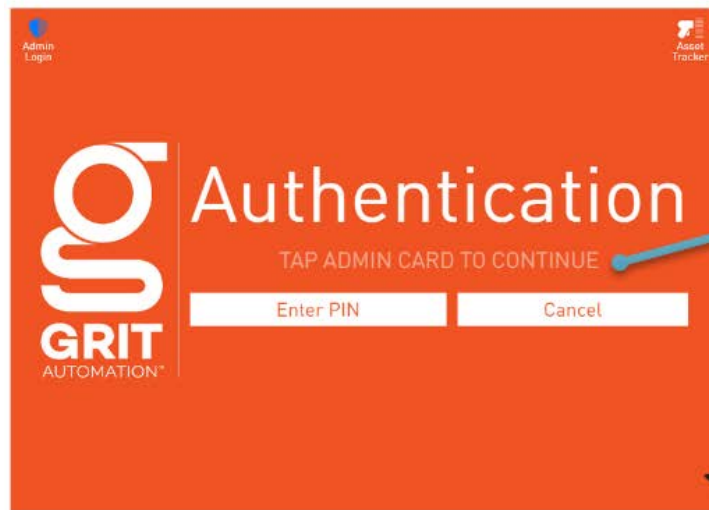
GRIT SIGNON

Create User

SignOn
Create User



Step 1:
To Create a New User from the SignOn Kiosk, a SignOn Administrator presses the 'Add User' button.



Step 2:
The SignOn Administrator must tap their own RFID card or enter their PIN to continue.



*** Please note:**
If the person attempting to create a new user does not have SignOn Administrator permissions, this screen will appear.

GRIT SIGNON

Admin Login

Asset Tracker

Create User

First Name * Last Name *

Email External Id Swipe Card

CREATE PERMISSIONS IN THE GRIT APP *

Save Cancel

Step 3:

Complete Name and Email fields.

Have the new user swipe their ID after pressing 'Swipe Card'. Then press 'Save'.

* Please note: A message saying 'Create Permissions in the GRIT App' will display if none have been created in the GRIT Track Permissions section.

Otherwise, a 'Select Permission' button will appear (if 'Show on SignOn' is marked as 'Yes' in the GRIT Track Permissions configuration).

Admin Login

Asset Tracker

Success

FREEDOM, LIZZY

Step 4:

This screen displays once the new user has been successfully created.

Admin Login

Asset Tracker

Sign In

SWIPE CARD • TAP GRIT CARD

1	2	3
4	5	6
7	8	9
Q	0	👤

The SignOn tablet display will then return to the Main SignOn screen.

GRIT SIGNON

Find User



Step 1:

To Find a User from the SignOn Kiosk:

- enter their PIN (if applicable),
- swipe their ID in the Magnetic card reader,
- or;
- tap their GRIT RFID card on the SignOn device.

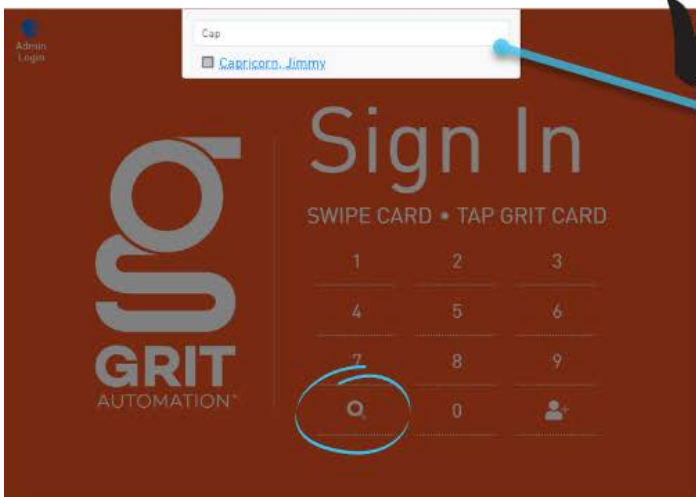
SignOn
Find User



* Please note:

To Find a User from the SignOn Kiosk when the user does not have a PIN, ID, or permanent GRIT RFID card, press the 'Locate' icon to search by their name.

This feature can be disabled in the GRIT Track Admin Settings for security purposes.



To use the 'Locate' feature, type the name of the user you're searching for in the text bar. All existing users with that name will pop up below.

Select the corrector user.

GRIT SIGNON

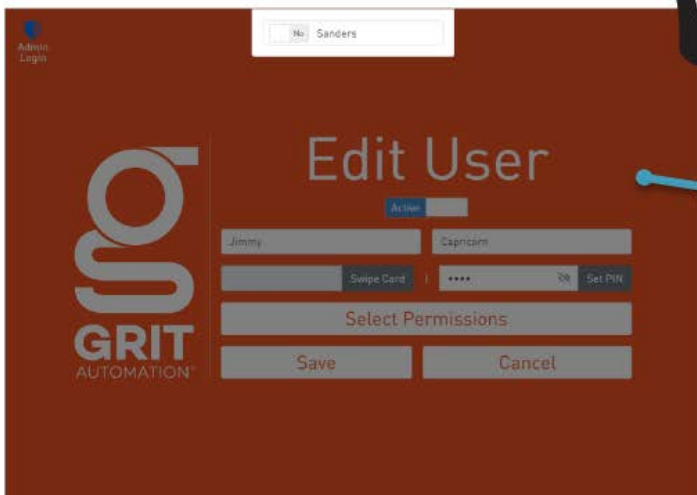
Edit User



Step 1:
To Edit a User from the SignOn Kiosk, enter their PIN, swipe their ID, or tap their GRIT RFID card.



Step 2:
Once their profile is found in the system, select 'Edit'.



Step 3:
From this screen you can:

- edit/ update name spelling errors,
- assign a new swipe card,
- change PIN,
- update permissions

Press 'Save' when changes are complete.

Please note: The user's ID can only be changed with the 'Swipe Card' when they are not currently signed in.

GRIT SIGNON

Sign In with a Permanent GRIT Card



Step 1:
When signing in with a permanent GRIT RFID card, tap the card on the SignOn device.



Step 2:
The User Screen displays. From here, the user can:

- edit their profile
- assign/ create a job code
- assign a temporary card
- sign in



Step 3:
The 'Welcome' screen displays briefly after pressing 'Sign In'.

SignOn
SignIn

GRIT SIGNON

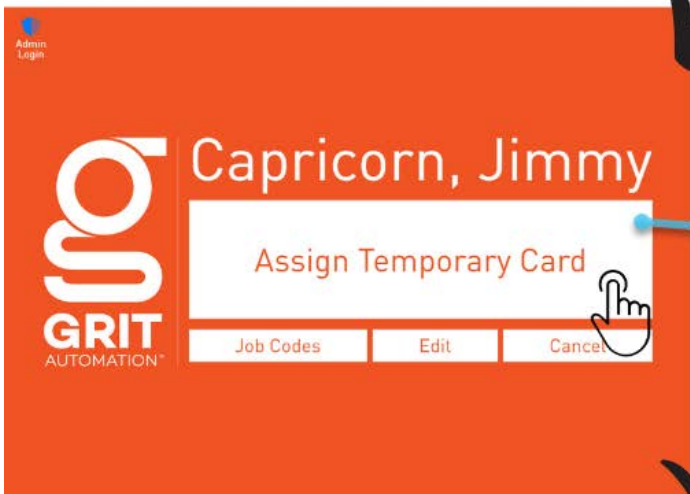
Sign In with a PIN or ID



Step 1:

To sign in with an ID, swipe the card through the magnetic card reader.

To sign in with a PIN, enter via the number pad displayed on the tablet.

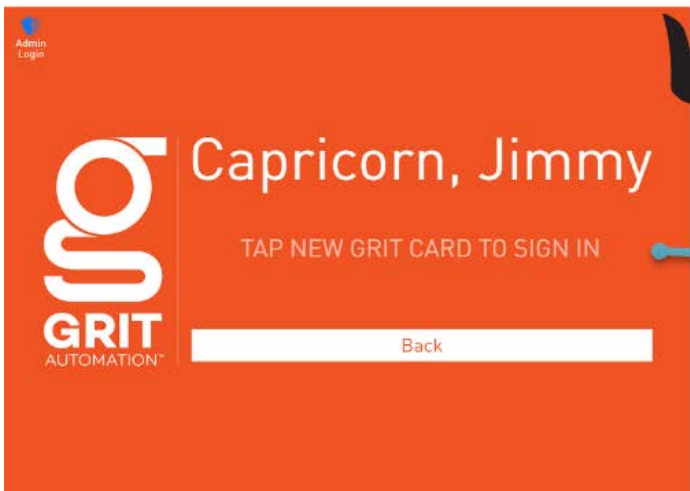


Step 2:

The User Screen displays. From here the user can:

- edit their profile
- create/ modify job codes
- assign themselves a temporary GRIT RfID card.

Press 'Assign Temporary Card'.



Step 3:

Tap a blank temporary GRIT RfID card on the SignOn device to complete the sign in process.

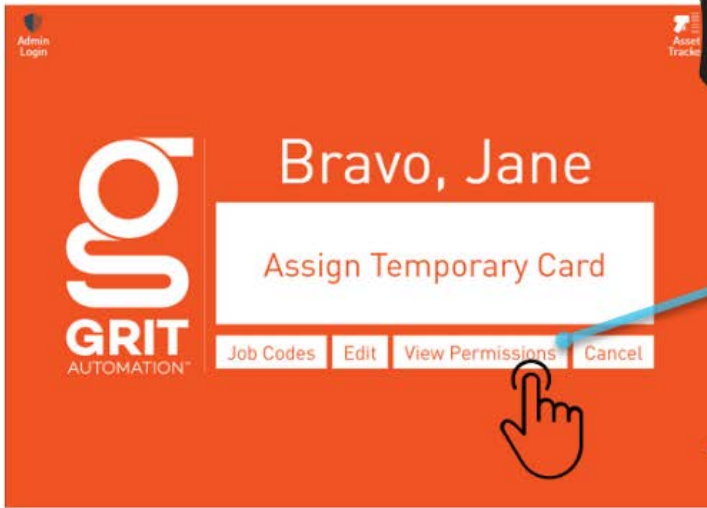
The 'Welcome' screen displays briefly after tapping the temporary card.

GRIT SIGNON

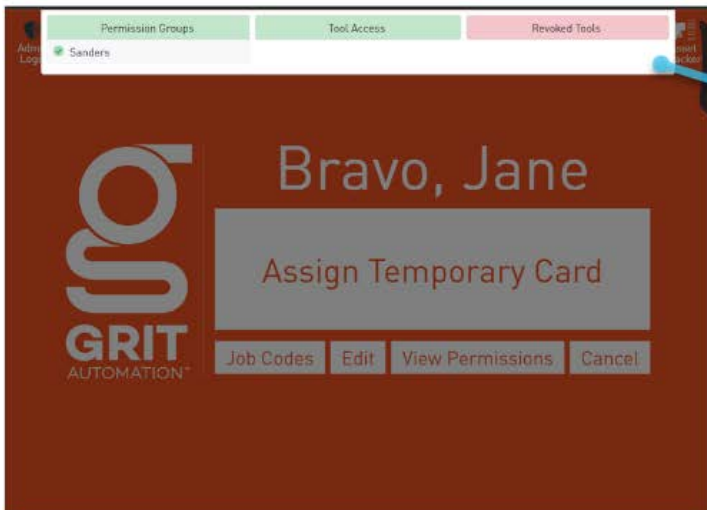
View Permissions on SignOn



Step 1:
To view a user's permissions on the SignOn kiosk, tap their permanent card, enter their PIN, or search.



Step 2:
Press 'View Permissions'.



All of the user's permissions will appear in the pop-up window.

SignOn
View Permissions

GRIT SIGNON

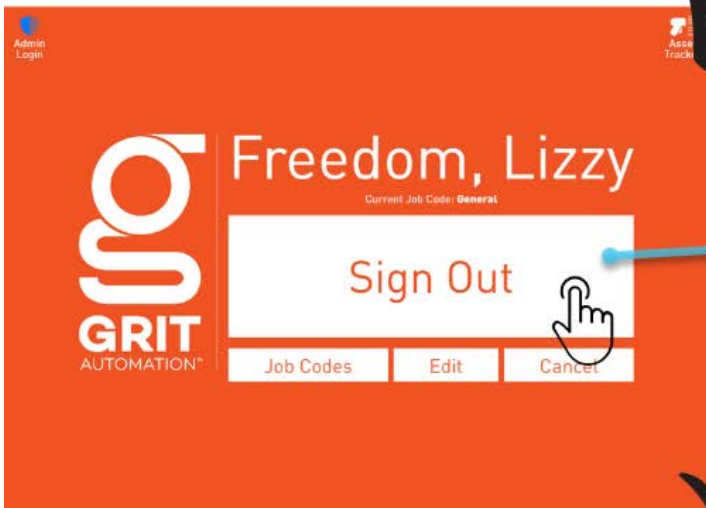
Sign Out



Step 1:
To sign out, tap your temporary or permanent GRIT RFID card on the SignOn device,

or

Enter your PIN.



Step 2:
Press 'Sign Out'.



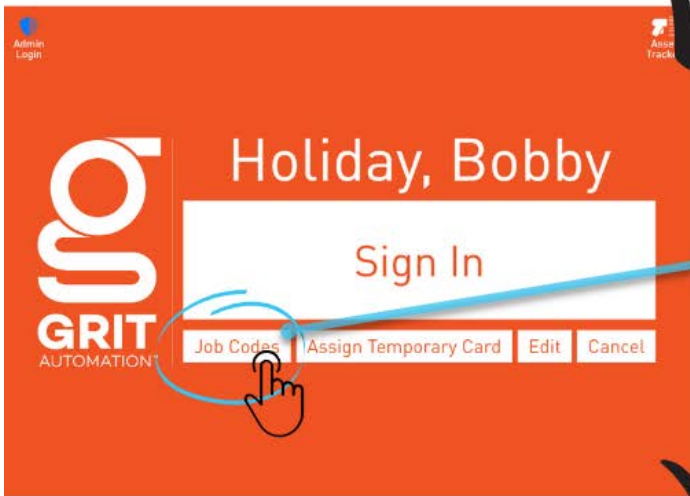
Step 3:
The 'Goodbye' screen displays briefly after pressing 'Sign Out'.

GRIT SIGNON

Manage Personal Job Codes before Signing In

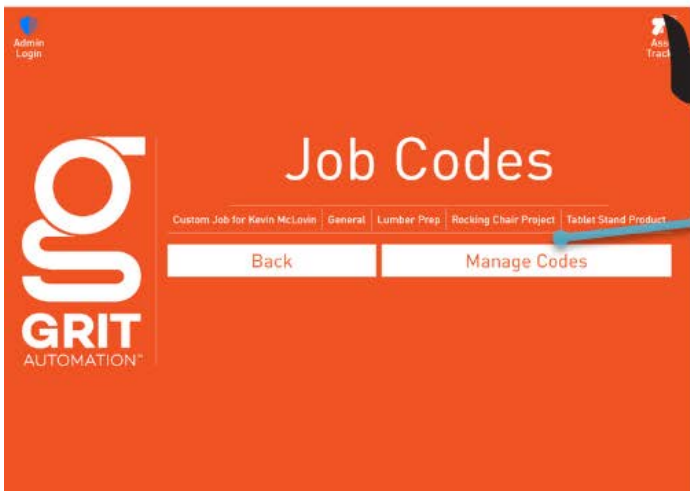


Step 1:
Tap your RFID card, swipe your ID, or enter your PIN.



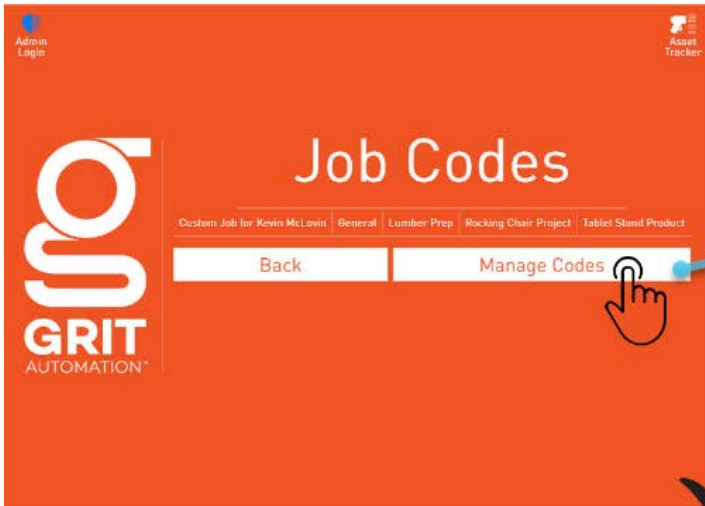
Step 2:
Press 'Job Codes'.

SignOn
Job Codes

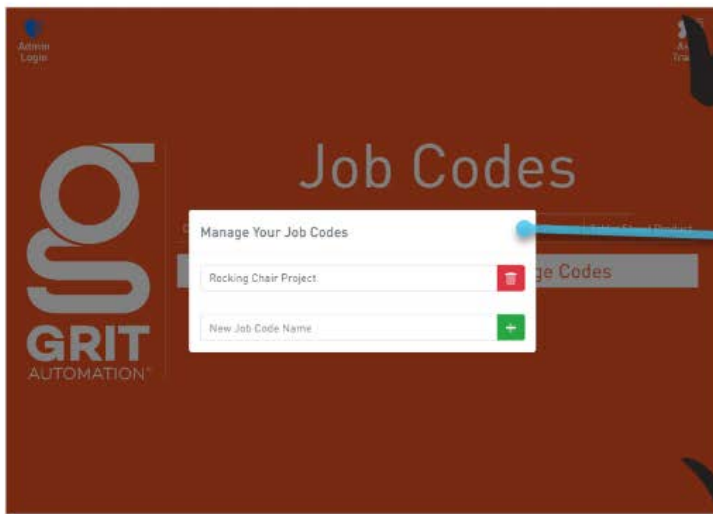


Step 3:
In the Job Codes screen, either select an existing job code from the list, or select 'Manage Codes'.

GRIT SIGNON



Step 4:
If you want to make changes to your job codes, press 'Manage Codes'.



Step 5:
In the 'Manage Codes' screen, you can:
- add a new personal job code
- delete an existing code



Step 6:
After you have selected the preferred job code to sign in, or are done managing codes, press 'Back' to return to the User Screen to complete your Sign In.

GRIT SIGNON

Manage Personal Job Codes after Signing In

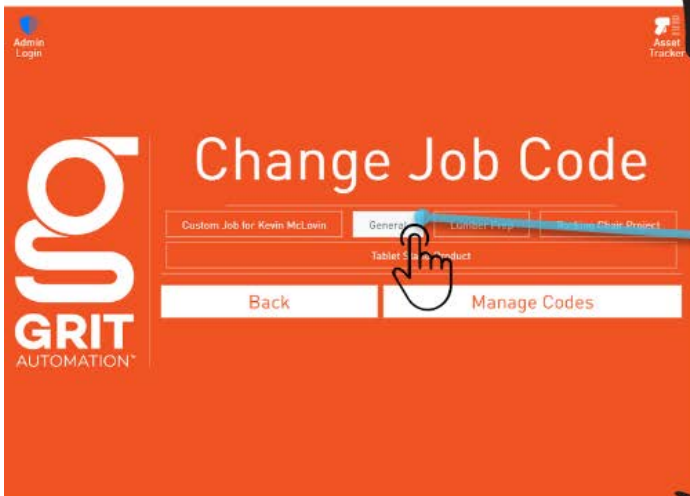
SignOn
Job Codes



Step 1:

If you need to manage job codes after you've already signed in or change the job code for the remainder of the time you are signed in, tap your GRIT card, enter your PIN, or swipe your ID.

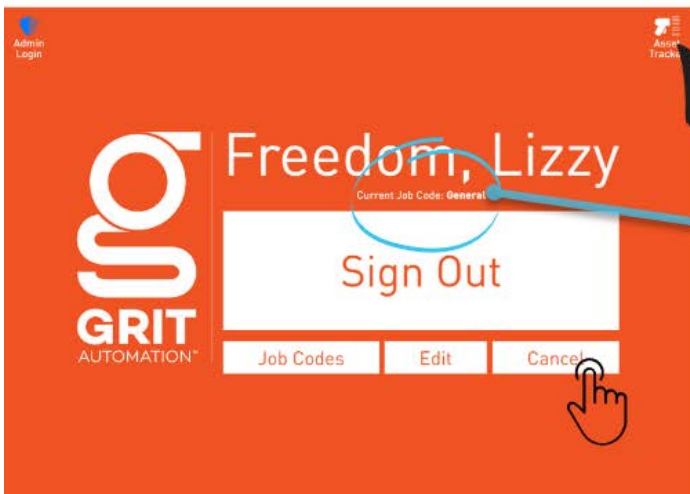
Press 'Job Codes'.



Step 2:

To change the job code you are signed in with, select the new job code from the listed codes.

To manage codes, press 'Manage Codes'.



Step 3:

The newly selected job code will be displayed on the User Screen.

Select 'Cancel' to remain signed in.

GRIT REPORTS

Six types of reports available:

1. Activity Reports
2. Maintenance Reports
3. Permissions Reports
4. SignOn Reports (when you have the SignOn System)
5. Tool Reports
6. User Reports

Activity Reports



GRIT REPORTS

Step 1:
Select the type of report

Step 2:
Select the Date Range for the report.

Step 3:
Select whether you would like seconds data displayed in the timestamps.

Step 4:
Select whether you would like online/offline data about the system (used mainly for troubleshooting).

Step 5:
Select the type of activity for the report.

Step 6:
Press 'Refresh Report'

GRIT REPORTS

The screenshot shows the GRIT Activity Report interface. At the top, it says "GRIT Activity Report" and "2/20/2023 - 2/26/2023 (Last Week)". Below this, there are two tabs: "View 1" and "View 2". Under "View 1", a list of tools is displayed for the date Feb 23, 2023. Each tool entry includes a right-pointing arrow, the tool name, a count in a blue circle, and a duration in a blue pill. The tools listed are: Table Saw (16, 3m 16s), Router Table (11, 7m 43s), Shop Sweep (3, 1m 29s), Bandsaw - Small (2, 2m 42s), Sanders - Flat (2, 1m 39s), and Remote Switch (2, 11m 08s). Below this, dates for Feb 22, 2023, Feb 21, 2023, and Feb 20, 2023 are listed. At the bottom, there is a navigation bar with icons for Home, Devices, Reports, and Admin.

View 1: Tools
A list of activity for each date in the selected date range.

Press the dropdown menu for a detailed view of activity for each tool on a given date.



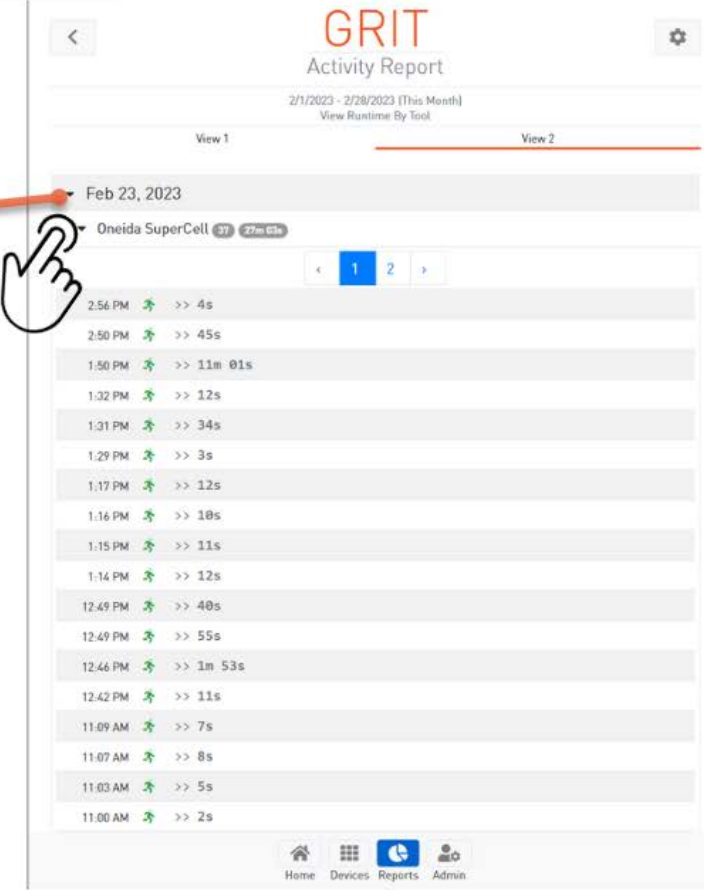
This screenshot shows the detailed view of activity for the "Table Saw" tool on Feb 23, 2023. The top of the page is the same as the previous screenshot. The "View 1" tab is selected, and the "Table Saw" tool entry is expanded. Below the tool name, a list of activity events is shown, each with a time, a user name, and a duration. The events are: 1:29 PM Gifford, Ryan >> 3s, 1:17 PM Gifford, Ryan >> 12s, 1:16 PM Gifford, Ryan >> 10s, 1:15 PM Gifford, Ryan >> 11s, 1:14 PM Gifford, Ryan >> 10s, 12:42 PM Gifford, Ryan >> 11s, 11:09 AM Gifford, Ryan >> 8s, 11:07 AM Gifford, Ryan >> 8s, 11:03 AM Gifford, Ryan >> 8s, 10:59 AM Gifford, Ryan >> 7s, 10:58 AM Gifford, Ryan >> 10s, 10:57 AM Gifford, Ryan >> 21s, 10:22 AM Gifford, Ryan >> 14s, and 10:21 AM Gifford, Ryan >> 19s. The navigation bar at the bottom is the same as in the previous screenshot.

GRIT REPORTS



View 2: Collectors
A list of activity for each date in the selected range.

Press the dropdown menu for a detailed view of activity for each collector on a given date.



Reports
Activity Reports

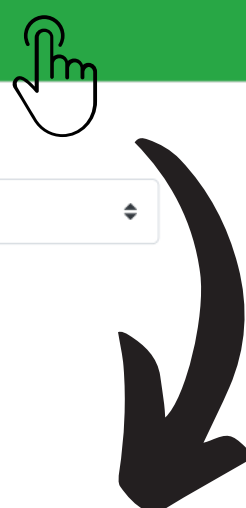
GRIT REPORTS

Maintenance Reports

Return Refresh Report

Activity
Maintenance
Tool

Date Range
This Month
Select the date range for the maintenance report



GRIT
Maintenance Report
6/1/2022 - 6/17/2022 (This Month)

Tool	Task	Time Remaining
▼ Planer	Change Gearbox Oil	36s

Details

Frequency: 36s

Description:
Change the gearbox oil with the correct fluid.

Activities

Completed On	Performed By	Notes
Jun 16, 2022 5:44 PM	Danowitz, Joel	I completed this task.

GRIT REPORTS

Permissions Reports

Step 1:
Select the type of report

Step 2:
Select whether you want a report on Tool Permissions or User Permissions.

Step 3:
Select the Tool or User from the dropdown menu.

Step 4:
Press 'Refresh Report'

GRIT REPORTS

SignOn Reports

Step 1:
Select the type of report

Step 2:
Select the Date Range for the report

The screenshot shows the 'Sign On' report configuration screen. A sidebar on the left contains menu items: Return, Activity, Maintenance, Sign On (highlighted), Permissions, Assets, Tool, and User. The main area has a 'Refresh Report' button at the top. Below it, the 'Date Range' is set to 'This Month'. The 'Include Job Codes' section has 'No' selected. The 'User Selection' section has 'All Users' selected.

Step 3:
Select whether you would like Job Codes included in the report.

Step 4:
Select whether you want All Users or a Single User in the report.

The screenshot shows the 'Sign On' report configuration screen. The 'Include Job Codes' section now has 'Yes' selected. The 'User Selection' section has 'Single User' selected. A 'Select User' dropdown menu is visible with 'Holiday, Bobby' selected.

* If you select Single User, select which user from the dropdown menu.

Step 5:
Press 'Refresh Report'

The screenshot shows the 'Sign On' report configuration screen with the 'Refresh Report' button highlighted by a hand icon.

GRIT REPORTS

Tool Reports

The interface includes a navigation sidebar with 'Return', 'Activity', 'Maintenance', and 'Tool' options. A 'Refresh Report' button is highlighted with a hand icon. The 'Date Range' is set to 'This Month', and 'Tool Selection' is set to 'All Tools'. A callout box explains 'View 1: All Tools Report' as a list of total tool runtime for all tools in the shop for the selected date range. The report summary shows '2/1/2023 - 2/28/2023 (This Month)' and 'Tools: 9 | Total Runtime: 6h 12m'. Two views are shown: 'View 1' is a table of tool durations, and 'View 2' is a bar chart titled 'Most Used Tools'.

View 1: All Tools Report
A list of total tool runtime for all tools in the shop for the selected date range.

GRIT
Tool Report

2/1/2023 - 2/28/2023 (This Month)
Tools: 9 | Total Runtime: 6h 12m

Tool	Duration
Sanders - Hand	2h 03m
Remote Switch	1h 38m
Sanders - Flat	1h 02m
Table Saw	36m 25s
Router Table	16m 31s
Shop Sweep	16m 12s
Bandsaw - Small	12m 51s
Drill Press	4m 26s
Bandsaw - Large	1m 16s

Most Used Tools

Tool	Duration
Sanders - Hand	2h 03m
Remote Switch	1h 38m
Sanders - Flat	1h 02m
Table Saw	36m 25s
Router Table	16m 31s
Shop Sweep	16m 12s
Bandsaw - Small	12m 51s
Drill Press	4m 26s
Bandsaw - Large	1m 16s

GRIT REPORTS

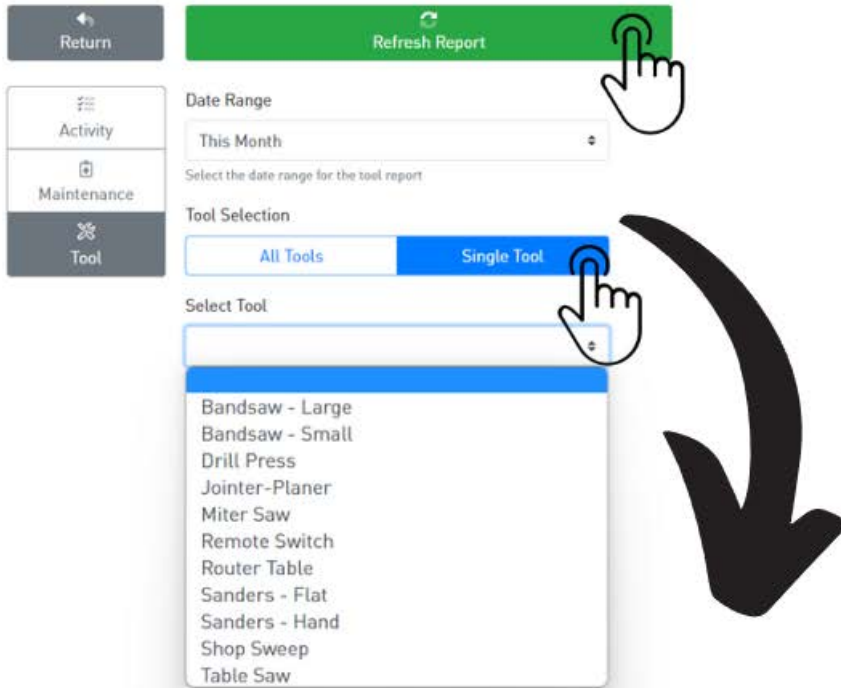
The screenshot displays the GRIT Tool Report interface. At the top, the title 'GRIT Tool Report' is centered, with a back arrow on the left and a settings gear on the right. Below the title, the report period is '2/1/2023 - 2/28/2023 (This Month)' and the summary is 'Tools: 9 | Total Runtime: 6h 12m'. The main content is a table with columns for 'Tool', 'User', and 'Duration'. The table is filtered for 'Feb 23, 2023'. A callout box points to the 'View 2' toggle, explaining that it shows all tool runtime for each date in the selected range.

Tool	User	Duration
Feb 23, 2023		
Bandsaw - Small	Gifford, Ryan	2m 02s
Remote Switch	Gifford, Ryan	11m 05s
Router Table	Gifford, Ryan	7m 49s
Sanders - Flat	Gifford, Ryan	1m 39s
Shop Sweep	Gifford, Ryan	1m 29s
Table Saw	Gifford, Ryan	3m 18s
Feb 22, 2023		
Feb 21, 2023		
Feb 20, 2023		
Feb 17, 2023		
Feb 16, 2023		
Feb 15, 2023		
Feb 14, 2023		
Feb 11, 2023		
Feb 9, 2023		
Feb 8, 2023		
Feb 5, 2023		

View 2: All Tools Report
A list of all tool runtime for each date in the selected range.

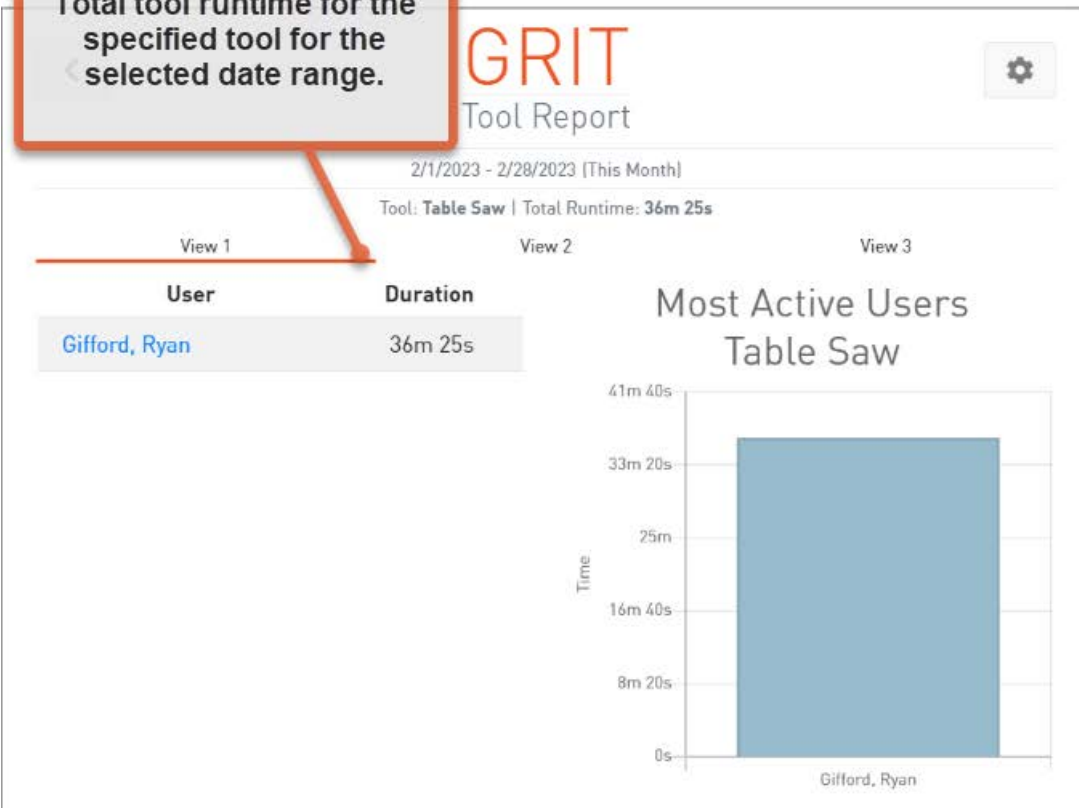
Home Devices Reports Admin

GRIT REPORTS



View 1: Single Tool Report

Total tool runtime for the specified tool for the selected date range.



GRIT REPORTS

The screenshot shows the GRIT Tool Report interface. At the top, it displays the date range "2/1/2023 - 2/28/2023 [This Month]" and the tool name "Table Saw" with a total runtime of "36m 25s". Below this, there are three view options: "View 1", "View 2", and "View 3". "View 2" is selected, indicated by a hand cursor icon. The main content area shows a list of tool instances for each date in the range, with columns for "User" and "Duration".

Date	User	Duration
Feb 23, 2023	Gifford, Ryan	3m 18s
Feb 20, 2023	Gifford, Ryan	17m 16s
Feb 11, 2023	Gifford, Ryan	10s
Feb 9, 2023	Gifford, Ryan	22s
Feb 8, 2023	Gifford, Ryan	13m 48s
Feb 4, 2023	Gifford, Ryan	1m 31s

View 2: Single Tool Report
Tool runtime for each date in the selected range.

View 3: Single Tool Report
Each individual instance of tool use in the selected range.

The screenshot shows the GRIT Tool Report interface in a detailed view. It displays the same date range and tool information as the previous view. The main content area shows a list of individual tool instances for each date, with columns for "Time", "User", and "Duration". A hand cursor icon is pointing to the "View 3" tab, which is selected.

Date	Time	User	Duration
Feb 23, 2023	10:05 AM	Gifford, Ryan	12s
	10:07 AM	Gifford, Ryan	34s
	10:21 AM	Gifford, Ryan	19s
	10:22 AM	Gifford, Ryan	14s
	10:57 AM	Gifford, Ryan	21s
	10:58 AM	Gifford, Ryan	10s
	10:59 AM	Gifford, Ryan	7s
	11:03 AM	Gifford, Ryan	8s
	11:07 AM	Gifford, Ryan	8s
	11:09 AM	Gifford, Ryan	8s
	12:42 PM	Gifford, Ryan	11s
	1:14 PM	Gifford, Ryan	10s
	1:15 PM	Gifford, Ryan	11s
	1:16 PM	Gifford, Ryan	10s
1:17 PM	Gifford, Ryan	12s	
1:29 PM	Gifford, Ryan	3s	
Feb 20, 2023	13:24 AM	Gifford, Ryan	1m 25s

GRIT REPORTS

User Reports

Step 1:
Select the Date Range for the report.

Step 2:
Select whether you want a report on All Users or on a Single User.

***All Users Reports can be grouped by Demographics data.**

The screenshot shows a mobile application interface with a sidebar menu on the left containing 'Return', 'Activity', 'Maintenance', 'Sign On', 'Permissions', 'Assets', 'Tool', and 'User'. The main content area has a green 'Refresh Report' button at the top. Below it is a 'Date Range' dropdown menu set to 'This Month'. A 'User Selection' section has two buttons: 'All Users' (highlighted with a hand icon) and 'Single User'. Below that is a 'Group Data By Demographic Field' section with checkboxes for 'User', 'Position', and 'Gender'. A hand icon is pointing to the 'User' checkbox.

Step 3:
Press 'Refresh Report'

***Single User Reports provide a dropdown menu to select the desired user.**

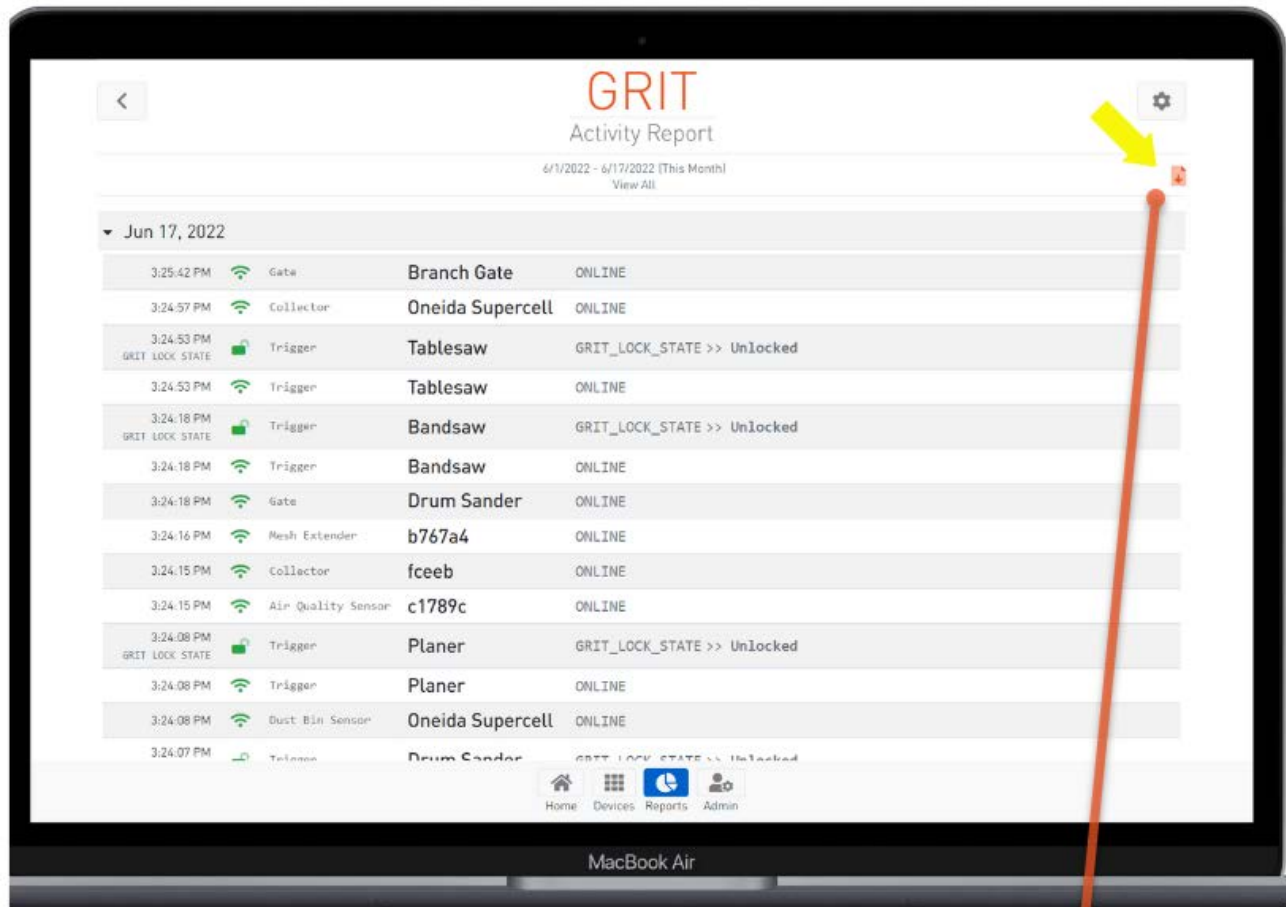
The screenshot shows the same interface as the previous one, but with the 'Single User' button highlighted and a hand icon pointing to it. Below the 'User Selection' section is a 'Select User' dropdown menu with 'Holiday, Bobby' selected. A hand icon is pointing to the dropdown arrow. The 'Refresh Report' button is at the top right, with a hand icon pointing to it.

The screenshot shows the 'Refresh Report' button at the top right of the interface, with a hand icon pointing to it. Below it is the 'Date Range' dropdown menu set to 'This Month'. The 'User Selection' section is partially visible at the bottom.

Reports
User Reports

GRIT REPORTS

Download Reports



When running reports on a Desktop, reports can be exported as an Excel file by pressing the red download icon.



GRIT AUTOMATION, INC. 12-MONTH LIMITED WARRANTY

1. GRIT Automation, Inc. ("GRIT", "us", "we", "our") warrants all products sold directly from us to be free from defects in workmanship and materials for a period of twelve (12) months from the original shipment date when installed and used in accordance with the GRIT Automation Owner's Manual. Warranty repairs may require you to install a replacement part provided by GRIT, or require you to return the product to us for warranty service or replacement.
2. Such repair or replacement is subject to verification of the defect or malfunction. If we conclude shipping is necessary we will provide you with a shipping label. You are solely responsible for any damage to the returning product, so please ensure packaging is sufficient to protect all components therein.
3. This warranty does not cover repairs or replacements for:
 - GRIT products used for a purpose or used in any manner for which the product was not intended.
 - GRIT products damaged as a result of incorrect or inadequate maintenance or care.
 - Damages resulting from misuse, abuse, negligence, accidents, or shipping damage.
 - Damages that are a result of normal wear and tear.
 - Damages incurred during assembly or maintenance.
 - Damages that are determined to be from repairs made by third parties.

Without limiting the generality of the foregoing, this warranty will be void for products if you do any of the following:

- Install any firmware not specifically issued by GRIT.
- Make any change or modification to the electronics or computer components of GRIT.
- Use or attempt to use GRIT components to control or move any device or object not specifically issued or authorized by GRIT.

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4. Technical support is done through email only at info@gritautomation.com. To obtain warranty service, first email and include your order number, order date, and contact information along with a brief explanation of the issue you are having. Support will work with you via email to diagnose the issue. This may require you to send pictures and/or videos to help with the diagnostics. Do NOT send any products or components back to GRIT without prior approval from Tech Support.

5. Acceptance of the exclusive repair and replacement remedies described herein is a condition of the contract for the purchase of every GRIT product. In no event shall GRIT be liable for any incidental, special, consequential or punitive damages, or for any costs, attorney fees, expenses, losses or delays alleged to be as a consequence of any damage to, failure of, or defect in any product including, but not limited to, any claims for loss of profits. This warranty is exclusive and in lieu of all other express warranties, written or oral. To the extent permitted by law, GRIT disclaims any implied warranties, including without limitation any implied warranty of merchantability or fitness for a particular use or purpose; to the extent such disclaimer not permitted by law, such implied warranties are limited to the duration of the applicable express warranty as described above.

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